

Parts List and Sewing Equipment
Teileliste und Naehleinrichtungen

523i, 524i, 525i, 527i

DÜRKOPPADLER AG

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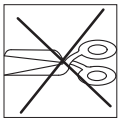
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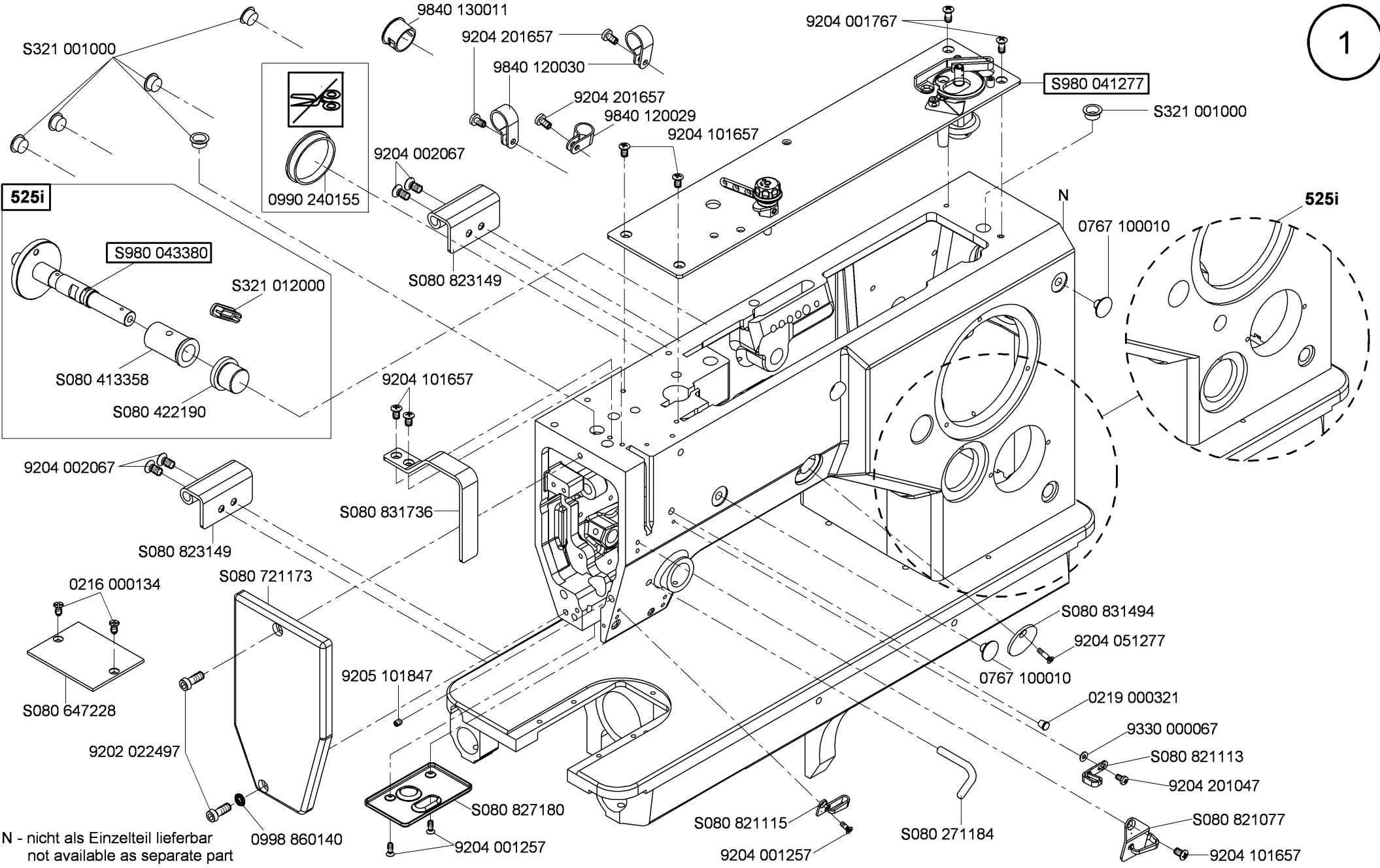


ohne Fadenabschneider
without thread trimmer



kleben/stick

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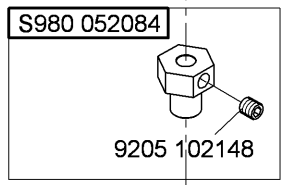
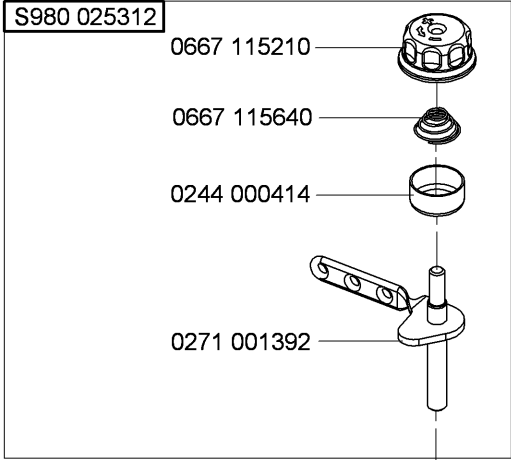


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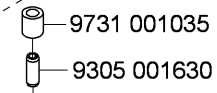
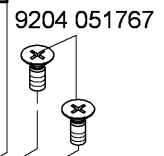
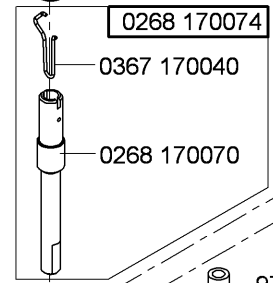
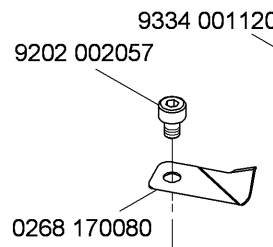
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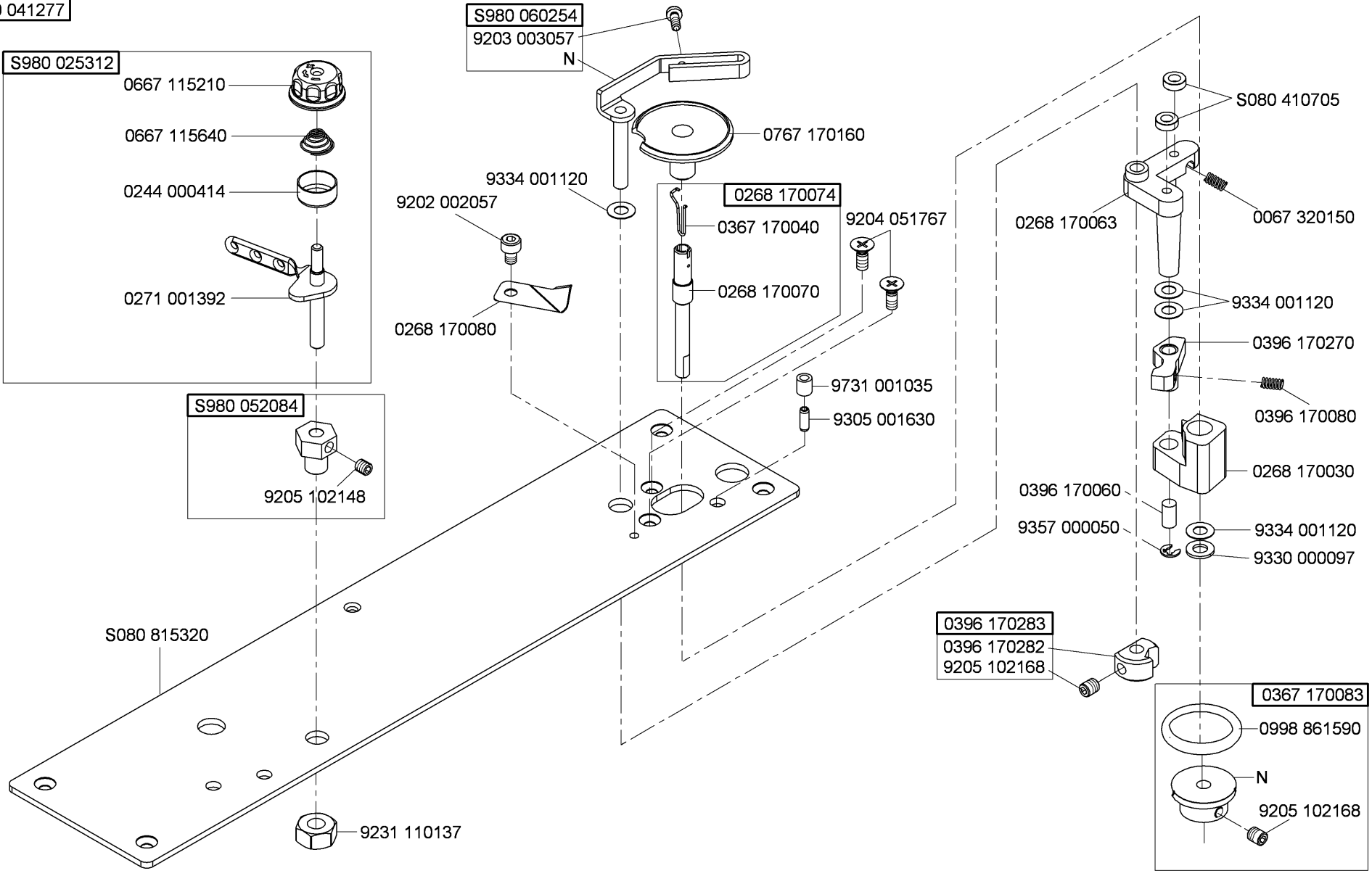
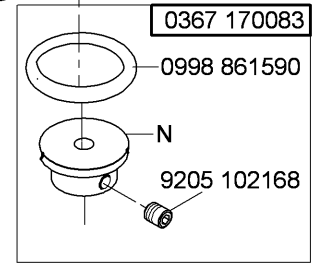
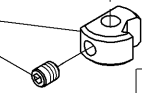
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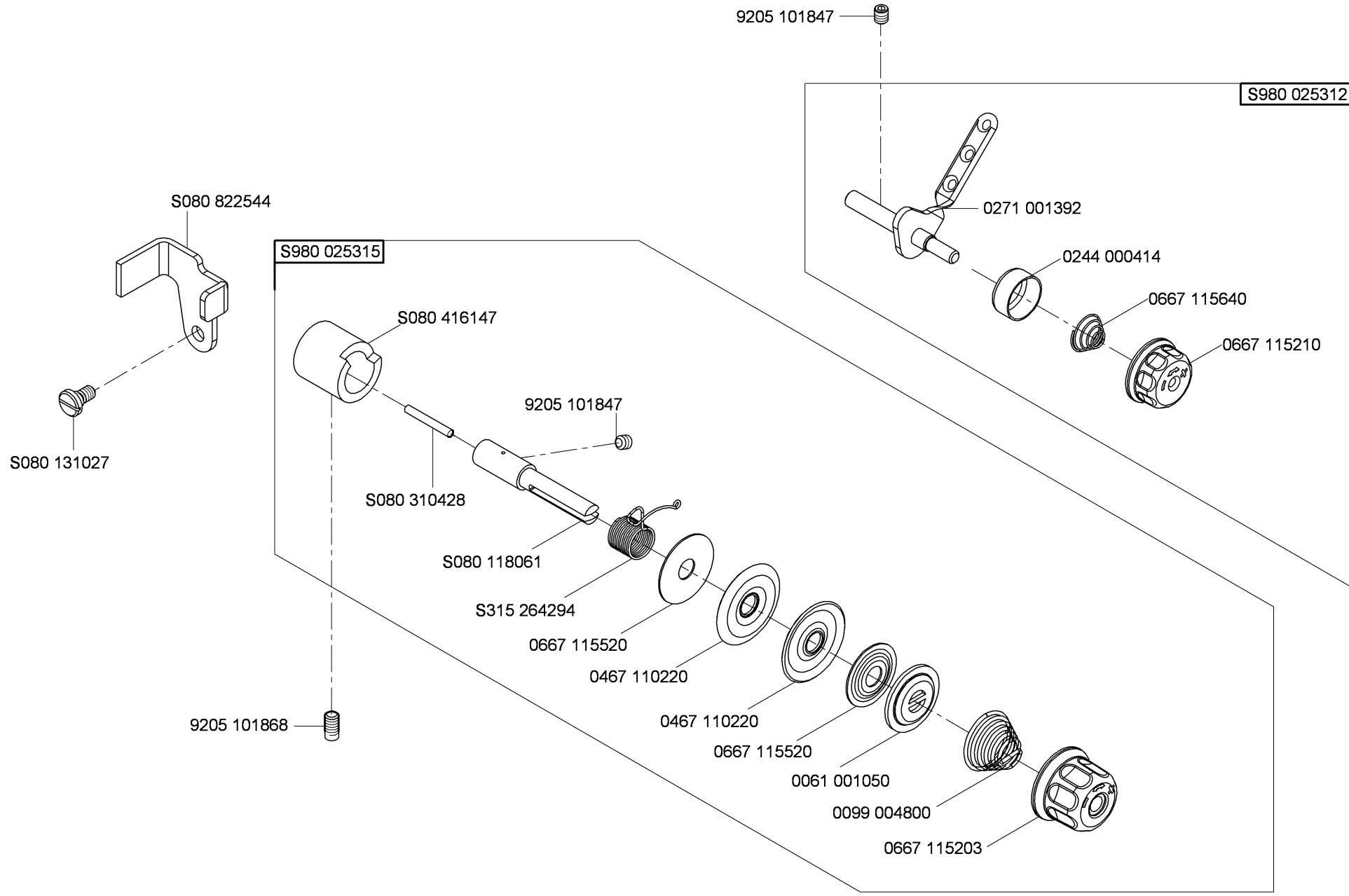
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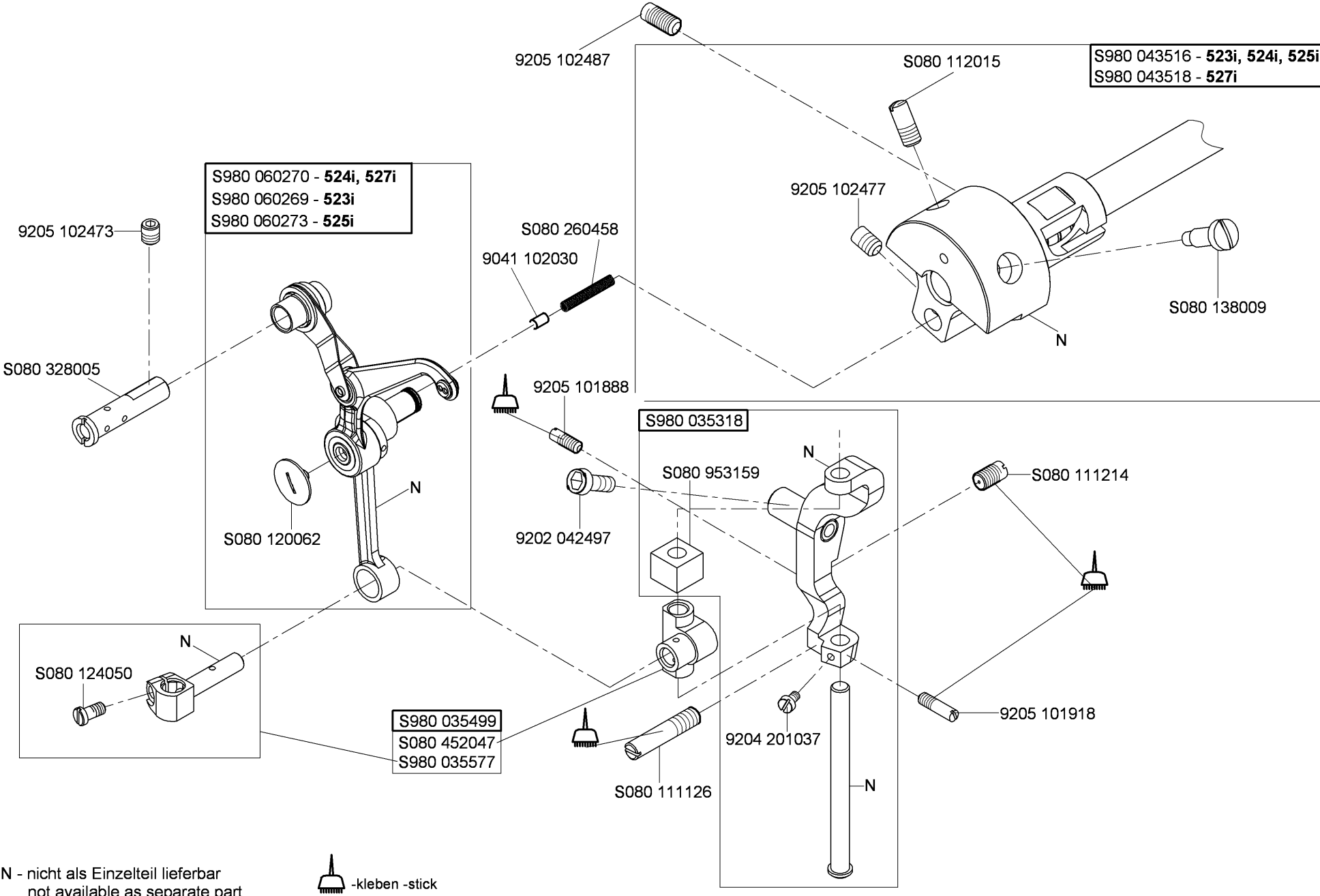


