

SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

PK522

使用說明與零件圖 INSTRUCTION AND PARTS LIST



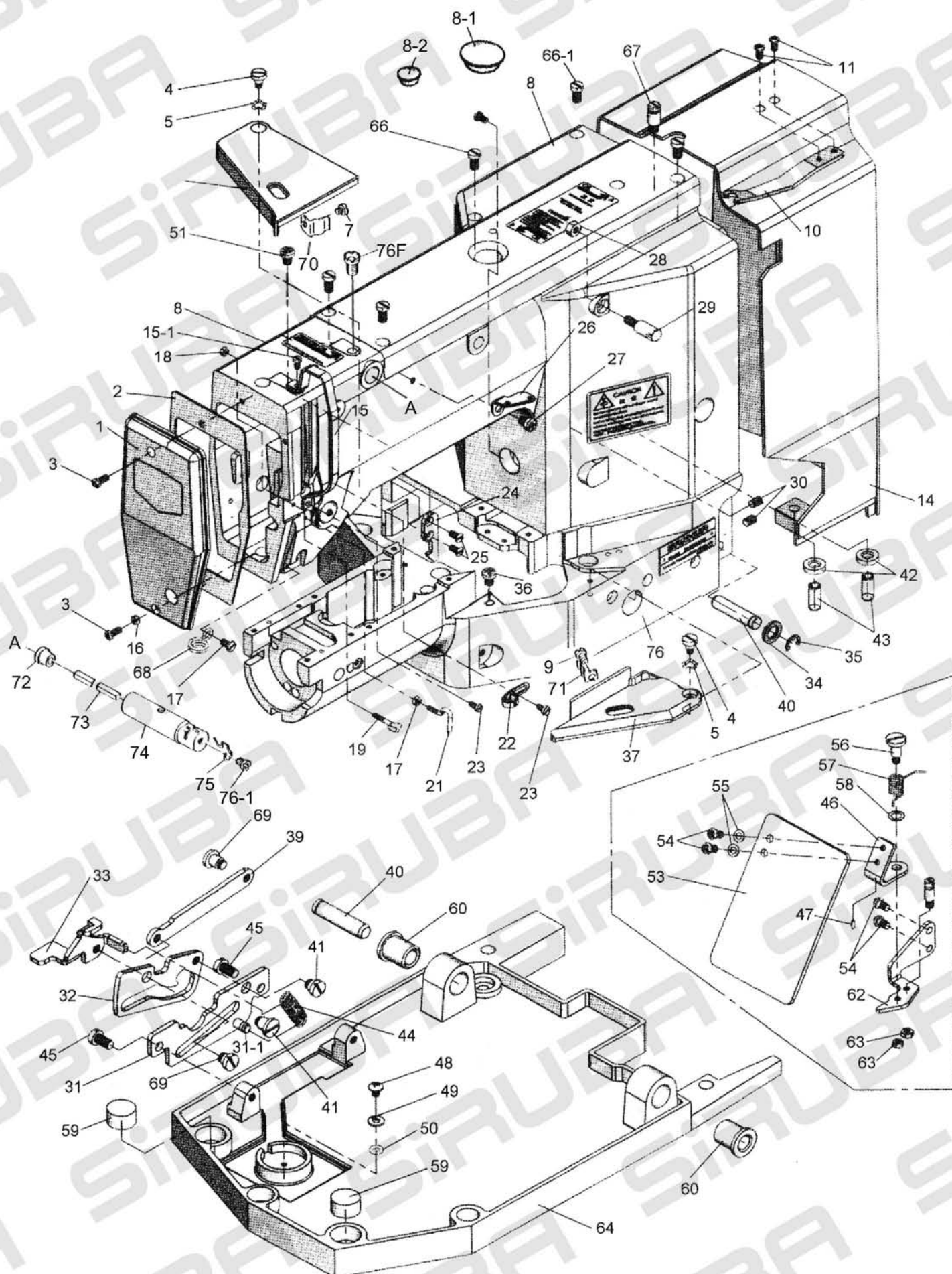
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高林股份有限公司
KAULIN MFG. CO., LTD.

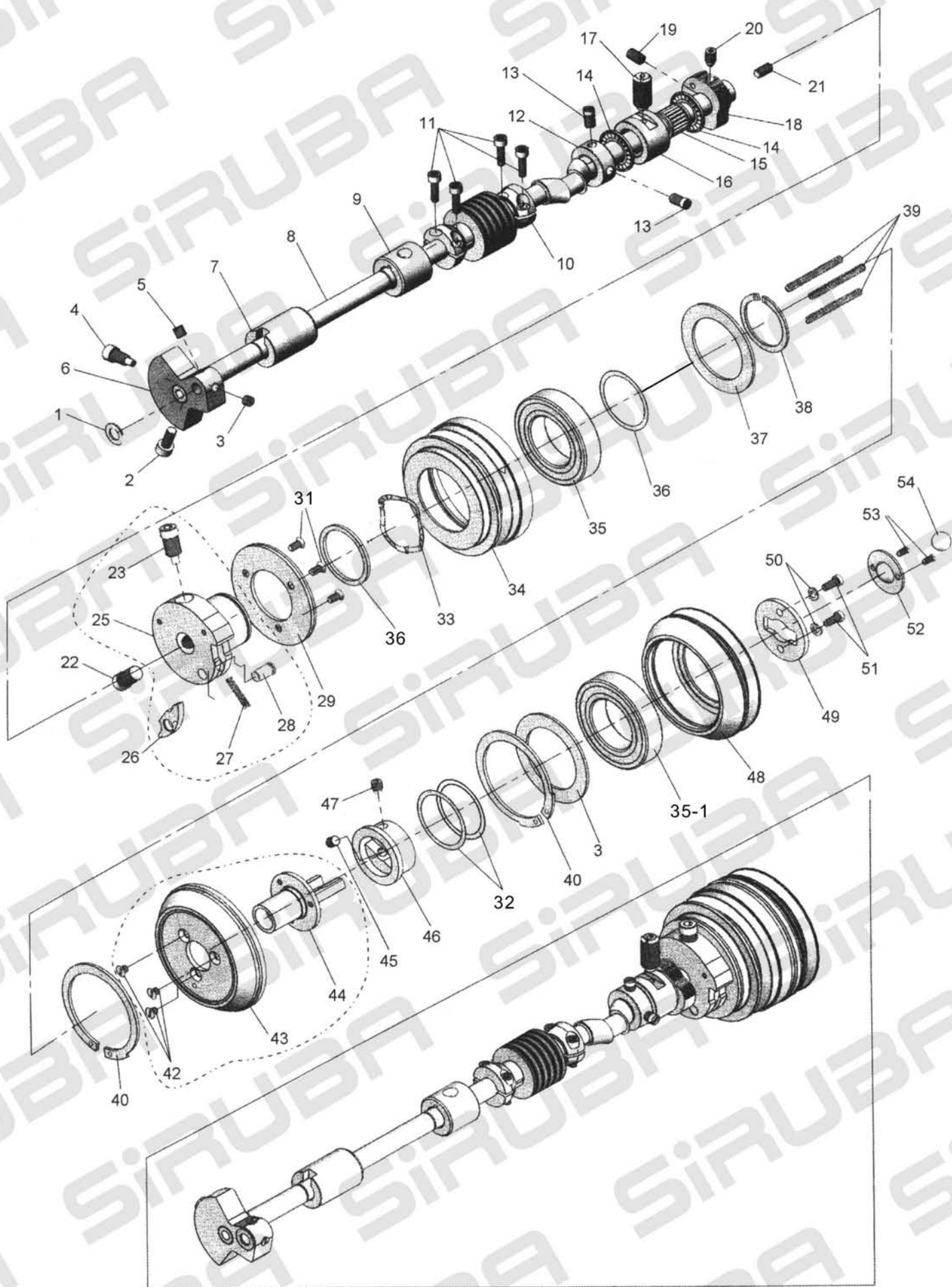
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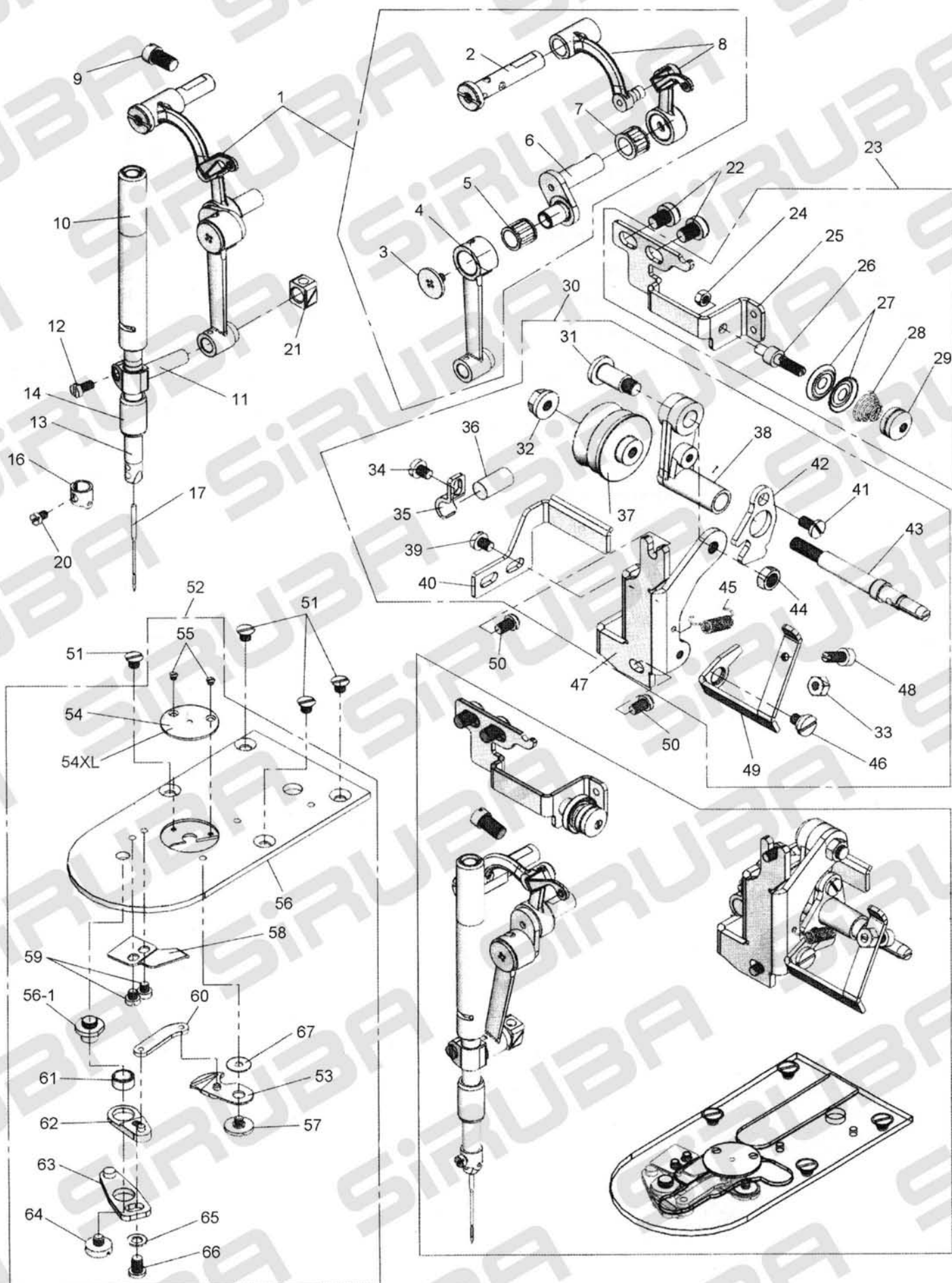


FRAME & MISCELLANEOUS COVER COMPONENTS

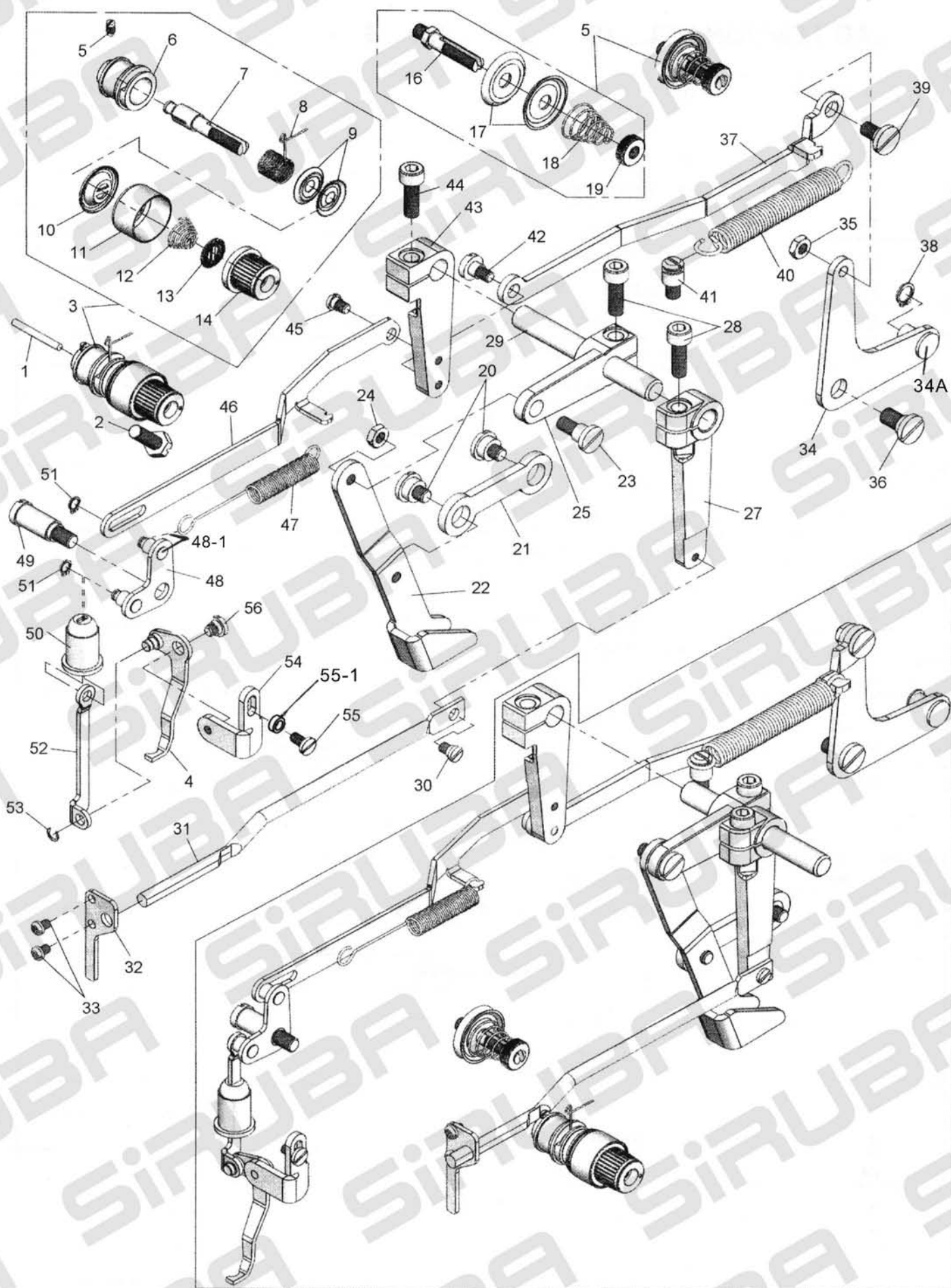
REF. NO. 部件編號	DESCRIPTION 名稱	QTY 數量
E1-01	FACE PLATE ASM 面板	1
E1-02	FACEPACKING 面板墊圈/襯墊	1
E1-03F	SCREW 11/64-40 螺釘	2
E1-04F	HINGE SCREW 合葉螺絲	2
E1-05	WAVED WASHER 6.4×11×0.3 波形墊圈	2
E1-06	BED COVER B 架蓋B	1