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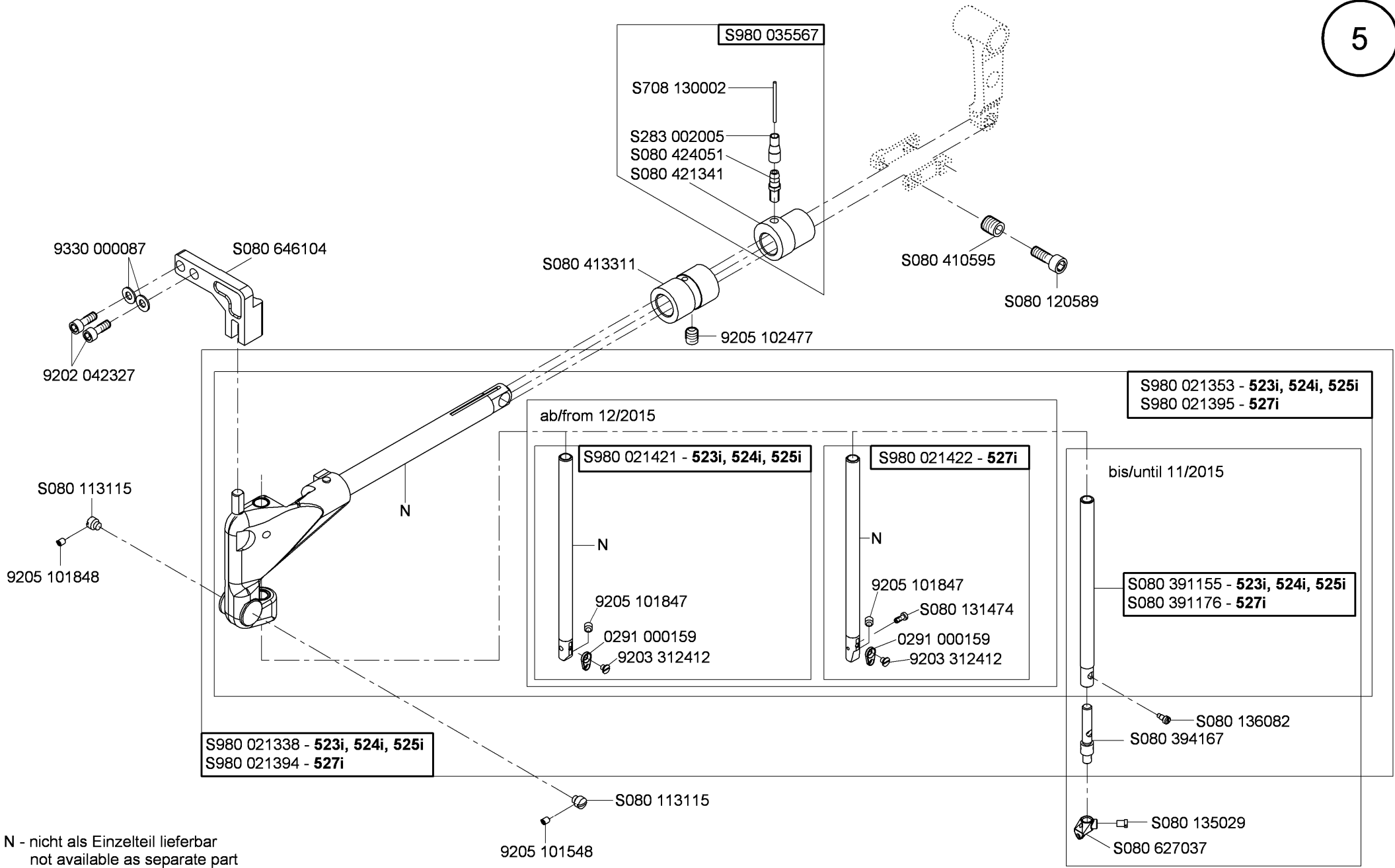
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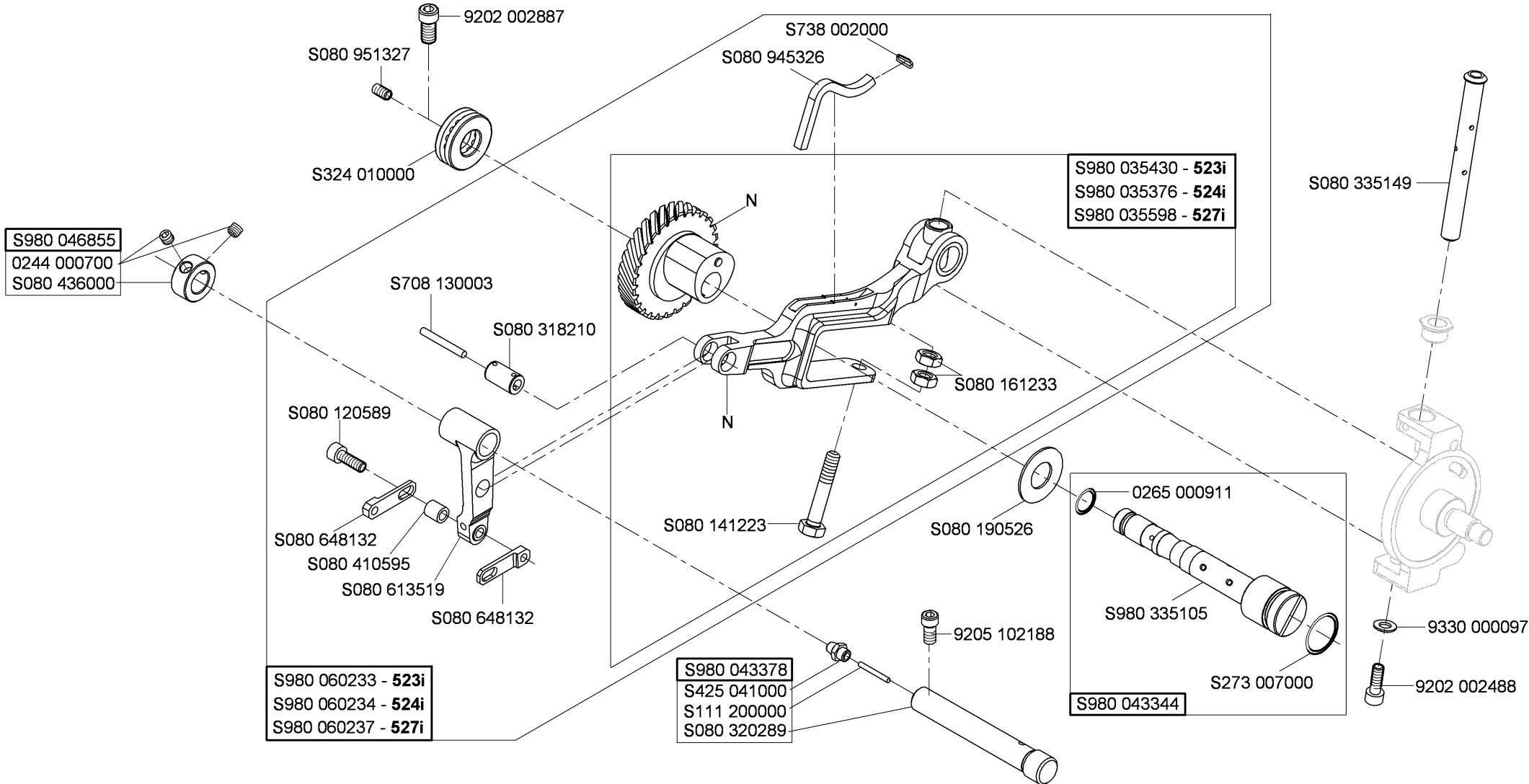


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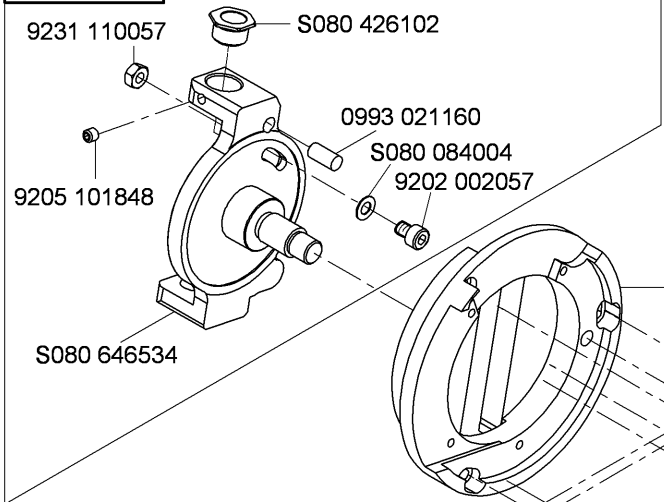


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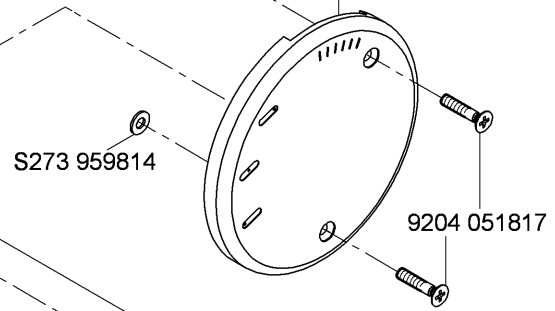
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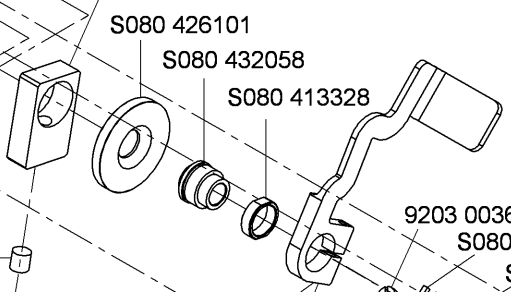


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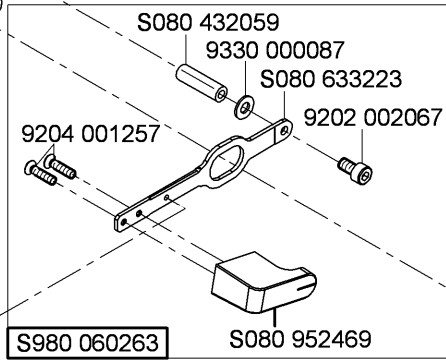
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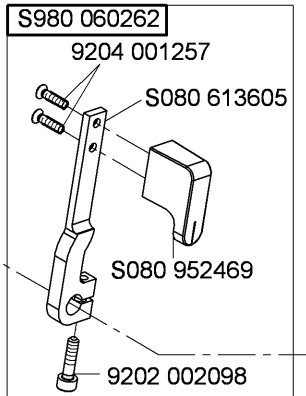
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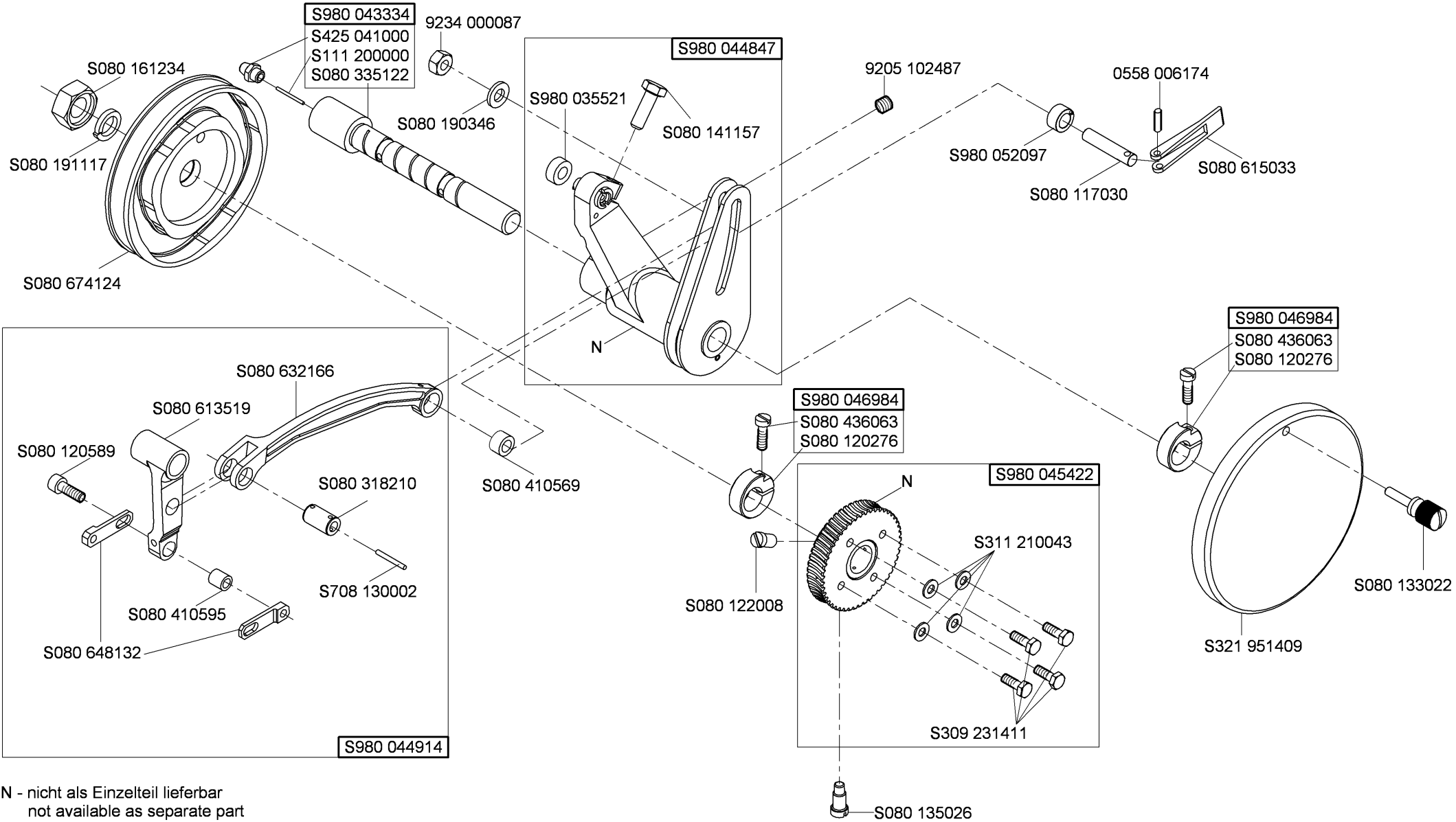


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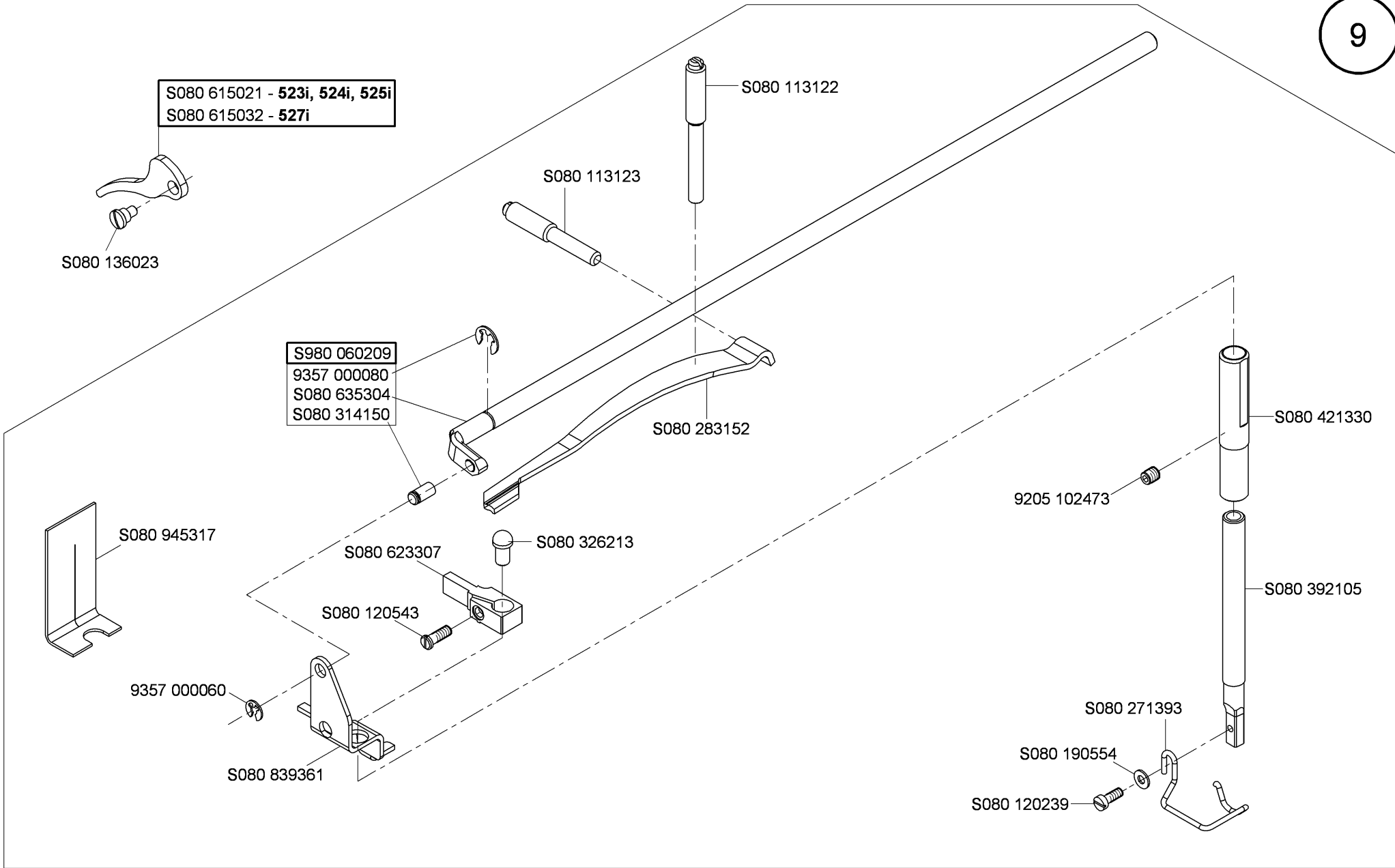
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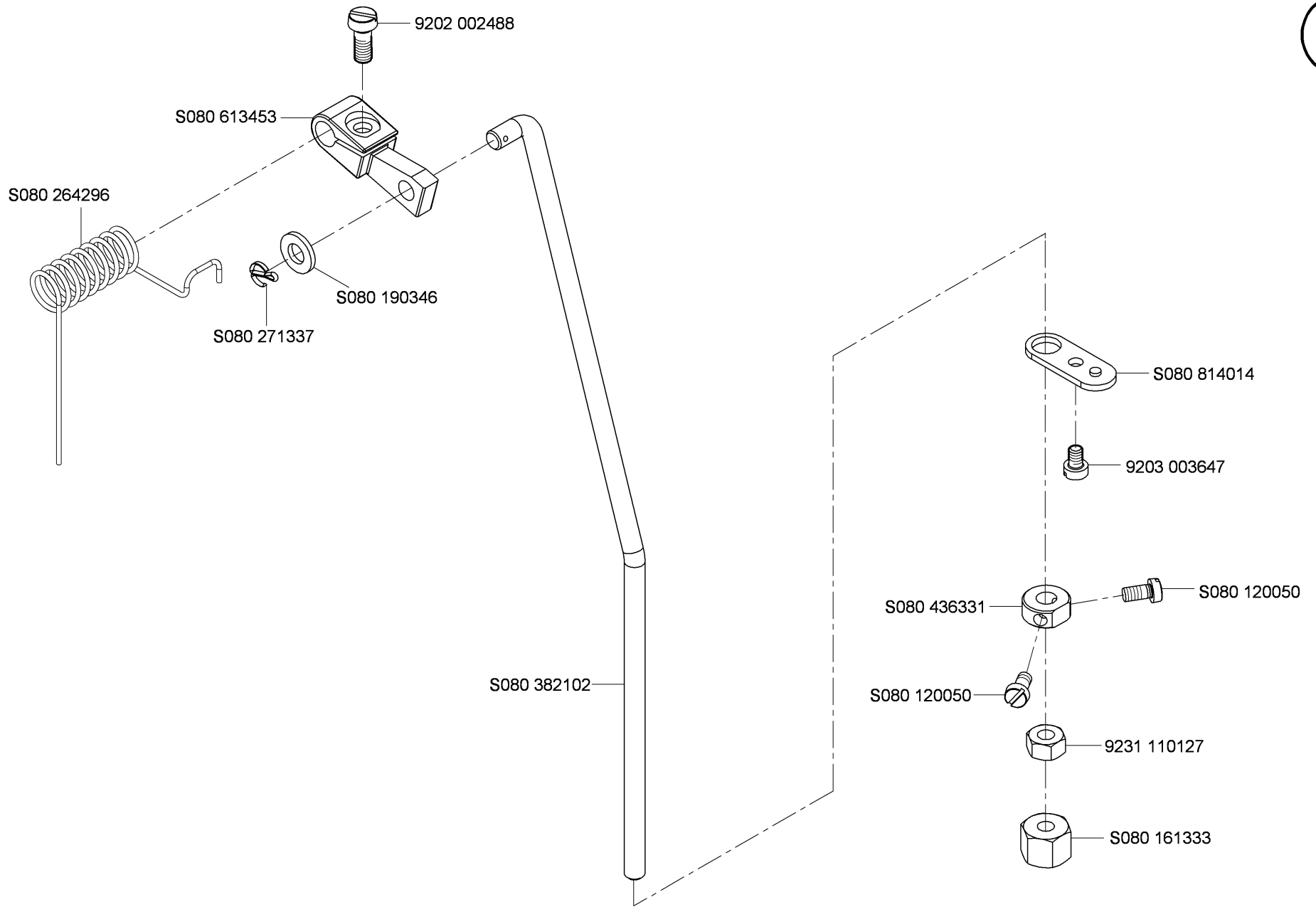
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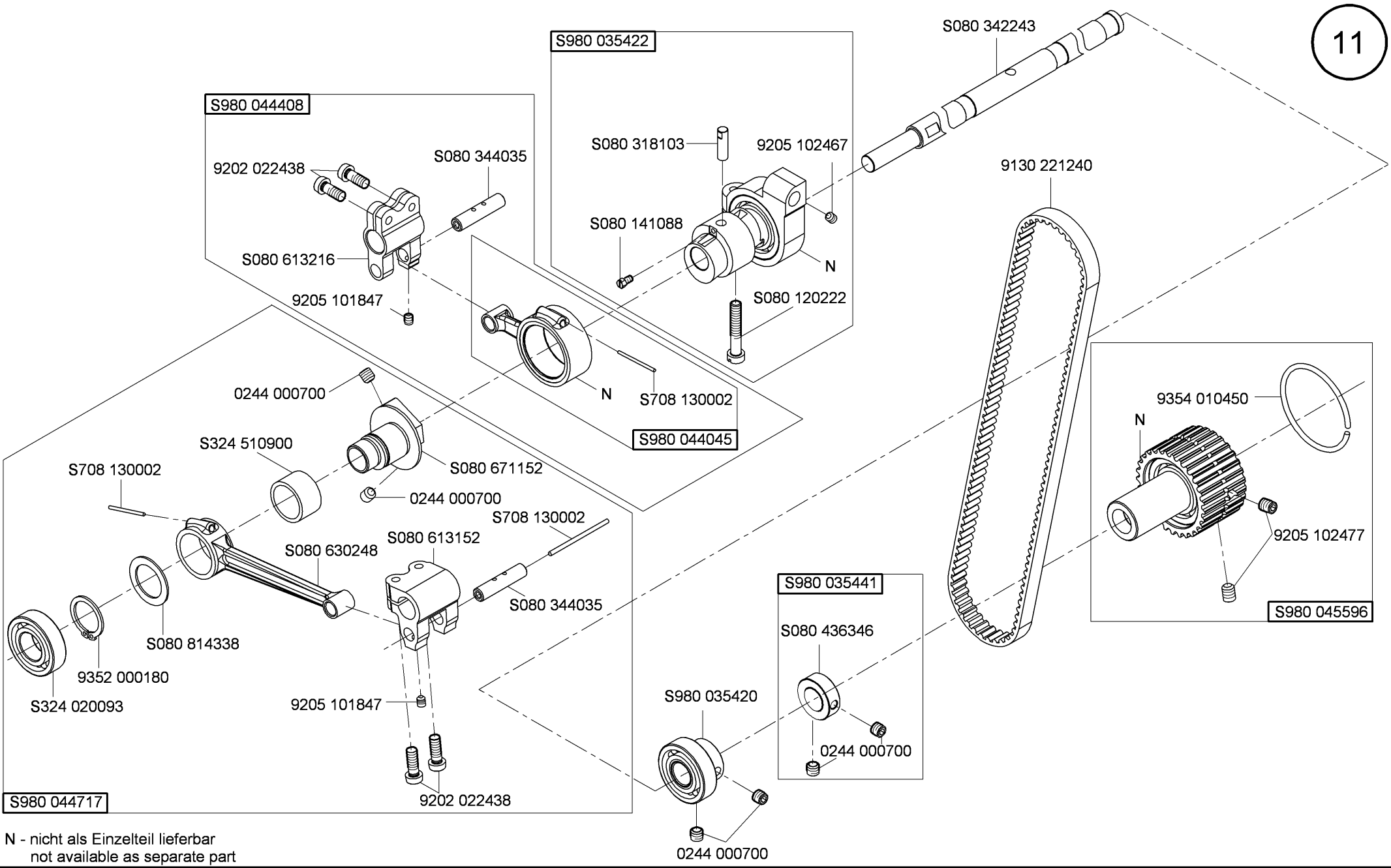
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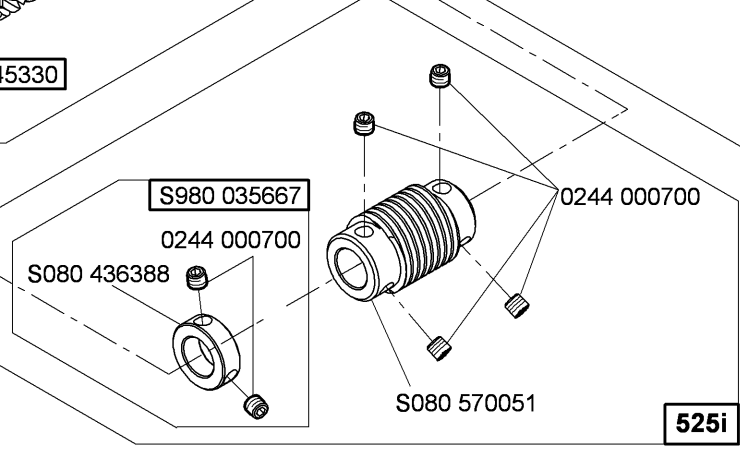
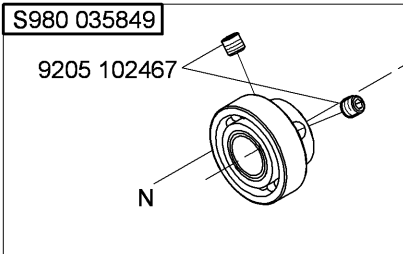
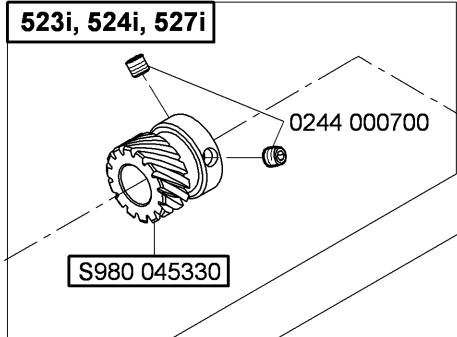
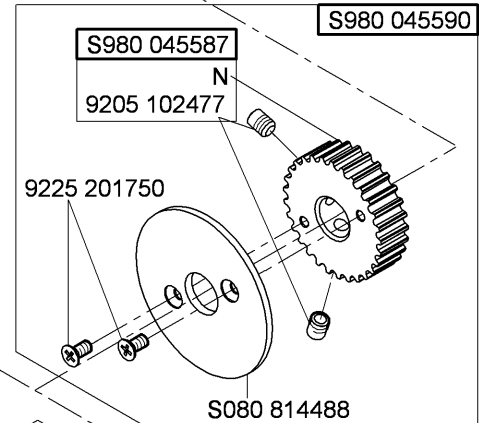
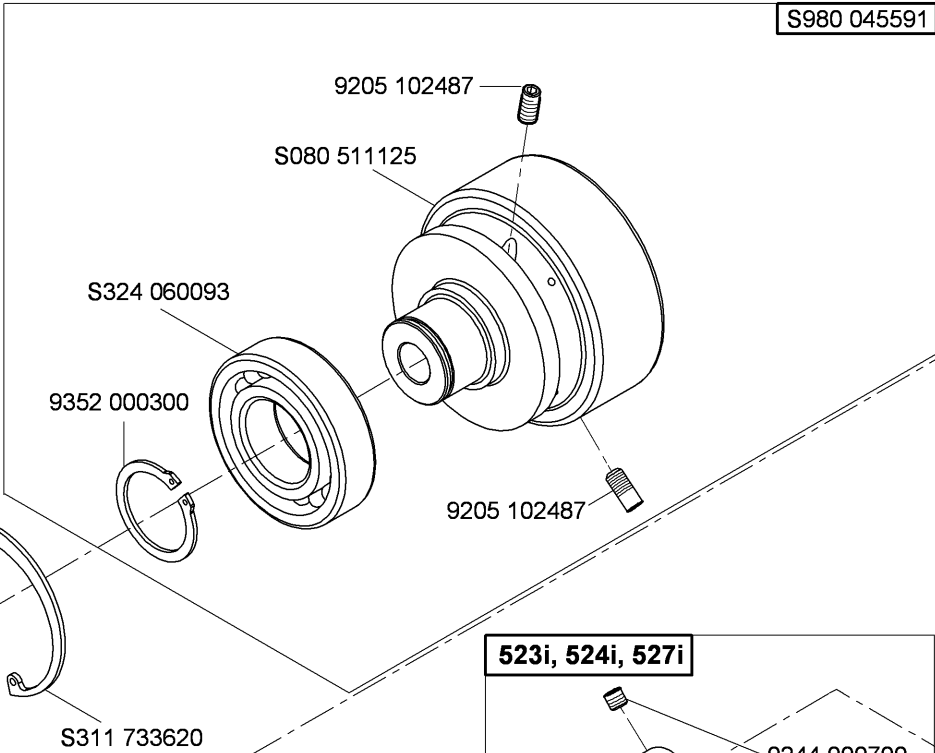
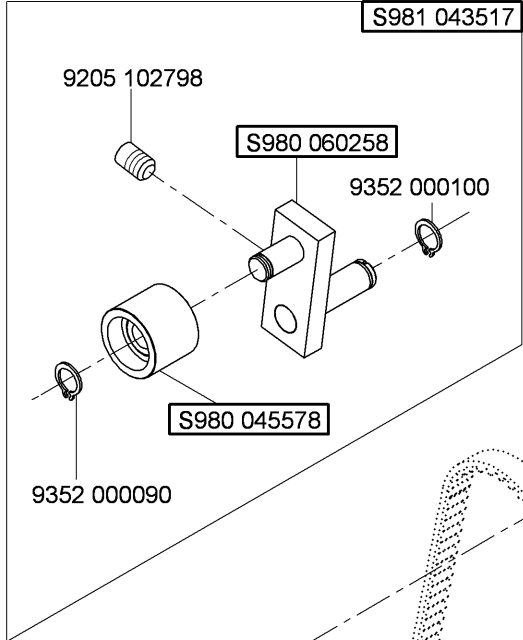
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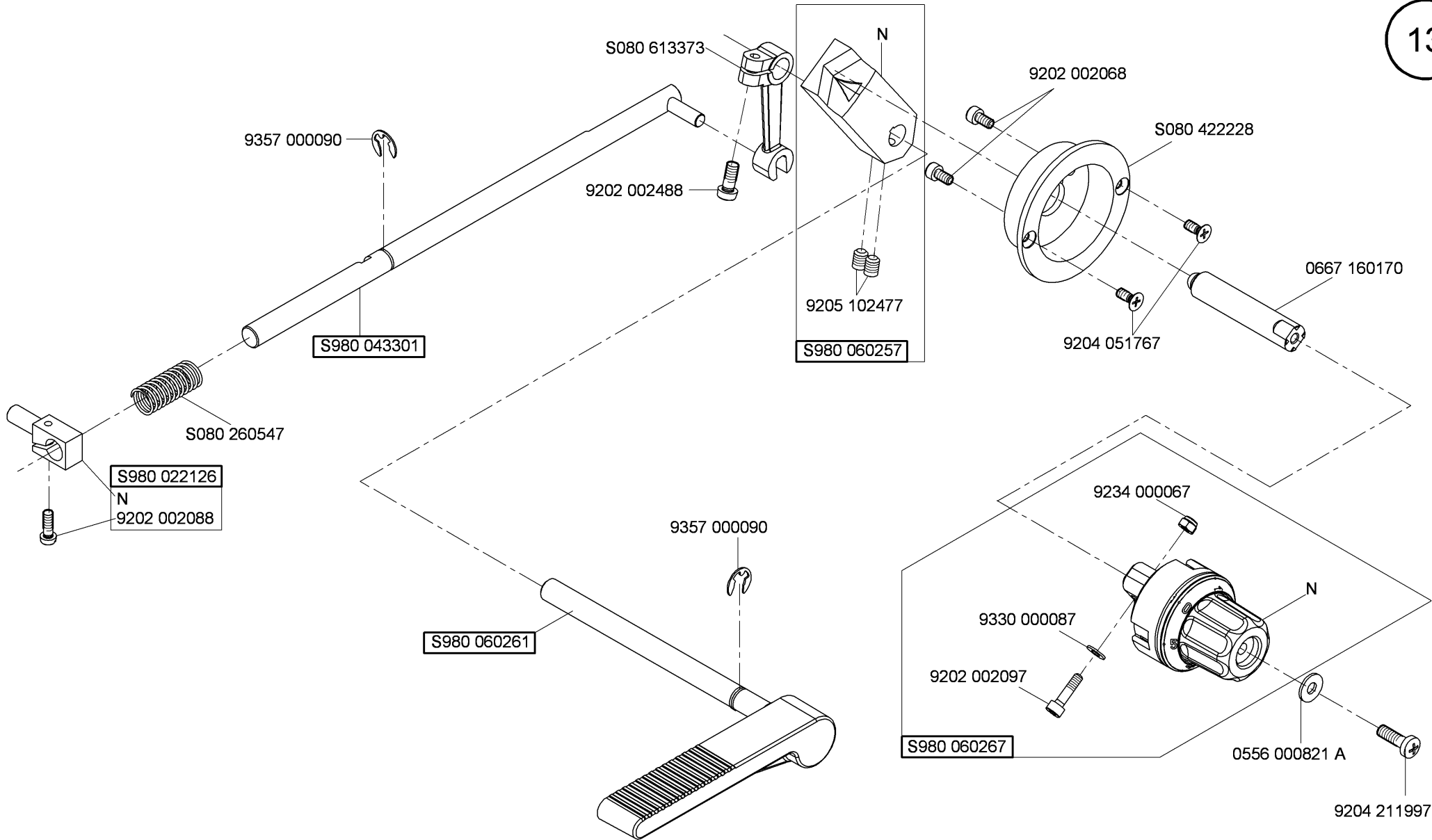