E1-07F	SCREW 11/64-40 螺釘	1
E1-08	TOP COVER 頂蓋	1
E1-08-1	RUBBER PLUG 橡膠塞	1
E1-08-2	RUBBER PLUG 橡膠塞	1
E1-09F	SCREW 9/64-40 螺釘	1
E1-10	BELT COVER FIXING PLATE 帶狀蓋止動金屬板	1
E1-11F	SCREW 11/64-40 螺釘	2
E1-12F	SCREW 9/64-40 螺釘	2
E1-14	BELT COVER 後蓋	1
E1-15	THREAD TAKE-UP LEVER OIL GUARD 緊線器桿防油裝置	1
E1-15-1F	SCREW 9/60-40 螺釘	2
E1-16	WAVED WASHER 4.8×8.4×0.8 墊圈	2
E1-17H	NUT 11/64-40 螺母	1
E1-18H	NUT 9/64-40 螺母	1
E1-19	THREAD GUIDE 緊線器導桿	1
E1-20H	NUT 9/64-40 螺母	1
E1-21	L-SHAPED THREAD GUIDE A 拉線導桿	1
E1-22	ARM THREAD GUIDE A 牽線導桿A	1
E1-23F	SCREW 9/64-40 螺釘	1
E1-24	BED FITTING HOOK 架鉤	1
E1-25F	SCREW 11/64-40 螺釘	2
E1-26	THREAD GUIDE PLATE 牽線導桿板	1
E1-27F	SCREW 15/64-28 螺釘	1
E1-28H	NUT 15/64-28 螺母	1
E1-29F	FIRST THREAD GUIDE 牽扯線導板	1
E1-30F	SCREW 15/64-28 螺釘	2
E1-31	STAY GUIDE ASM 導板	1
E1-31-1	PIN 栓	1
E1-32	DTAY ROCKER 導板扣鎖	1
E1-33	BED ROCKER 架鎖扣	1
E1-34	WASHER 10.5×18×2 墊圈	2
E1-35	E-RING E型扣環	2
E1-36F	SCREW 15/64-28 螺釘	2
E1-37	BED COVER A 架蓋A	1
E1-39	STAY 牽條拉桿	1
E1-40	BASE CONNVTING PIN 底部連接栓	2
E1-41F	HINGE SCREW 合葉螺絲	2
E1-42	RUBBER WASHER 橡皮墊圈	2
E1-43	SPRING PIN 8×20 彈簧栓	2
E1-44	THREADD TENSION SPRING 彈簧	1
E1-45F	SCREW 15/64-28 螺釘	2
E1-46	SAFETY PLATE INSTALLING PLATE 護目鏡安全裝板	1
E1-47	STOPPER PIN 止動栓	1
E1-48F	SCREW 螺釘	1
E1-49	WASHER 墊圈	1
E1-50	RUBBER RING 橡膠墊圈	1
E1-51F	SCREW 11/64-40 螺釘	1
E1-53	SAFETY PLATE 護目鏡	1
E1-54F	SCREW 11/64-40 螺釘	4