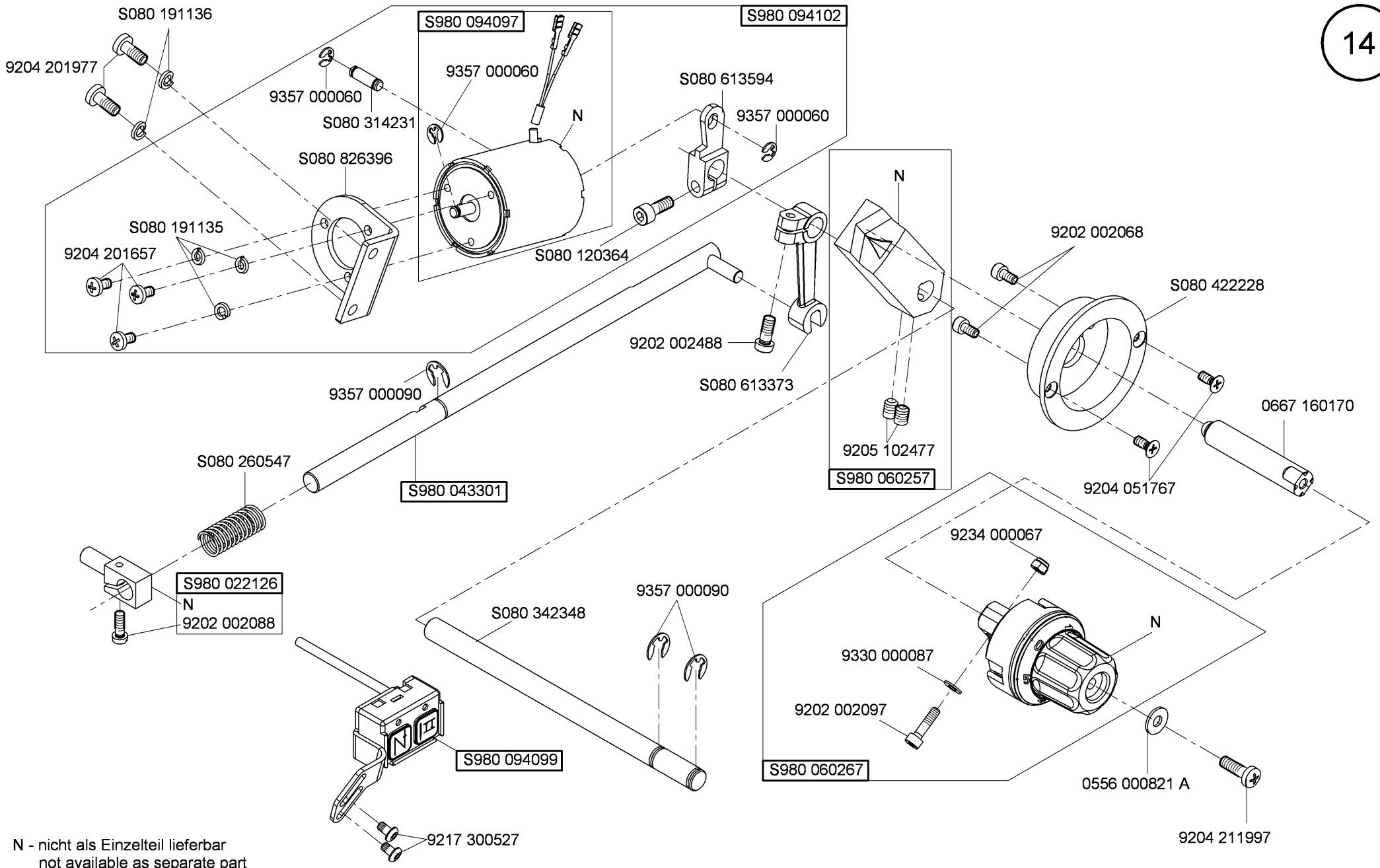


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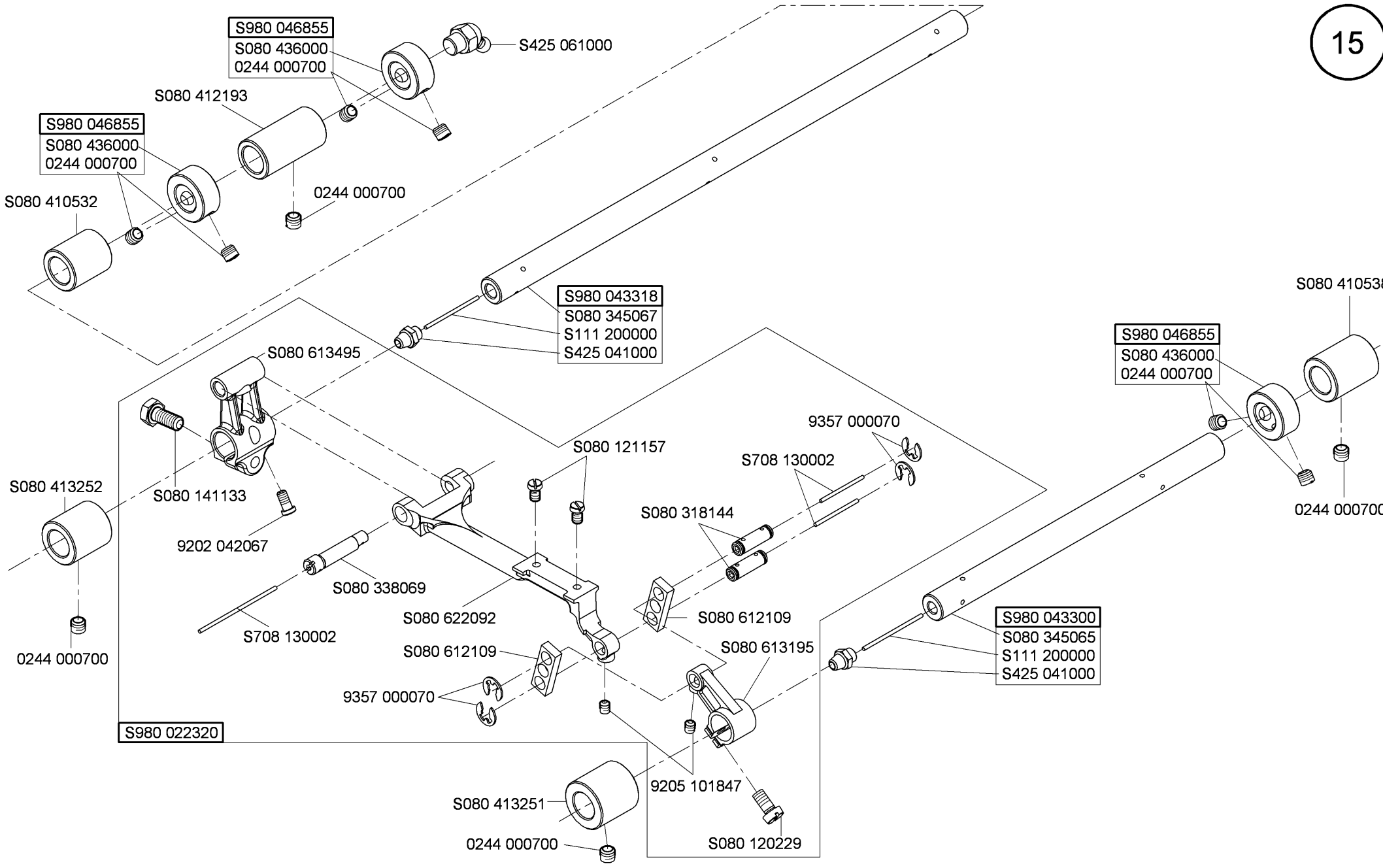


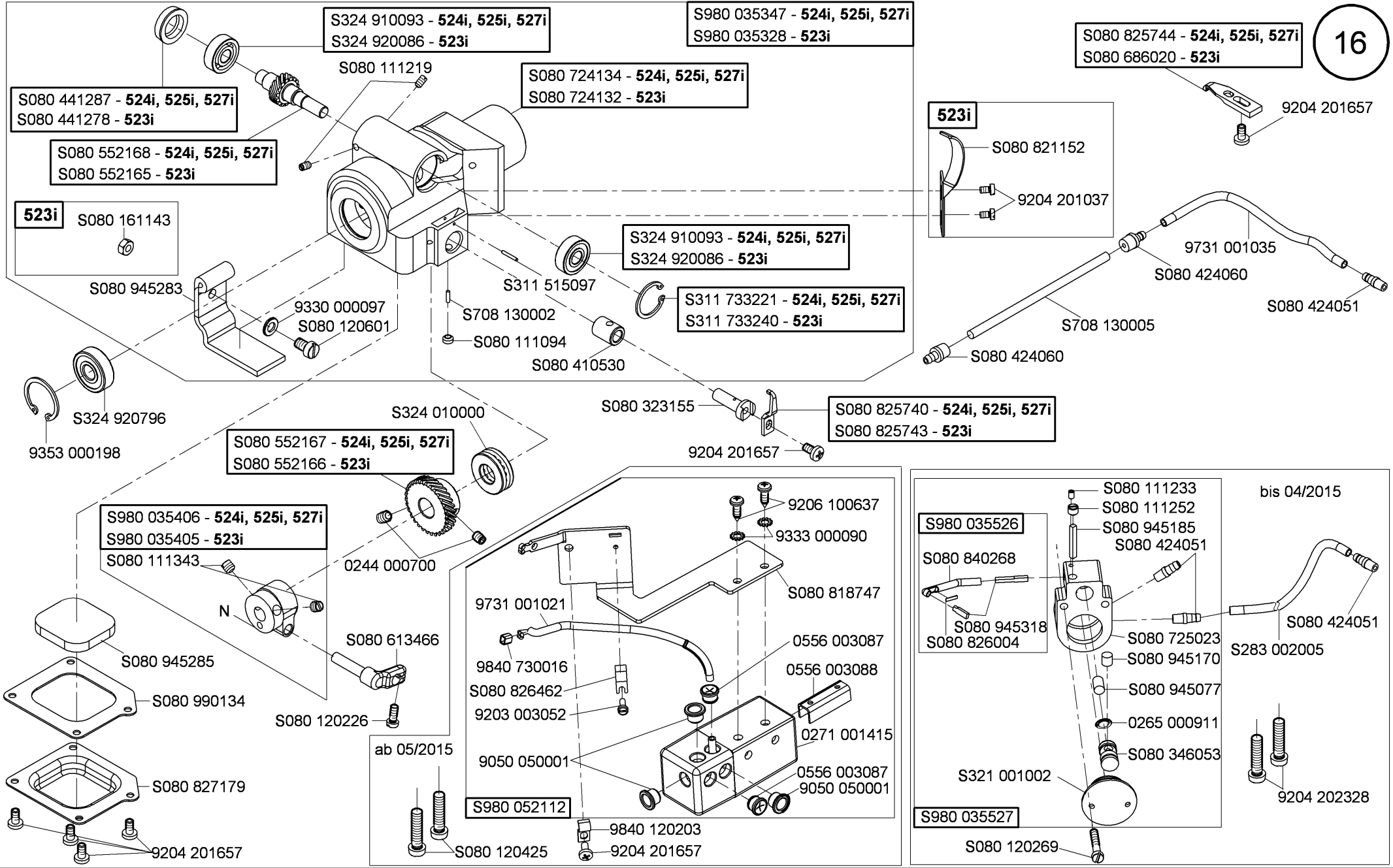
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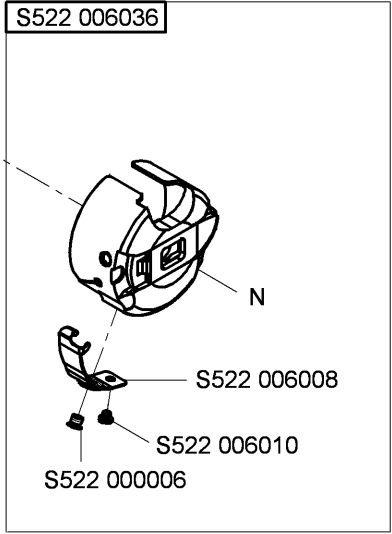
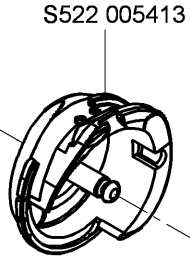
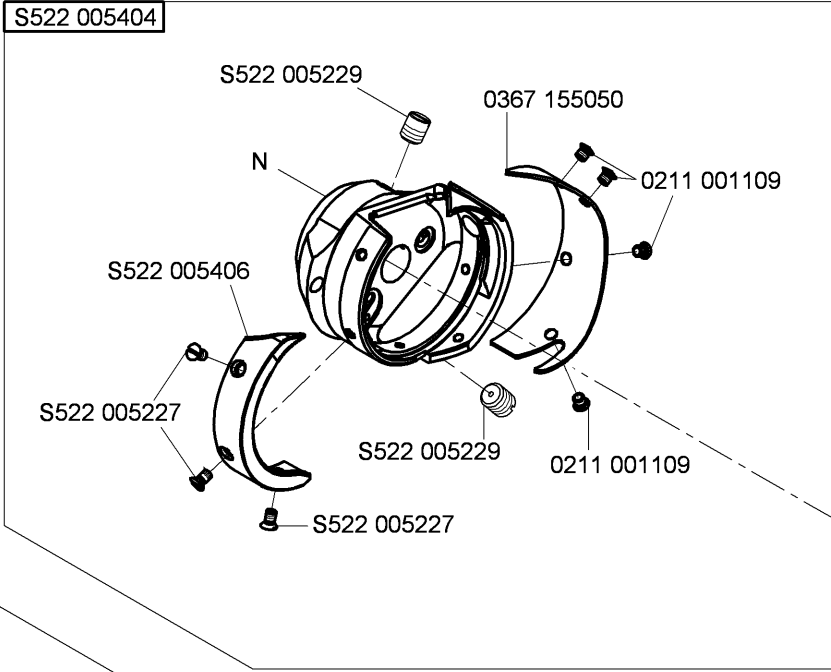