E1-55	WASHER 4.5×10×0.8 墊圈	2
E1-56F	HINGE SCREW 合葉螺絲	1
E1-57	DISK SPRING 圓圈彈簧	1
E1-58	WASHER 6.5×13×0.8 墊圈	1
E1-59	VIBRATION-PROOF RUBBER 防震動橡皮墊	2
E1-60	RUBBER BUSH 橡皮油封	2
E1-62	SAFETY PLATE MOUNTING BASE 護目鏡安裝底座	1
E1-63H	NUT 3/16-32 螺母	2
E1-64	BED FITTING BASE 機器底盤	1
E1-66F	SCREW 15/64-28 螺釘	2
EL-66-1F	SCREW 15/64-28 螺釘	3
E1-67F	SPRING RACK 彈簧懸掛螺絲釘	1
E1-68	ARM THREAD GUIDE B 牽線導桿	1
E1-69F	HINGE SCREW 合葉螺絲	2
E1-70	MOLA DA TAMPA "B" DA BASE 彈片勾	1
E1-71	MOLA DA TAMPA "A" DA BASE 彈片勾	1
E1-72	PLUGUE DE BORRACHA 橡膠塞	1
E1-73	FELTRO DO OLEO DE SILICONE 油棉	1
E1-74	CANO DO OLEO DE SILICONE 儲油機構	1
E1-75	GOIA LINHA DO OLEO DE SILICONE 導線勾	1
E1-76	MACHINE FRAME UNIT 機體	1
E1-76F	SCREW 螺釘	1
E1-76-1F	SCREW 11/64-40 螺釘	1



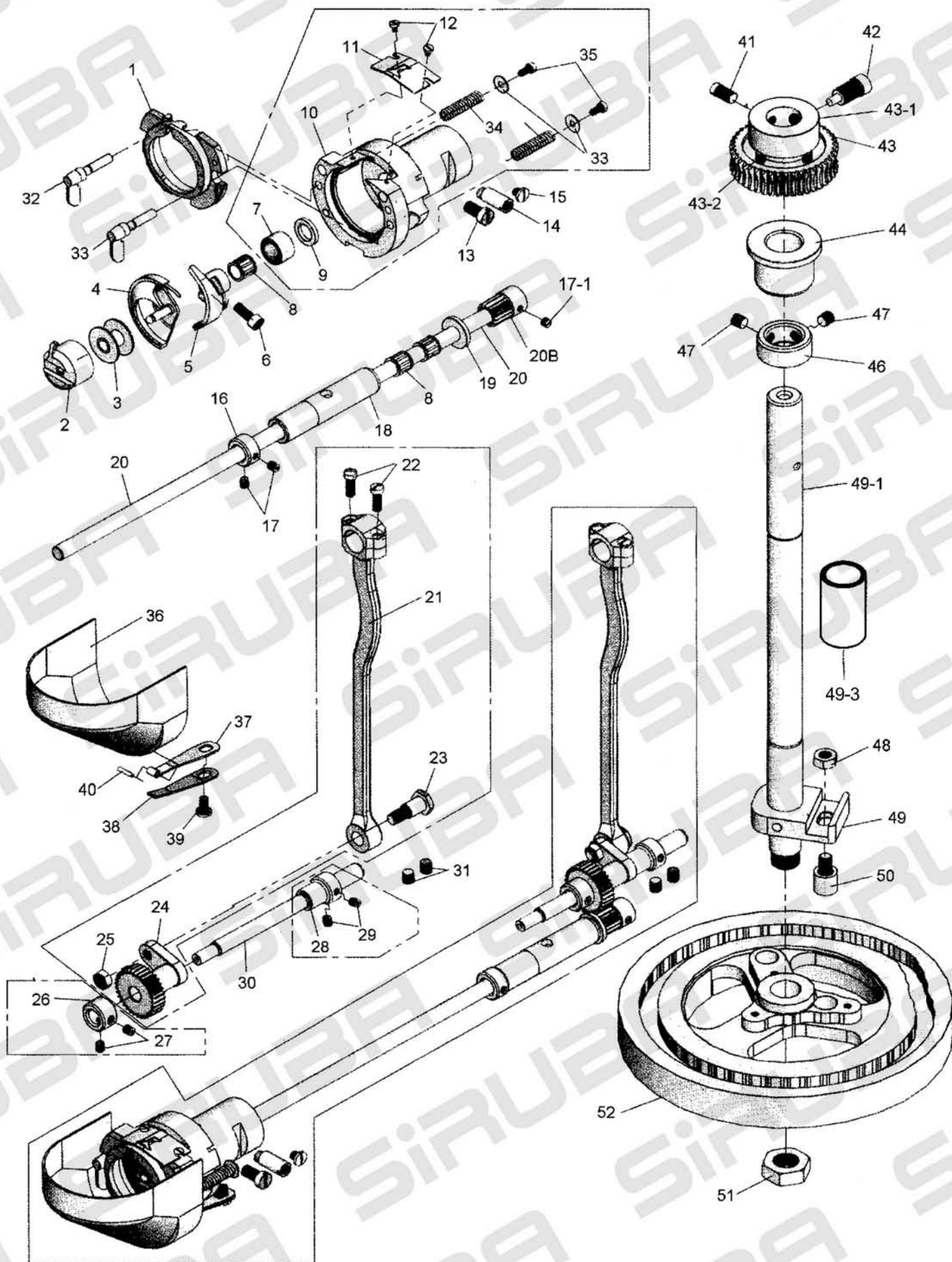
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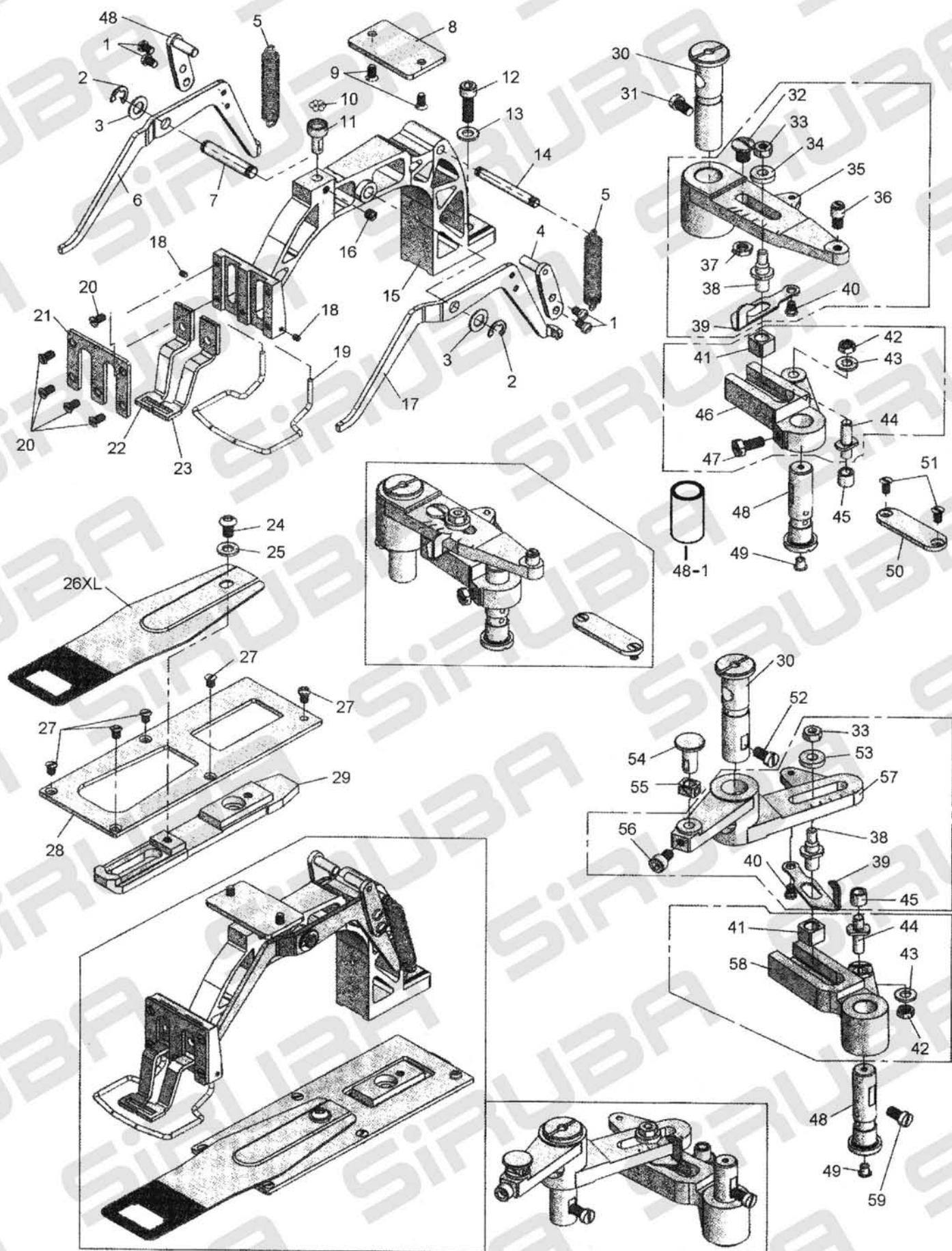
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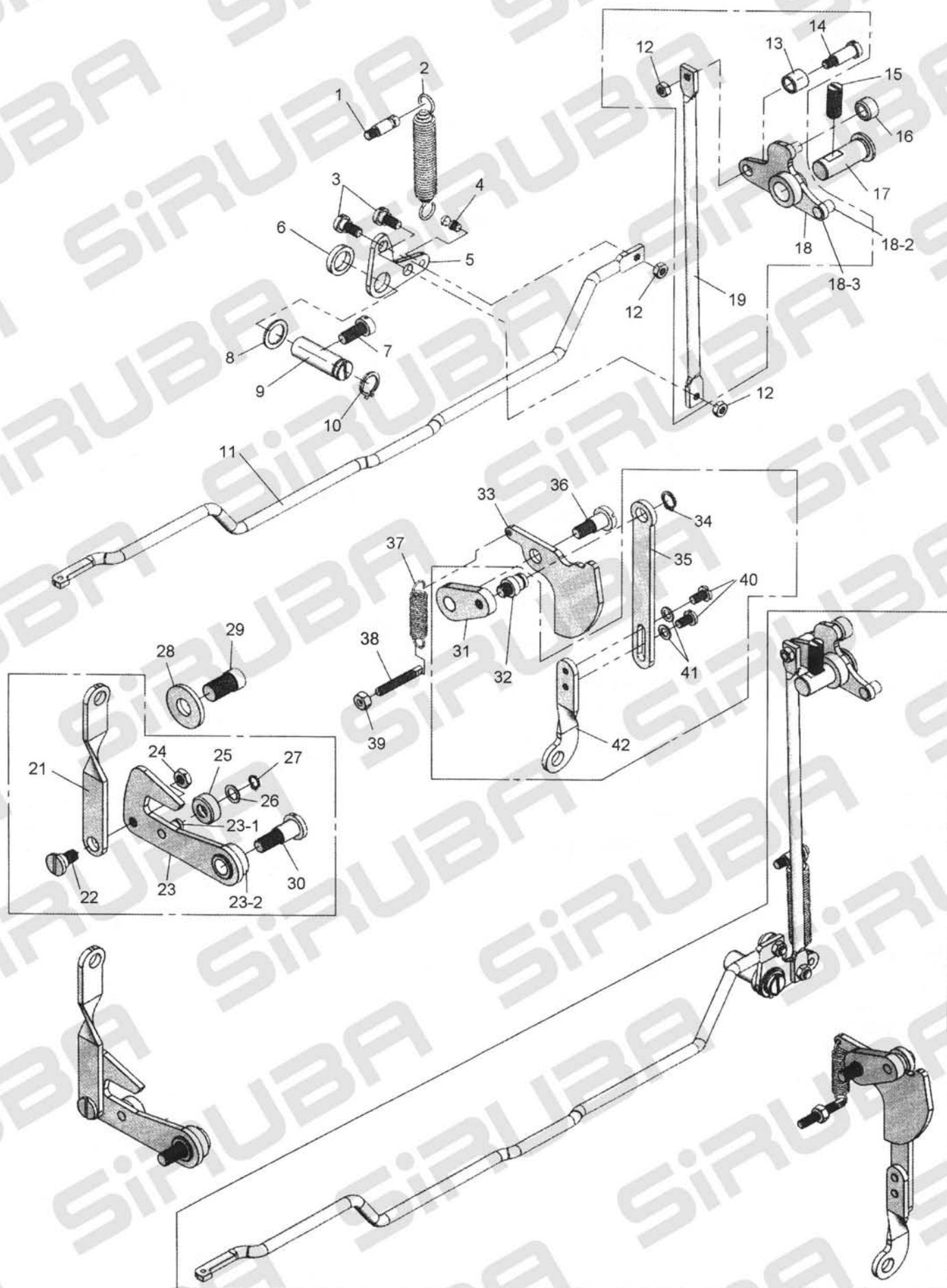
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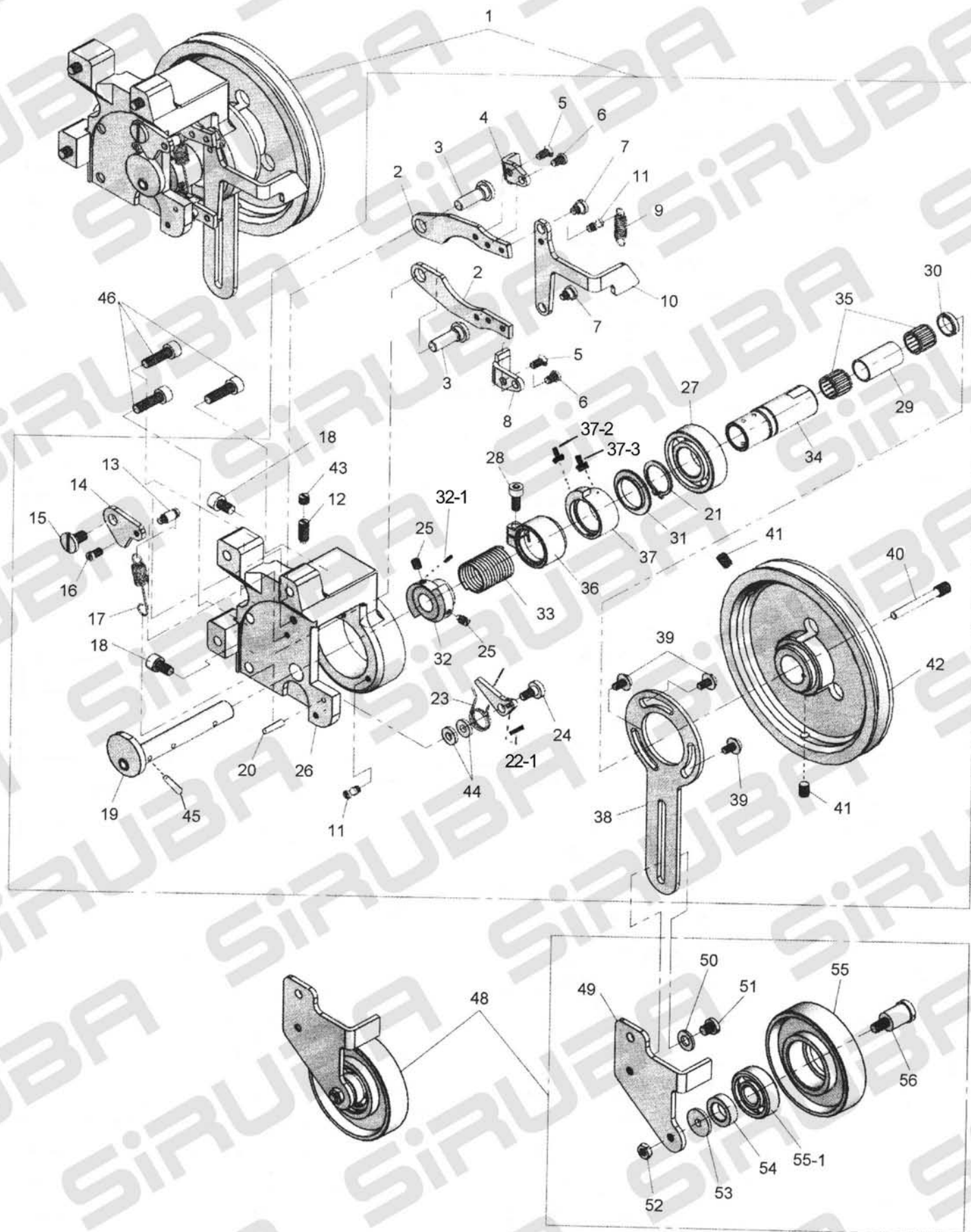
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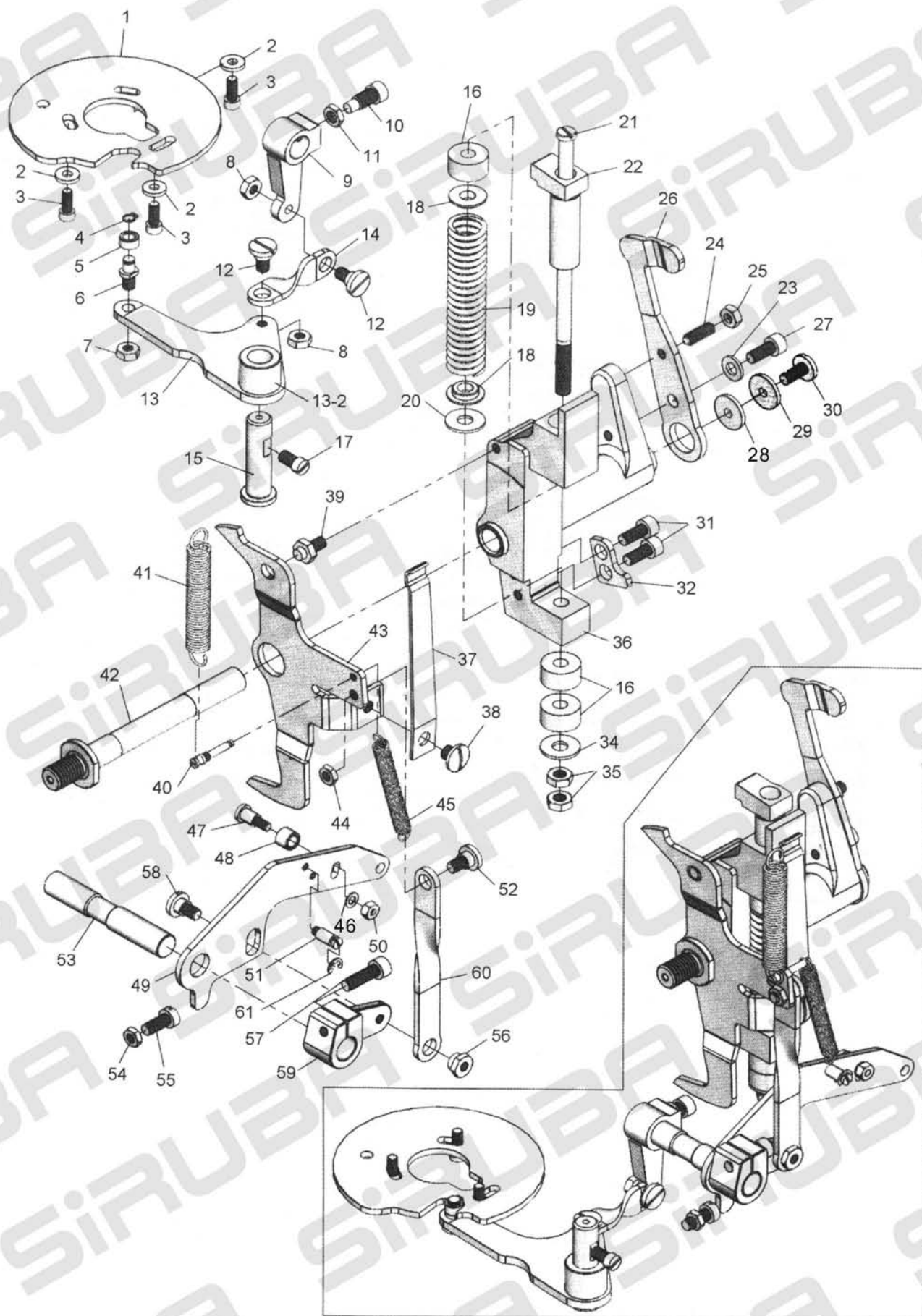
REF. NO.	部件編號	DESCRIPTION 名稱	QTY 數量
E6-01F	SCREW 11/64-40	螺釘	4
E6-02	E-RING7	扣環	2
E6-03	WASHER	墊圈	2
E6-04	LEVER DRIVING PLATE ASM	提柄(左)	1
E6-04B	LEVER DRIVING PLATE ASM	提柄(右)	1