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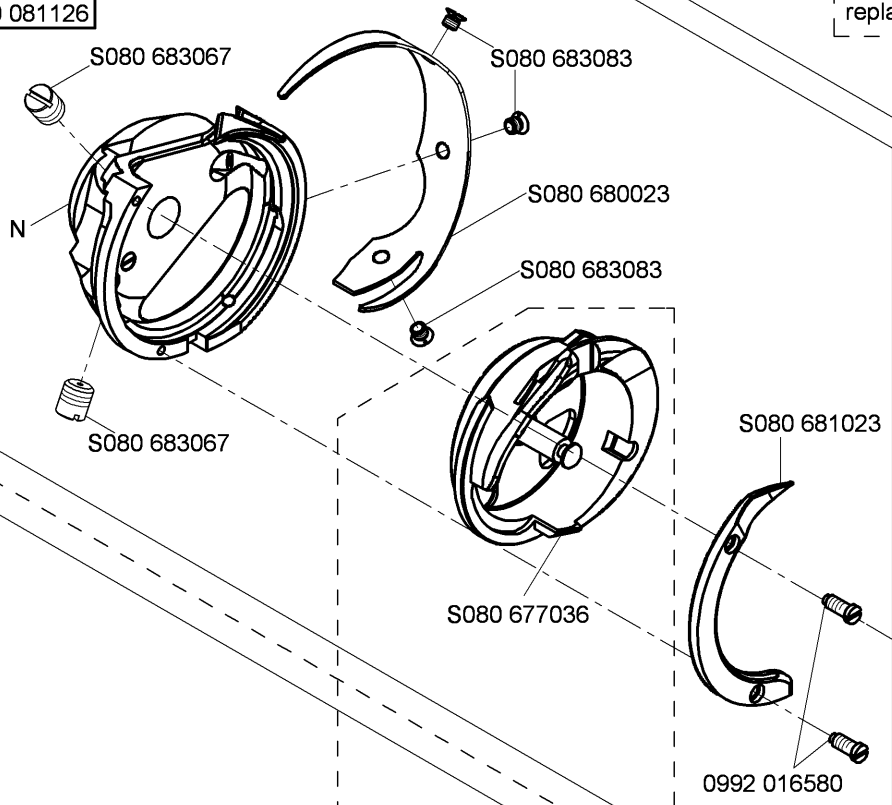


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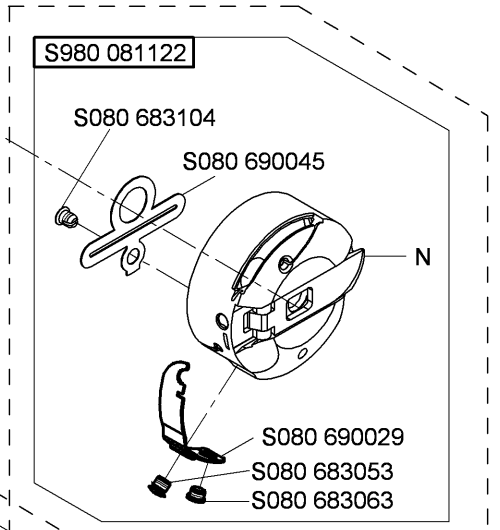
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replacement of the previous version S980 081126 -12/2011



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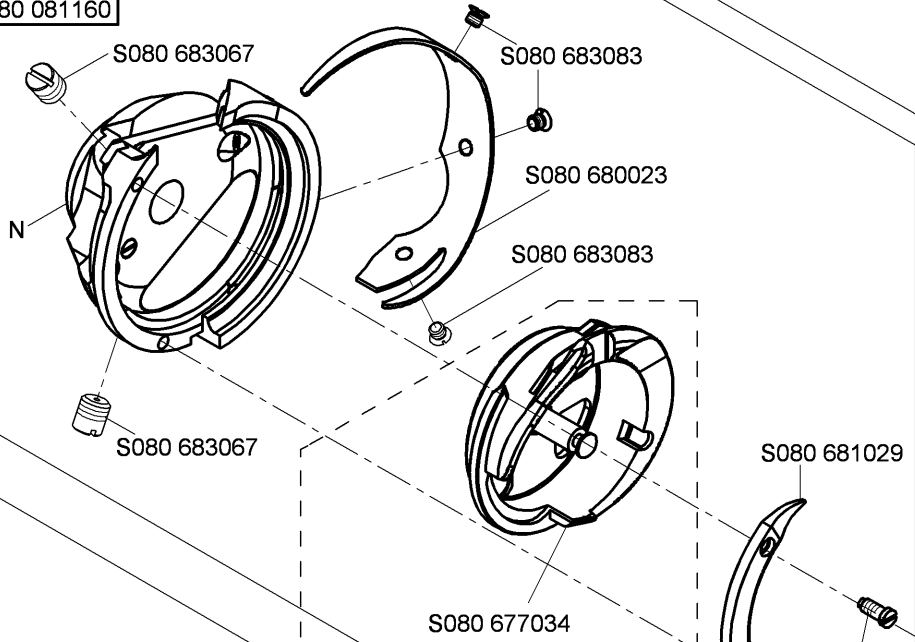


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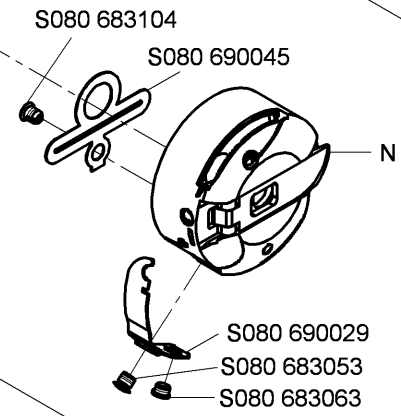
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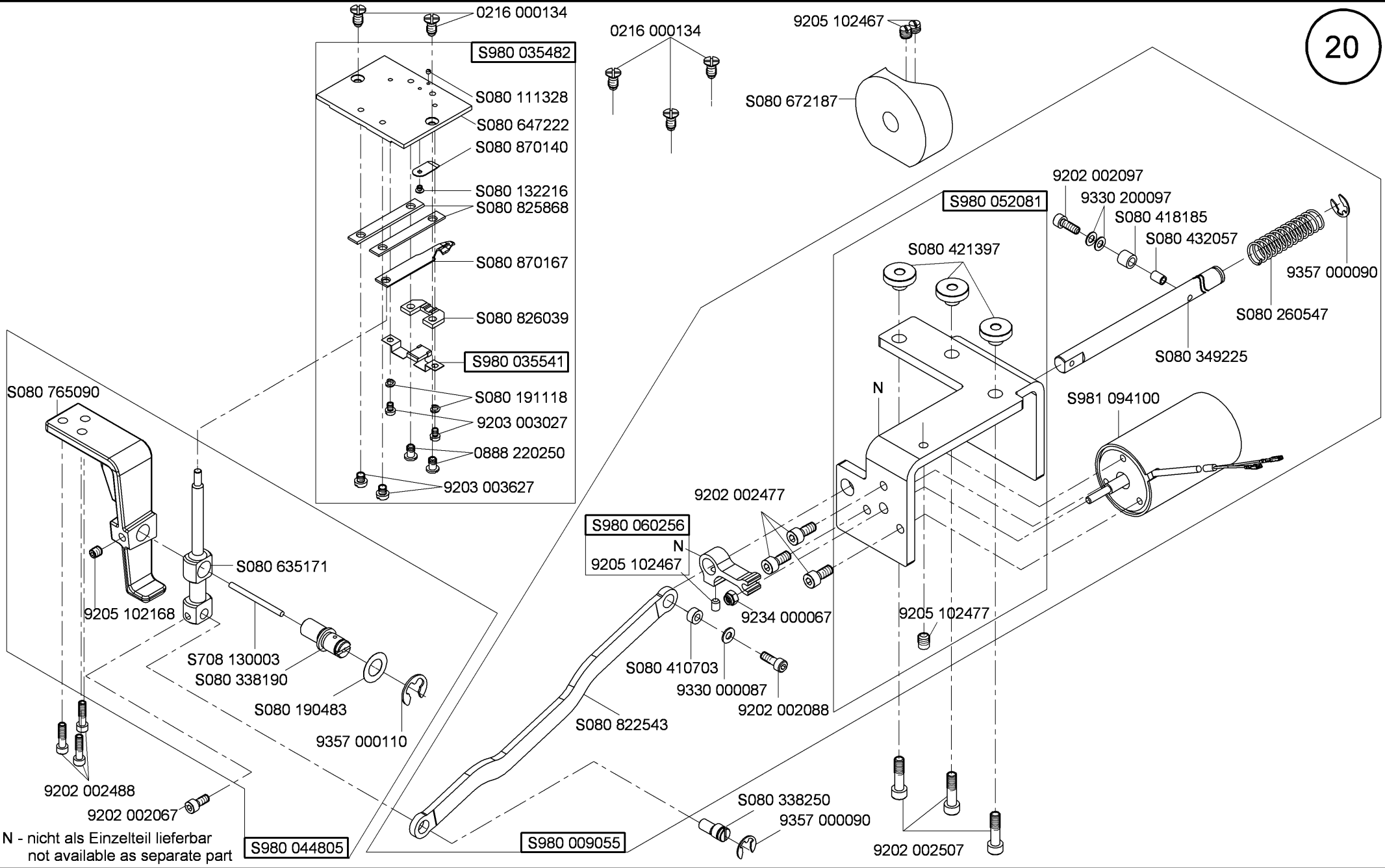


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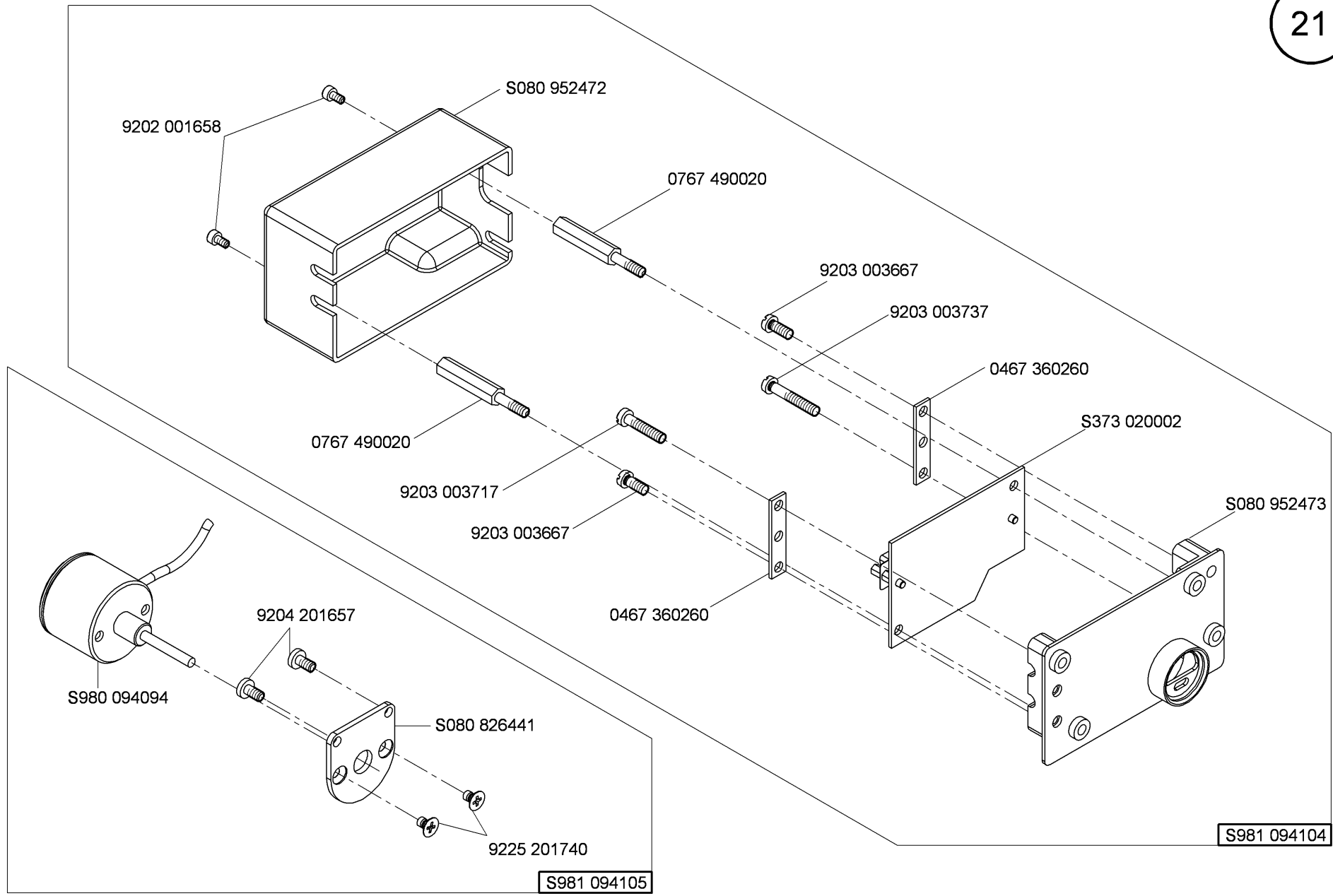
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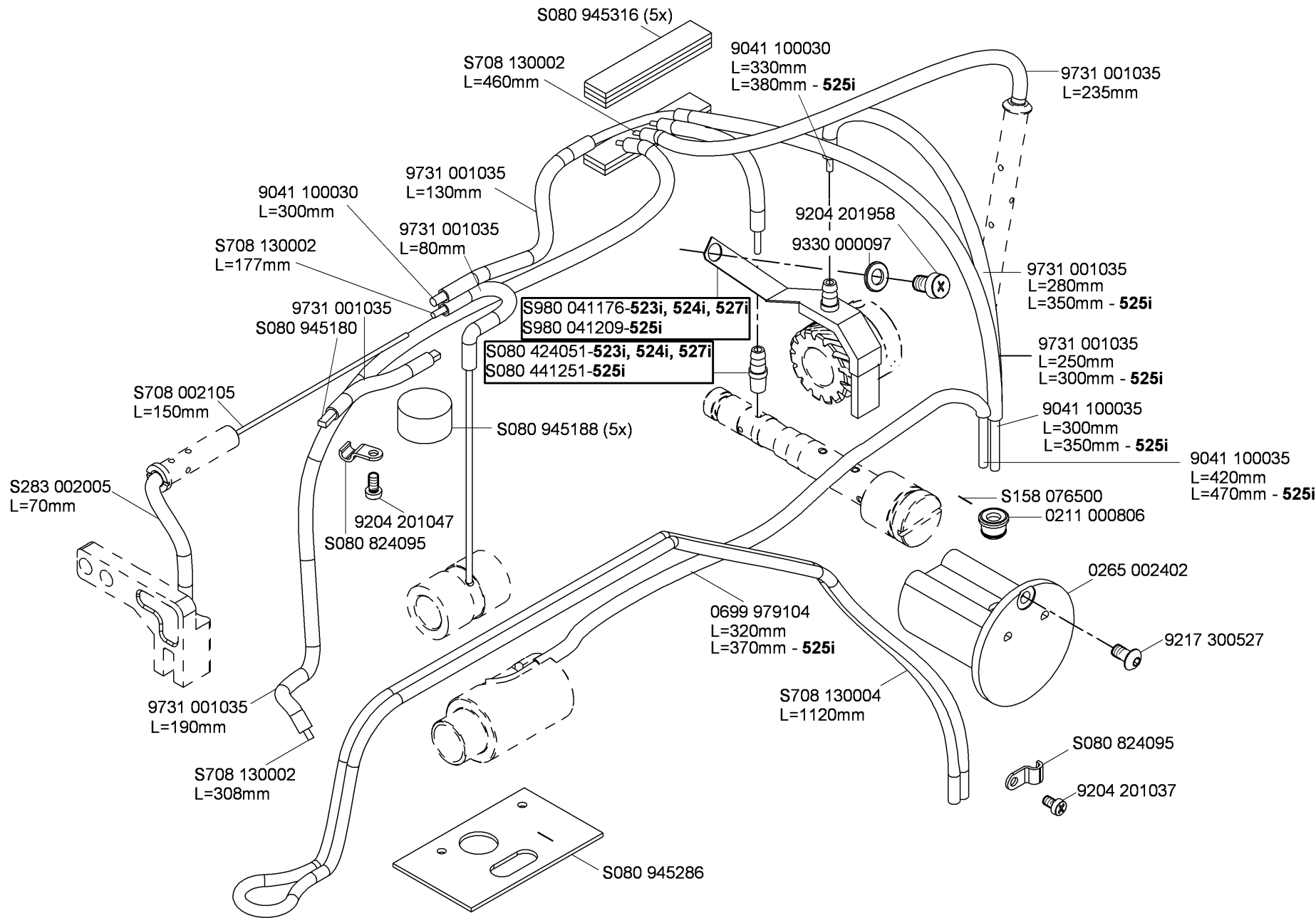


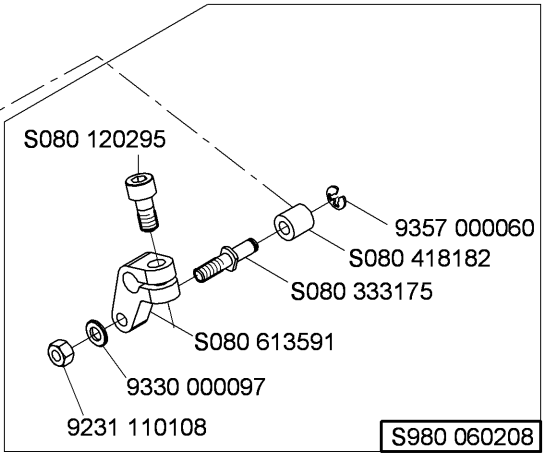
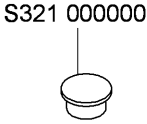
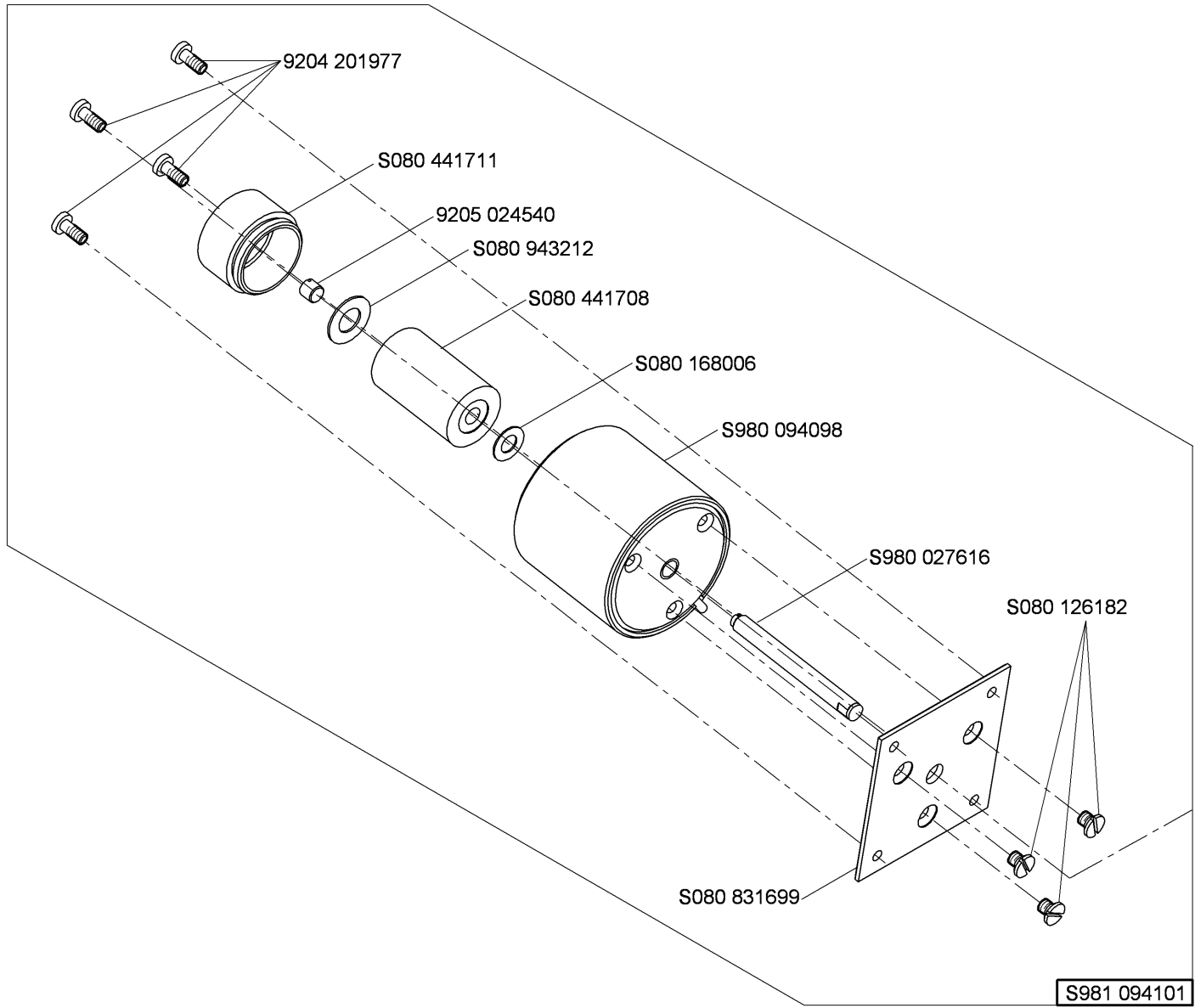
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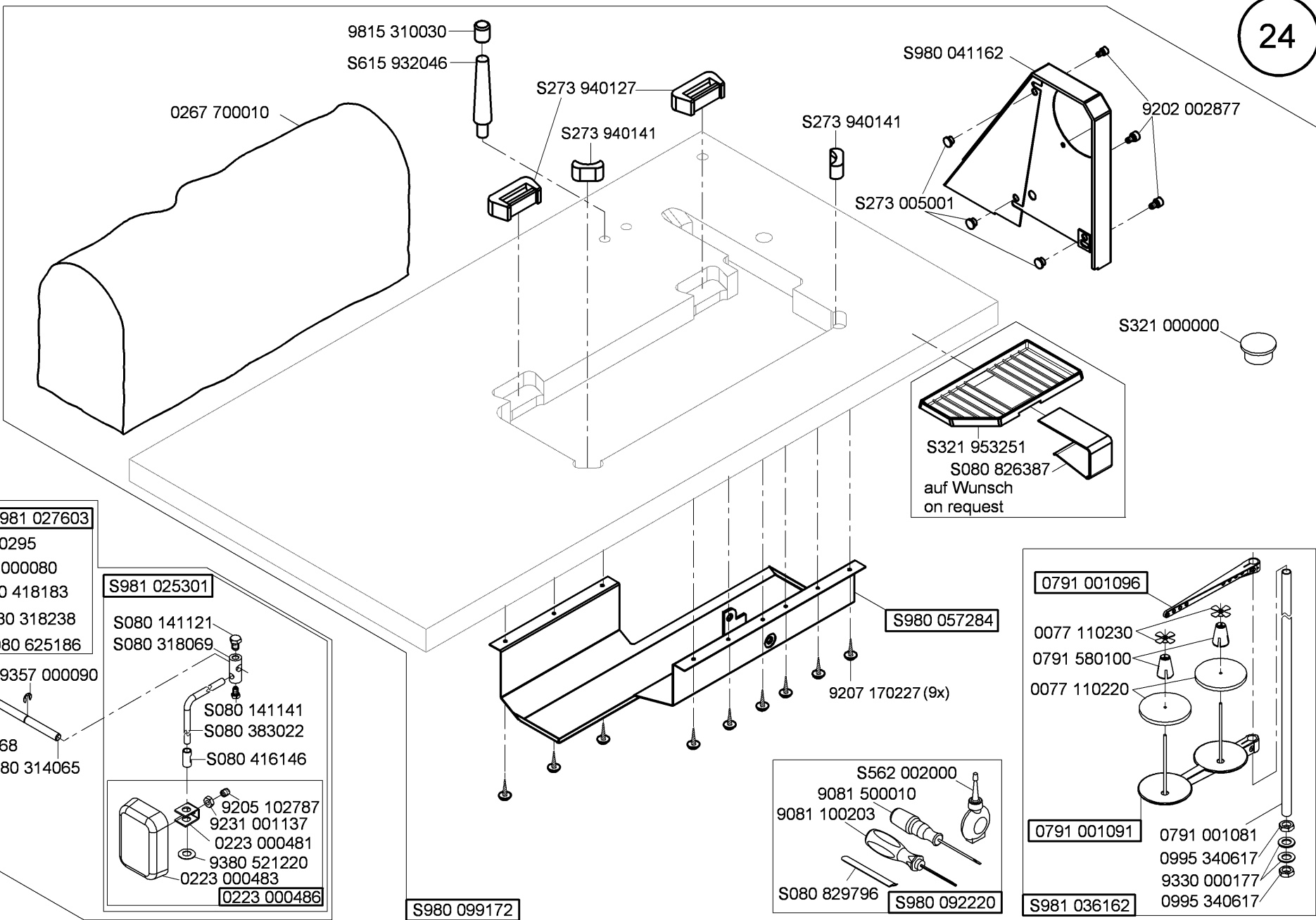
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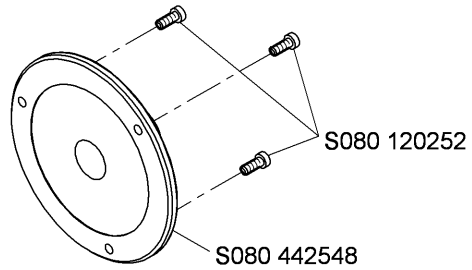
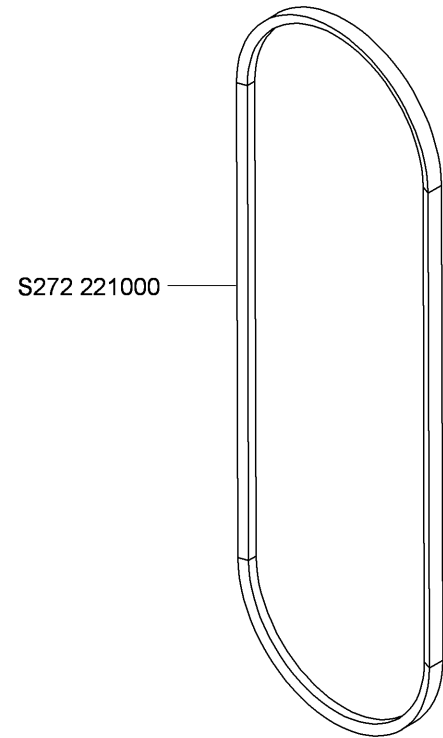
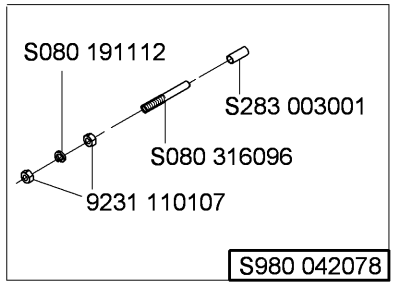
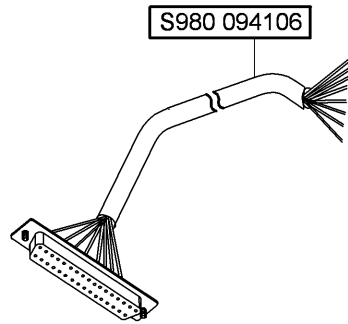
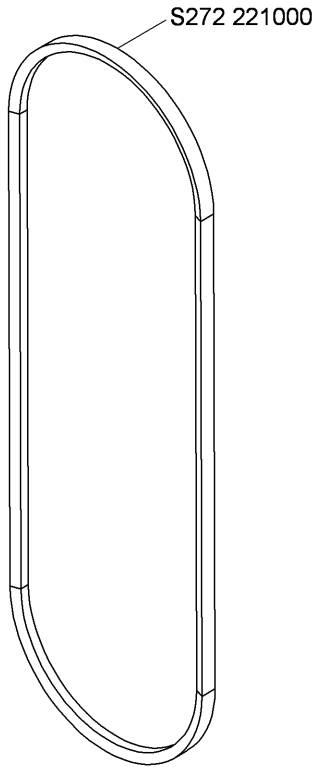
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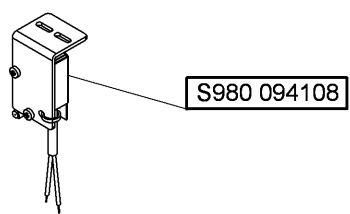
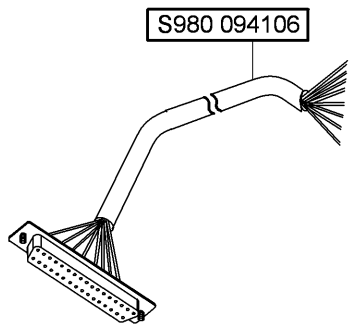
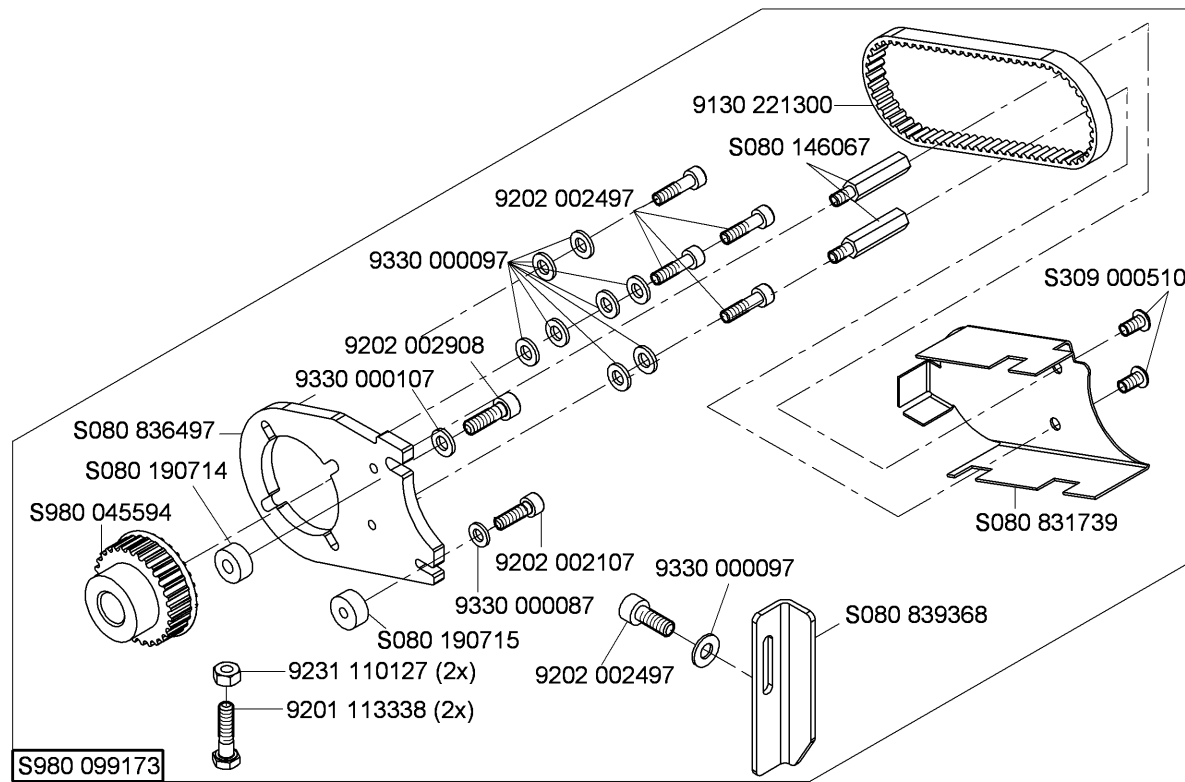
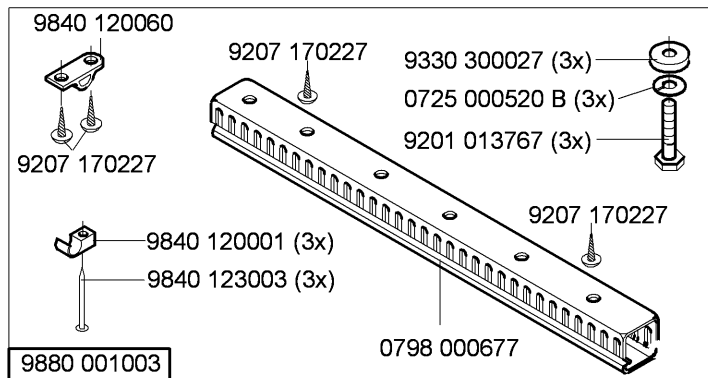