E6-05	TENSION SPRING	拉伸彈簧	2
E6-05XL	TENSION SPRING (G)	(厚料用)	2
E6-06	LIFTING LEVER, LEFT	上升桿(左)	1
E6-07	LIFTING LEVER SHAFT	上升桿軸	1
E6-08	SUPPORT PLATE	支架滑板	1
E6-09F	SCREW 11/64-40	螺釘	1
E6-10	WORK CLAMP FOOT MOUNTING BASE	滾珠	2
E6-11	BALL RETAINER	滾珠護圈	7
E6-12F	SCREW 15/64-28	螺釘	1
E6-13	WASHER 6.2×13×1	墊圈	1
E6-14	SPRING SUSPENSION	懸掛彈簧軸	1
E6-15	FEED BRACKET	壓腳架	1
E6-16F	SCREW 15/64-28	螺釘	1
E6-17	LIFTING LEVER, RIGHT	上升桿(右)	1
E6-18F	SCREW 1/8-44	螺釘	2
E6-19	FINGER GUARDE	手護裝置	1
E6-20F	SCREW 11/64-40	螺釘	5
E6-21	WORK CLAMP FOOT FACE PLATE	壓腳架蓋板	1
E6-22	WORK CLAMP FOOT, RIGHT	壓腳(右)	1
E6-22XL	WORK CLAMP FOOT, RIGHT	壓腳(右) 厚料	1
E6-23	WORK CLAMP FOOT, LEFT	壓腳(左)	1
E6-23XL	WORK CLAMP FOOT, LEFT	壓腳(左) 厚料	1
E6-24F	SCREW 15/64-28	螺釘	1
E6-25	WASHER	墊圈	1
E6-26	FEED PLATE	送布板	1
E6-26XL	FEED PLATE (G)	送布板(厚)	1
E6-27F	SCREW 11/64-40	螺釘	6
E6-28	FEED PLATE PRESSER PLATE	壓力角板	1
E6-29	FEED PLATE CARRIER BAR	移位滑座	1
E6-30	FEED DRIVING ARM SHAFT	驅動移位臂軸	2
E6-31F	SCREW 15/64-28	螺釘	1
E6-32F	SCREW 5/16-24	螺釘	1
E6-33H	NUT 15/64-28	螺母	2
E6-34	WASHER 7×15×2	墊圈	1
E6-35	FEED REGULATOR	移位調節器X向	1
E6-36	HINGE STUD	合葉螺栓	1
E6-37H	NUT 15/64-28	螺母	1
E6-38	FEED REGULATOR STUD	供給調節器	2
E6-39	INDICATOR LEVER	顯示柄	2
E6-40F	HINGE SCREW	合葉螺絲	2
E6-41	SLIDE BLOCK B	滑塊(B)	2
E6-42H	NUT 1/4	螺母	2
E6-43	WASHER 6.5×13×0.8	墊圈	2
E6-44	FEED CAM ROLLER SHAFT	移位凸輪滾珠軸	2