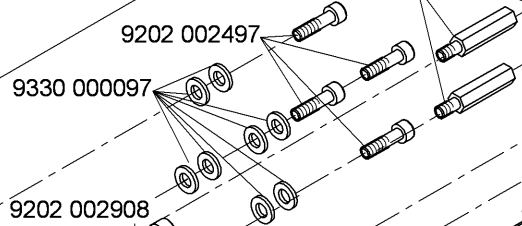
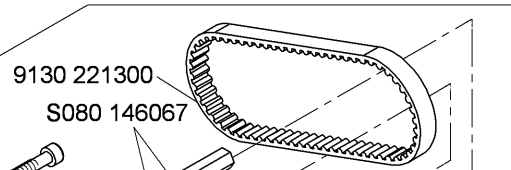
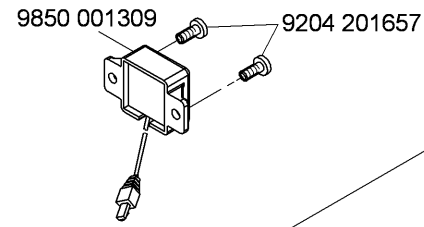
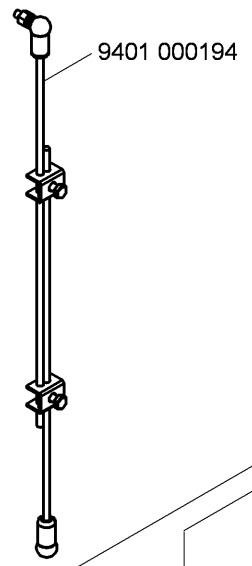
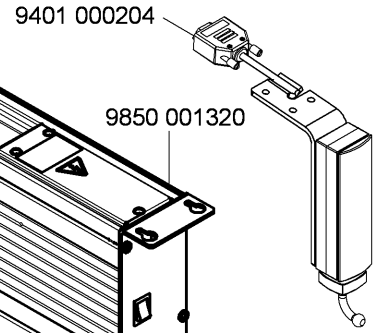
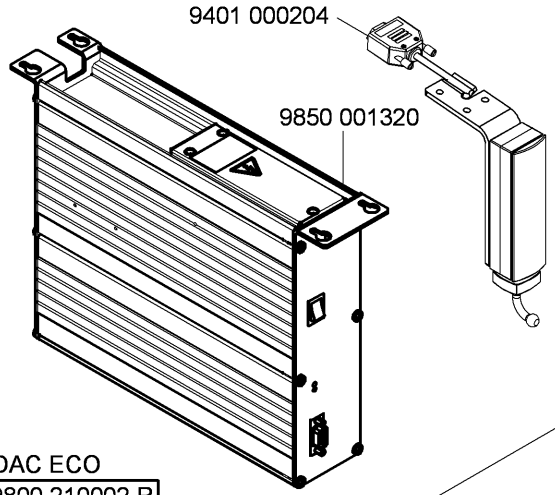




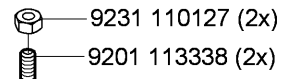
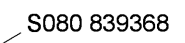
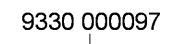
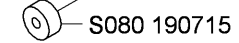
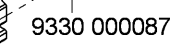
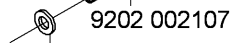
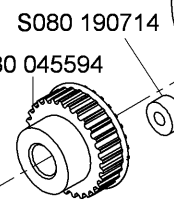
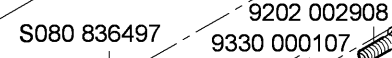
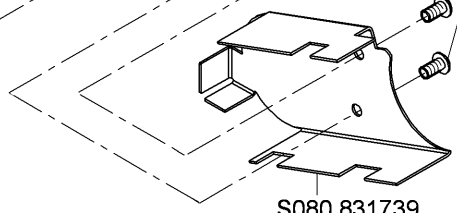


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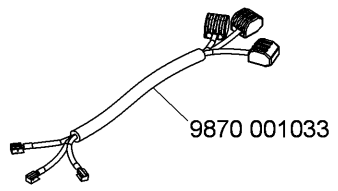
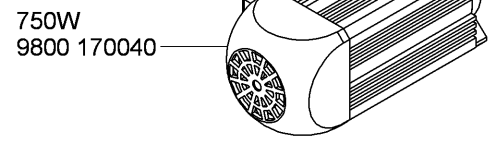
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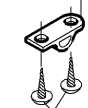
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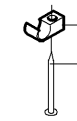


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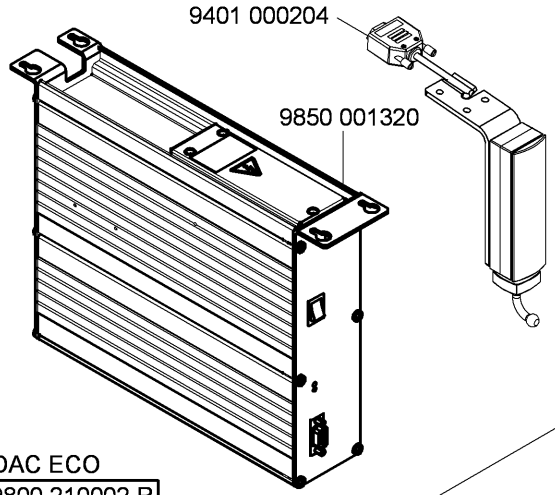
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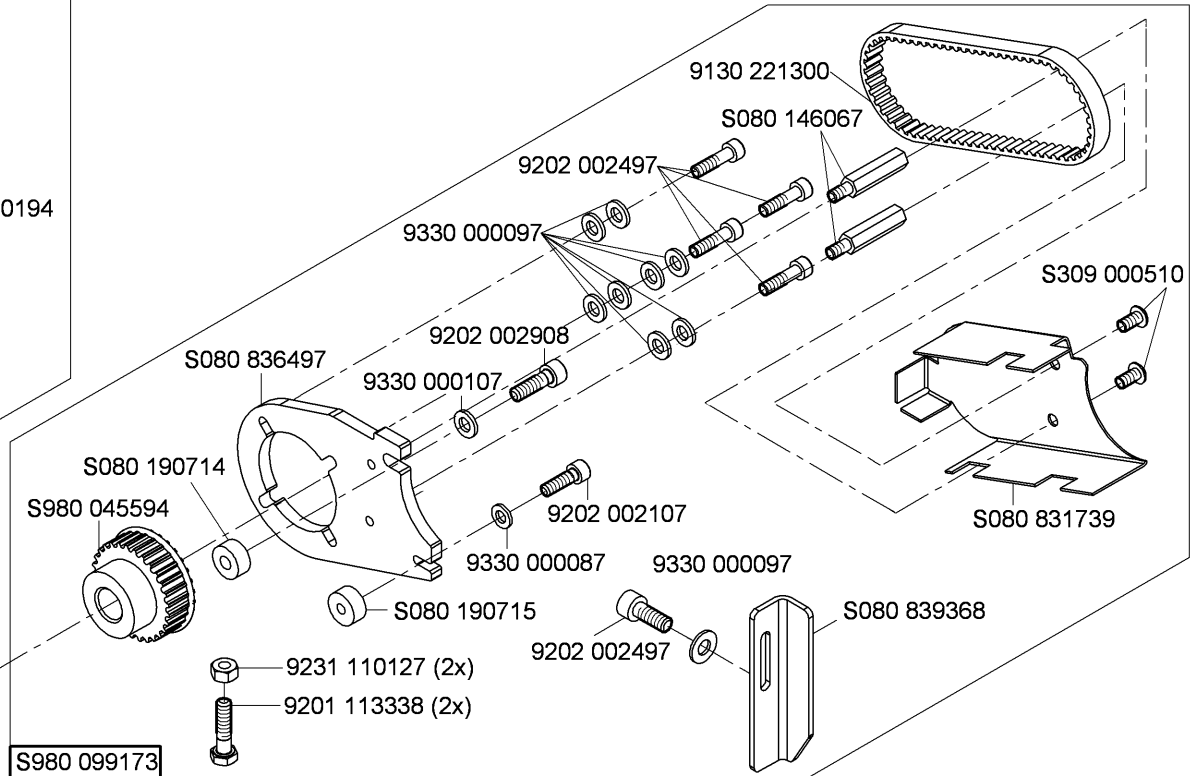
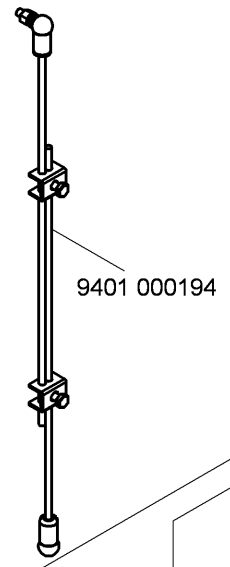
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- 9840 123002 (2x)
- 9207 170437 (9x)
- 9840 120060

9880 001005



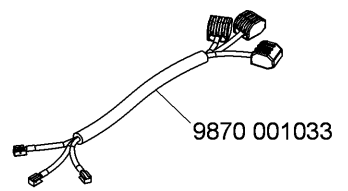
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9800 210002 R



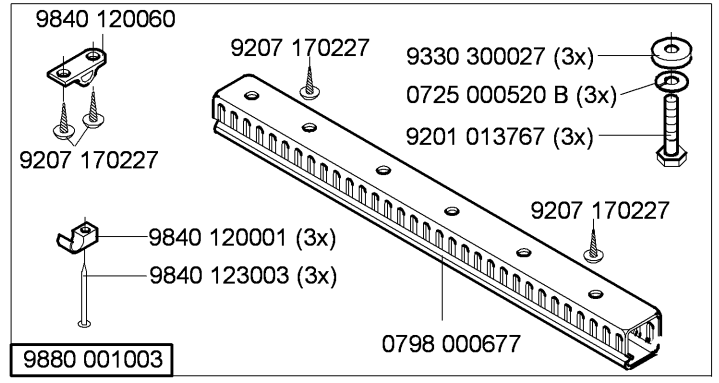
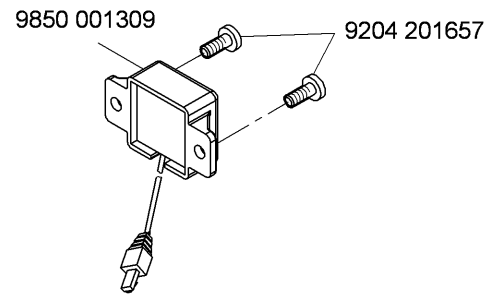
S980 099173



DAC 500W
9800 170038



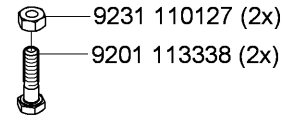
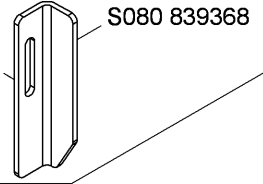
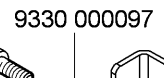
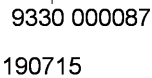
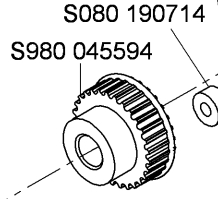
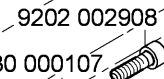
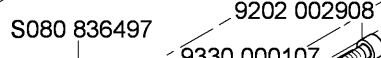
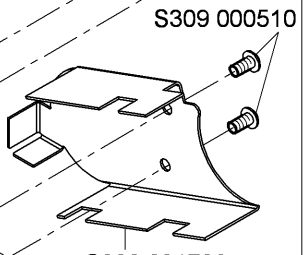
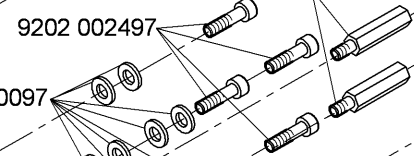
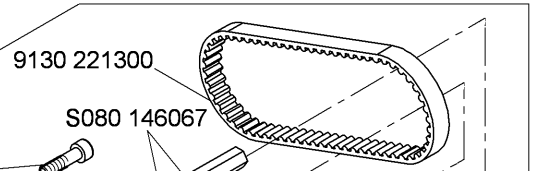
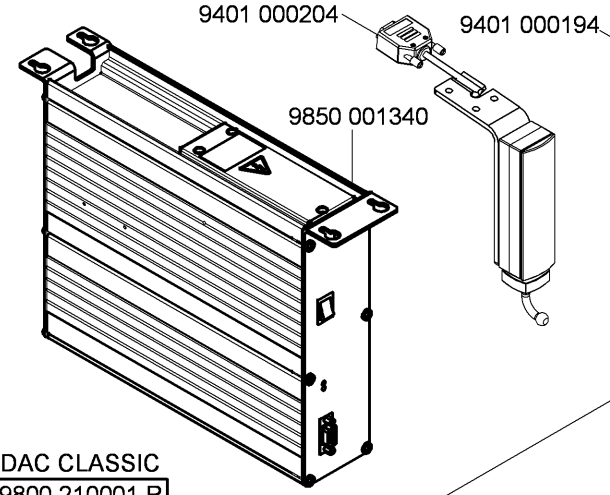
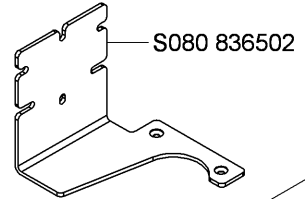
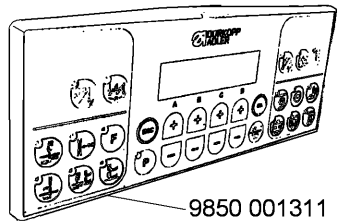
9870 001033



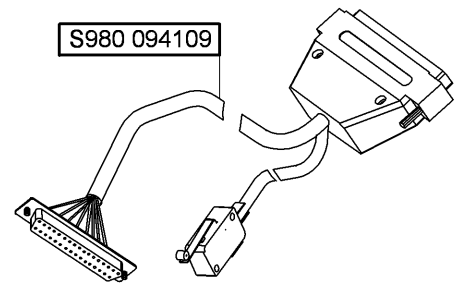
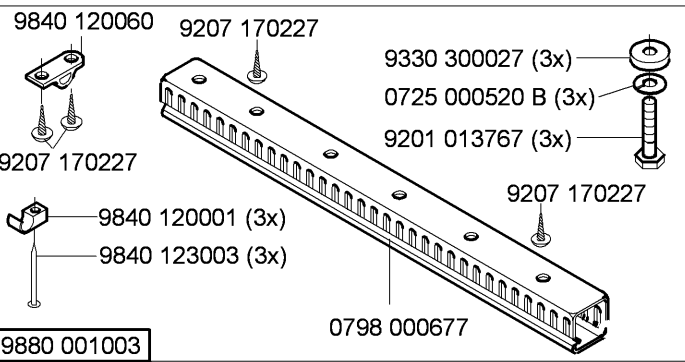
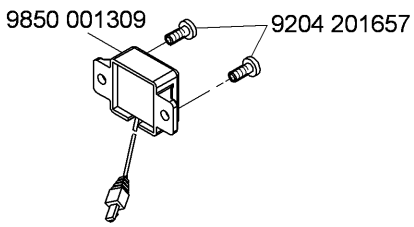
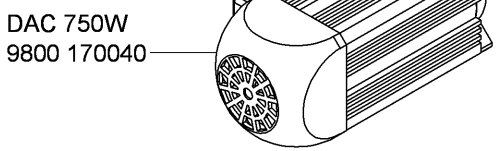
9880 001003

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- 9840 123002 (2x)
- 9207 170437 (9x)
- 9840 120060

9880 001005

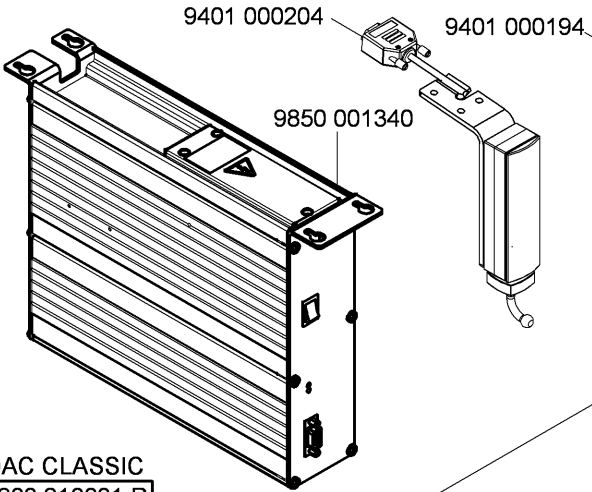
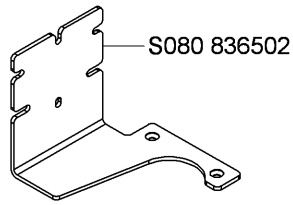
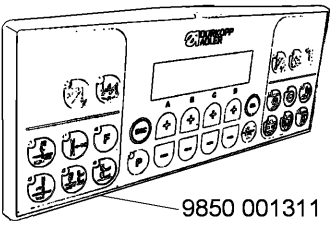