E6-45	FEED CAM ROLLER	移位凸輪滾珠軸	2
E6-46	FEED DRIVING ARM	驅動移位臂X向	1
E6-47F	SCREW 15/64-28	螺釘	1
E6-48	FEED REGULATOR SHAFT	固定軸	2
E6-48-1	LOWER SHAFT RIAR METAL	套筒	1
E6-49	RUBBER PLUG	橡皮塞	2
E6-50	PLATE	支撐板	1
E6-51F	SCREW 11/64-40	螺釘	2
E6-52F	SCREW 15/64-28	螺釘	1
E6-53	WASHER 7×20×4.5	墊圈	1
E6-54	SLIDE BLOCK STU	滑塊栓	1
E6-55	SQUARE BLOCK	曲栓滑塊	1
E6-56F	SCREW 15/64-28	螺釘	1
E6-57	FEED ACROSS DRIVING ARM	移位驅動臂Y向	1
E6-58	FEED ACROSS REGULATOR	移位調節器Y向	1
E6-59F	SCREW 15/64-28	螺釘	1



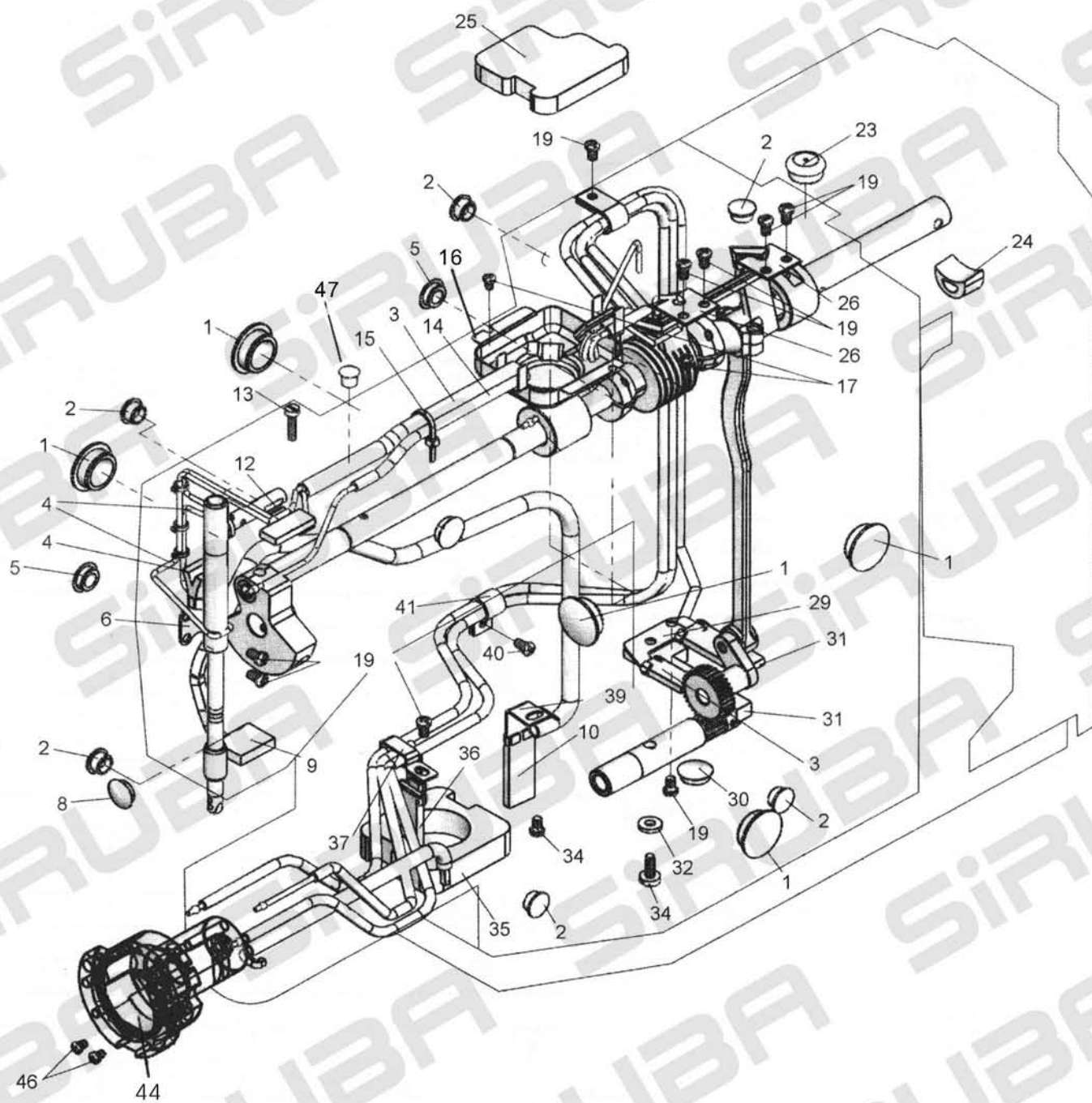
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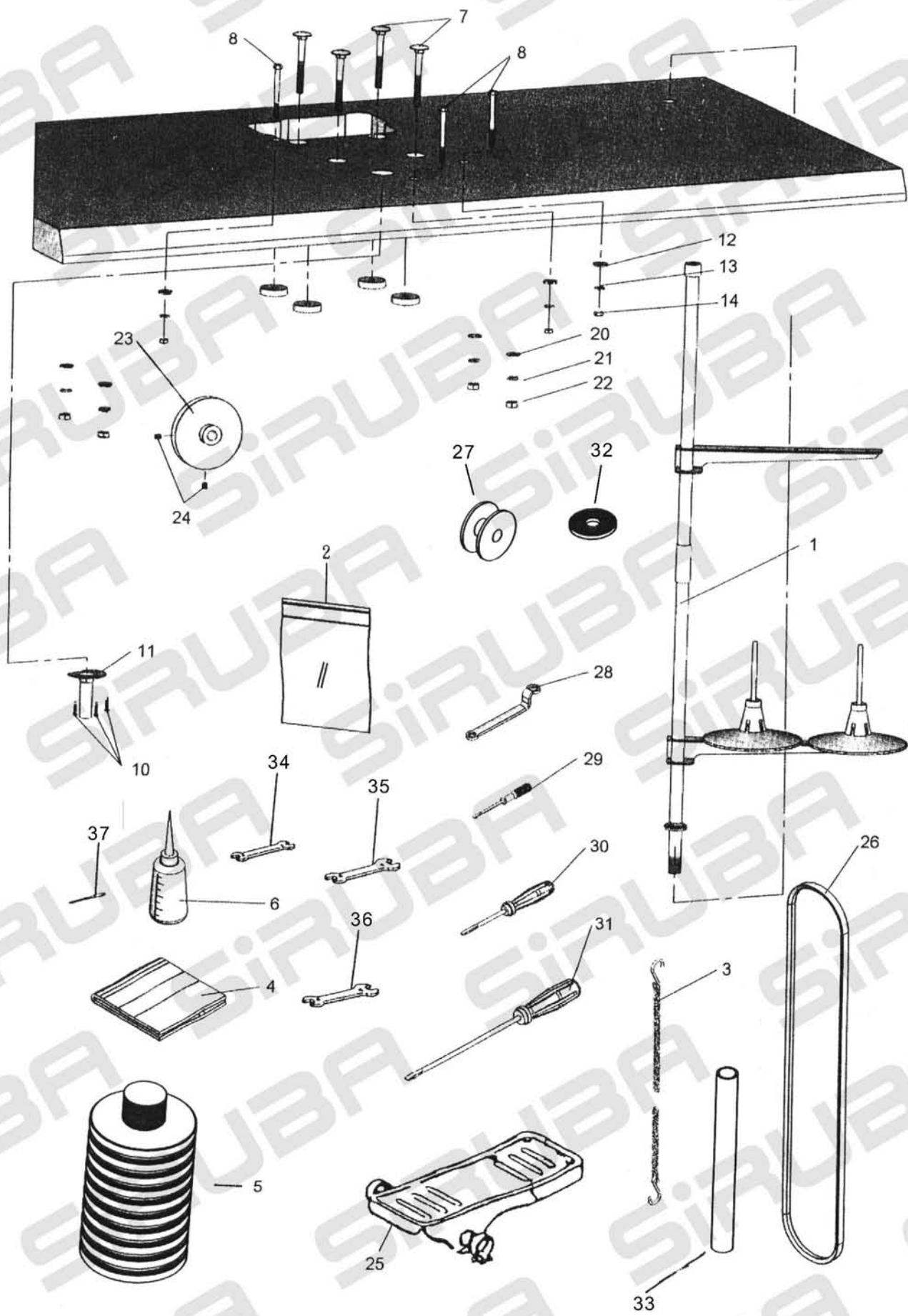
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