S980 099173

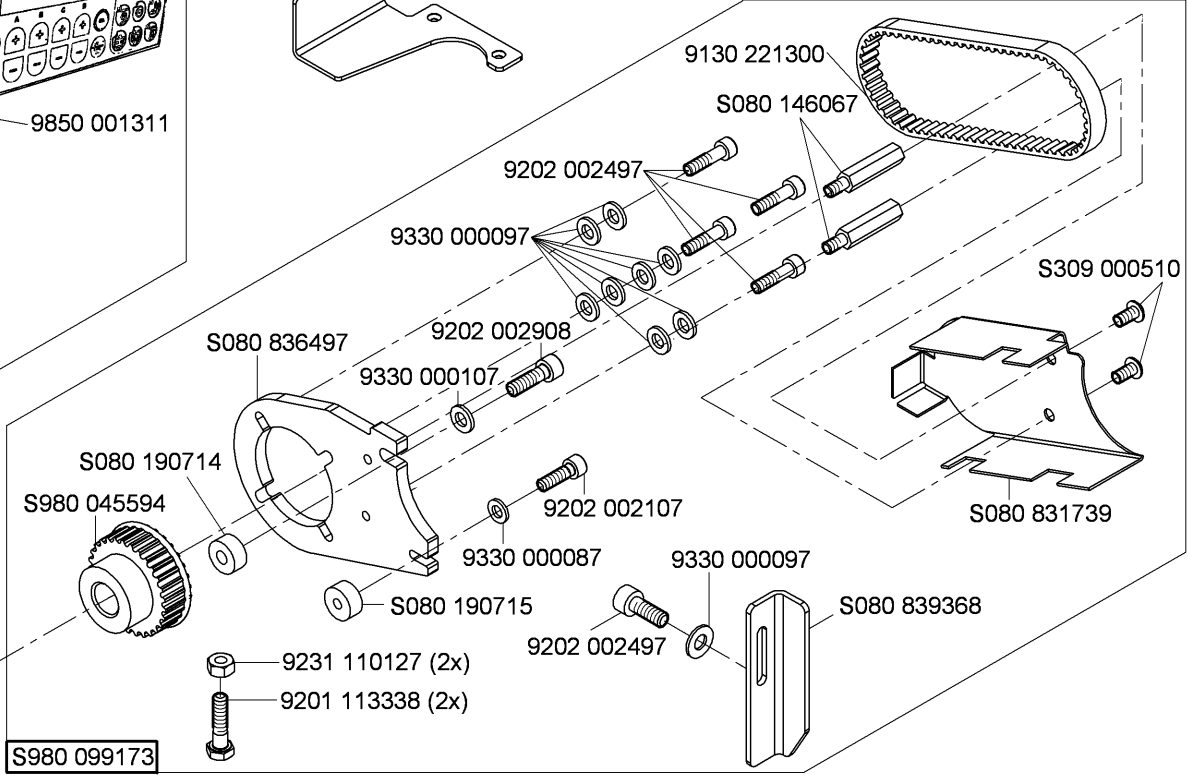
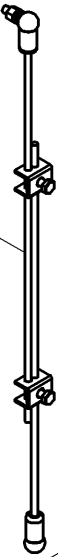


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- 9207 170437 (9x)
- 9840 120060

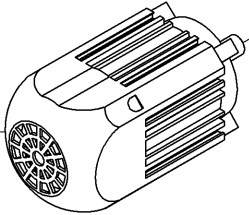
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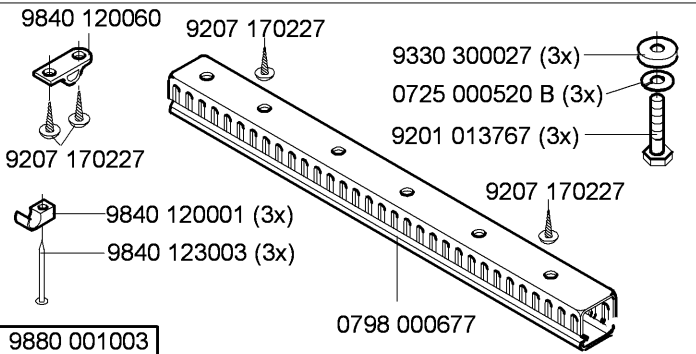
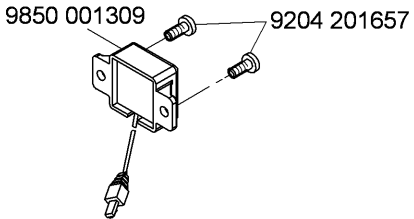
DAC CLASSIC
9800 210001 R



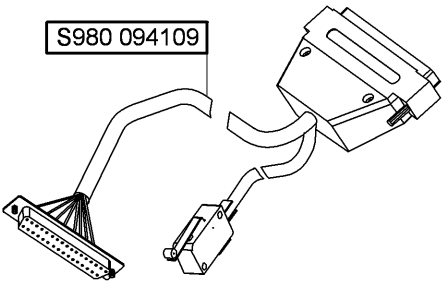
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9800 170038



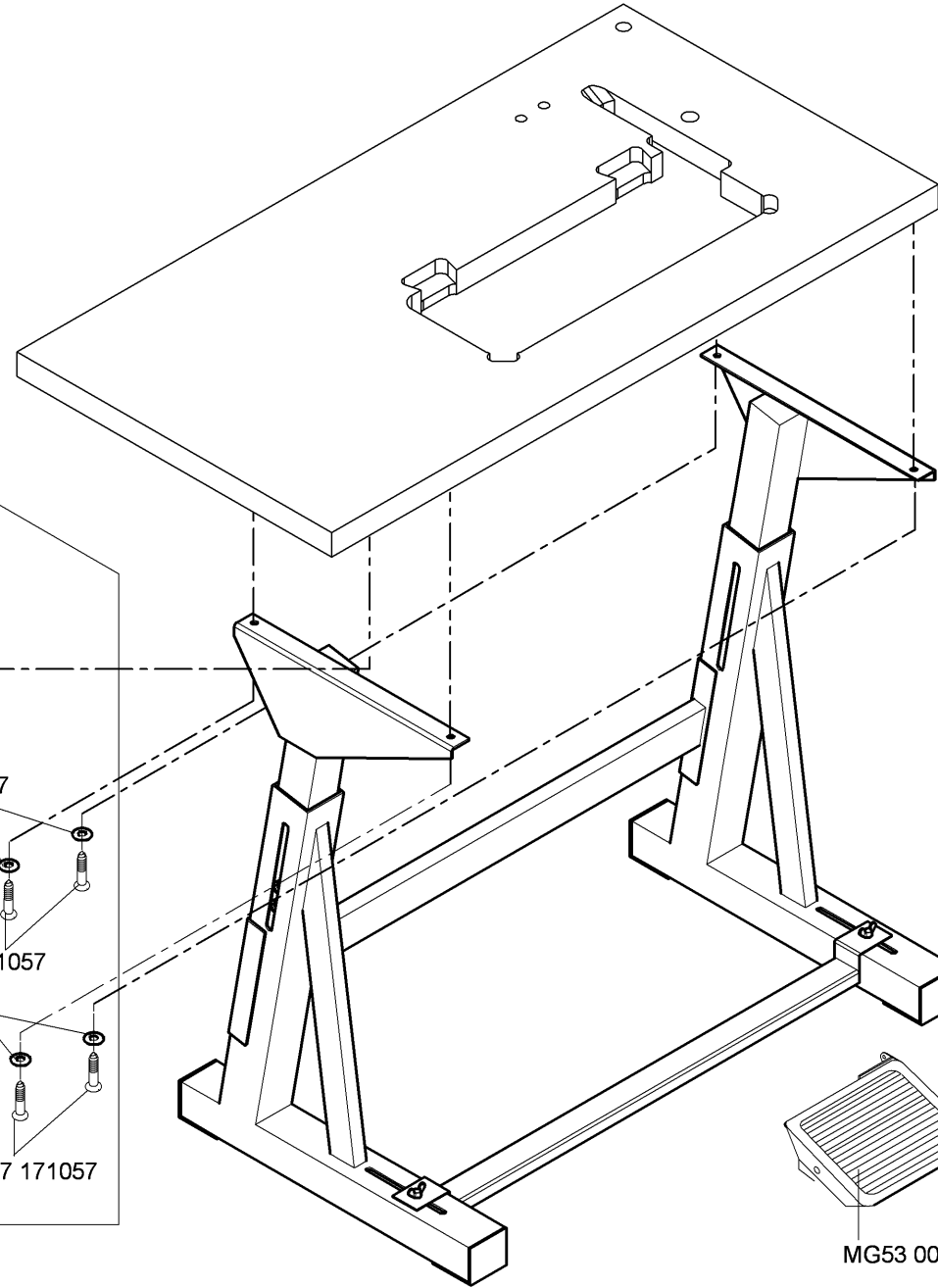
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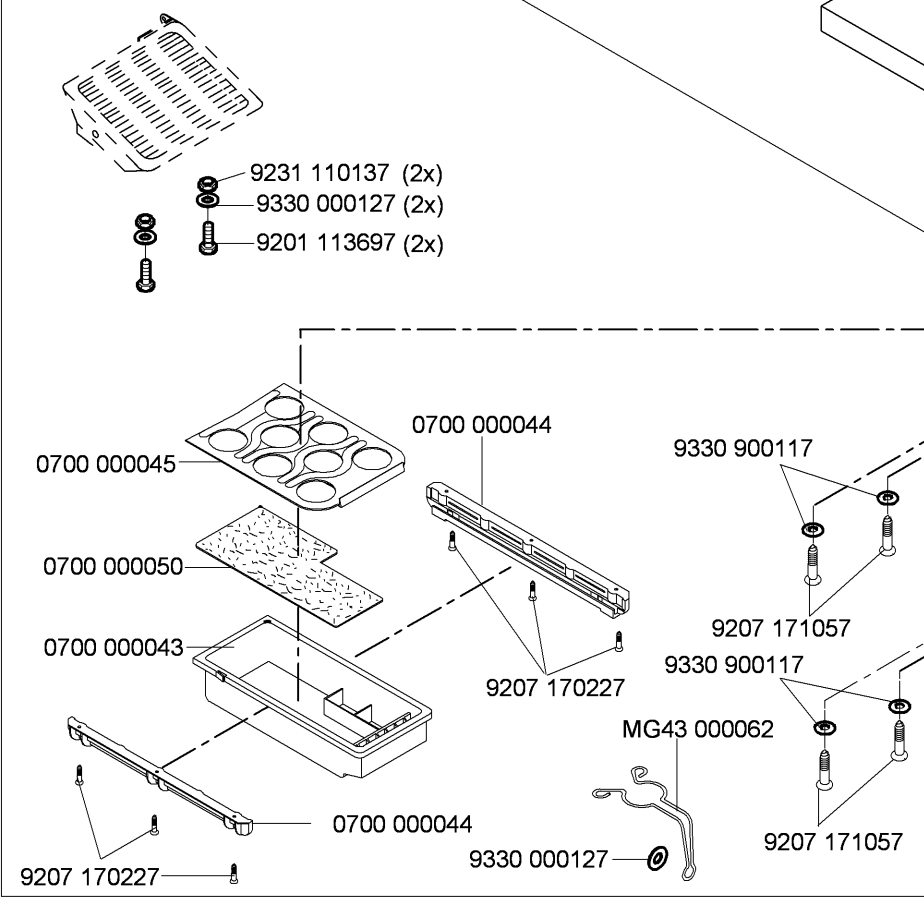
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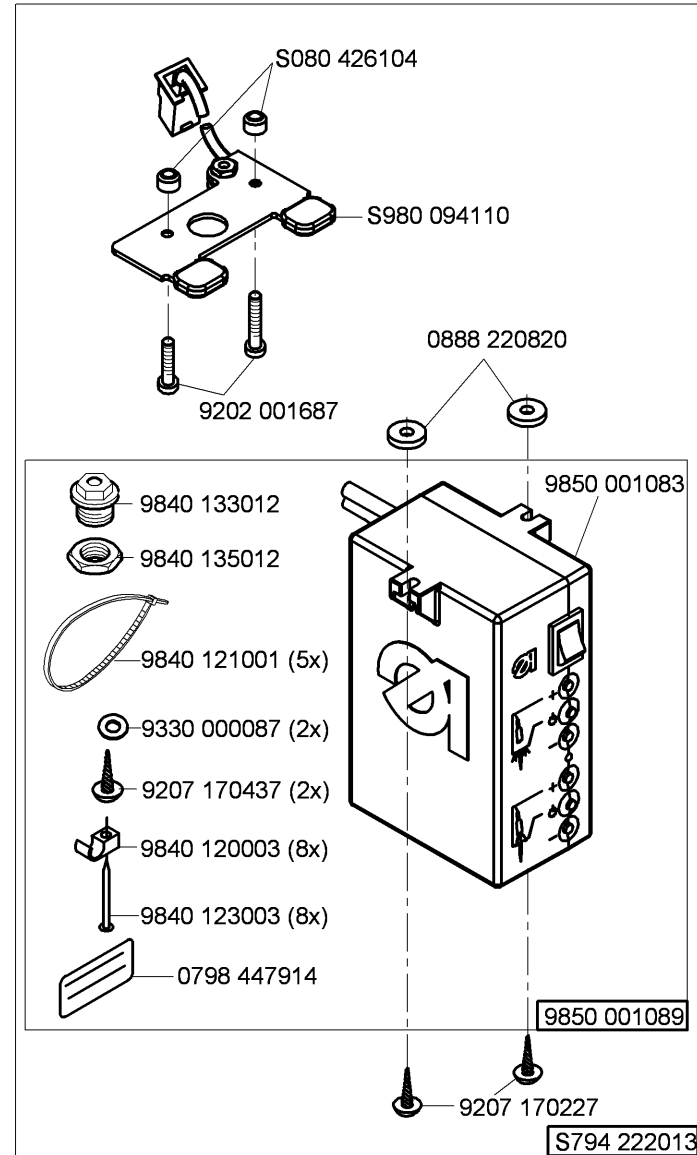
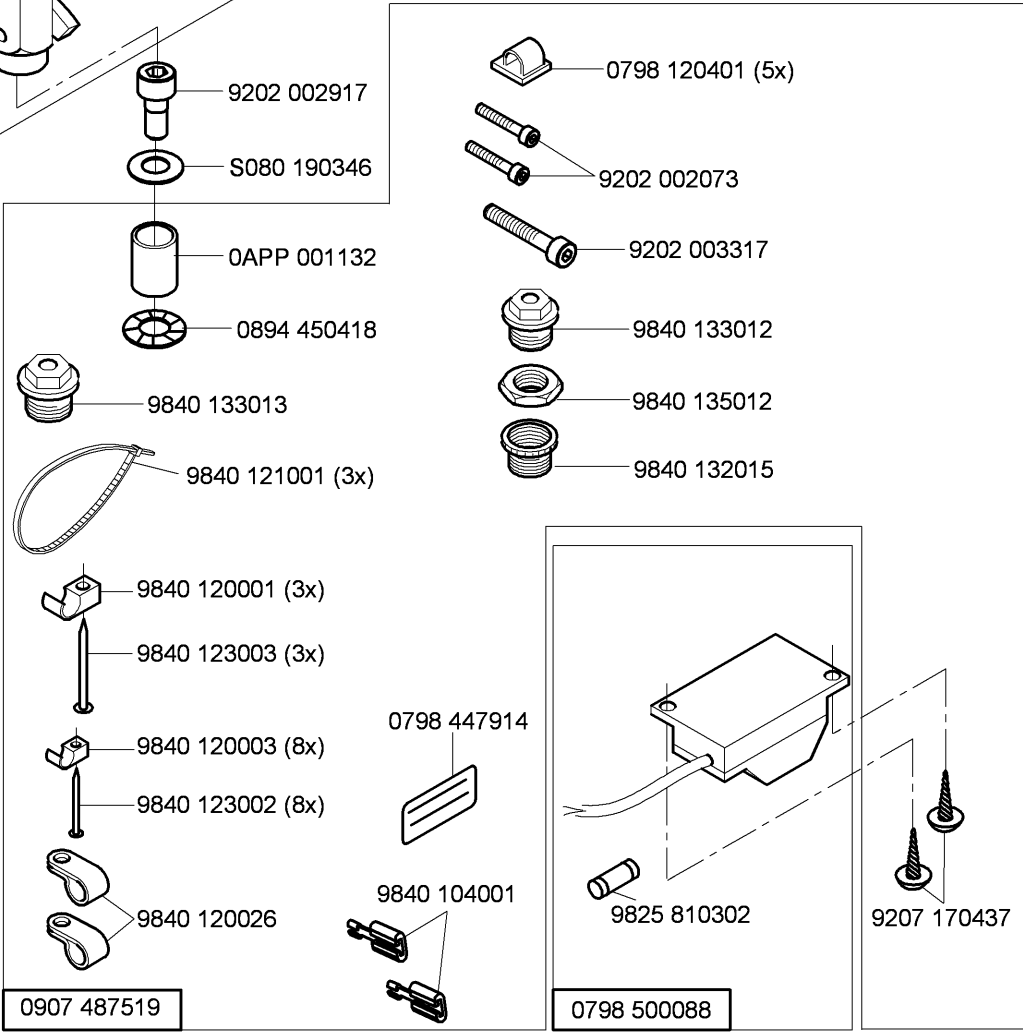
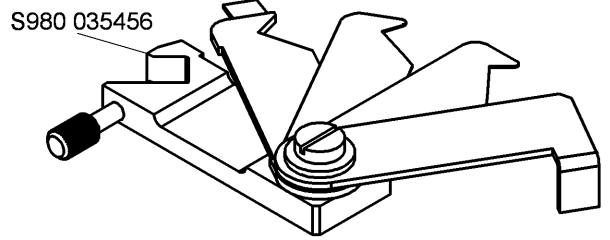
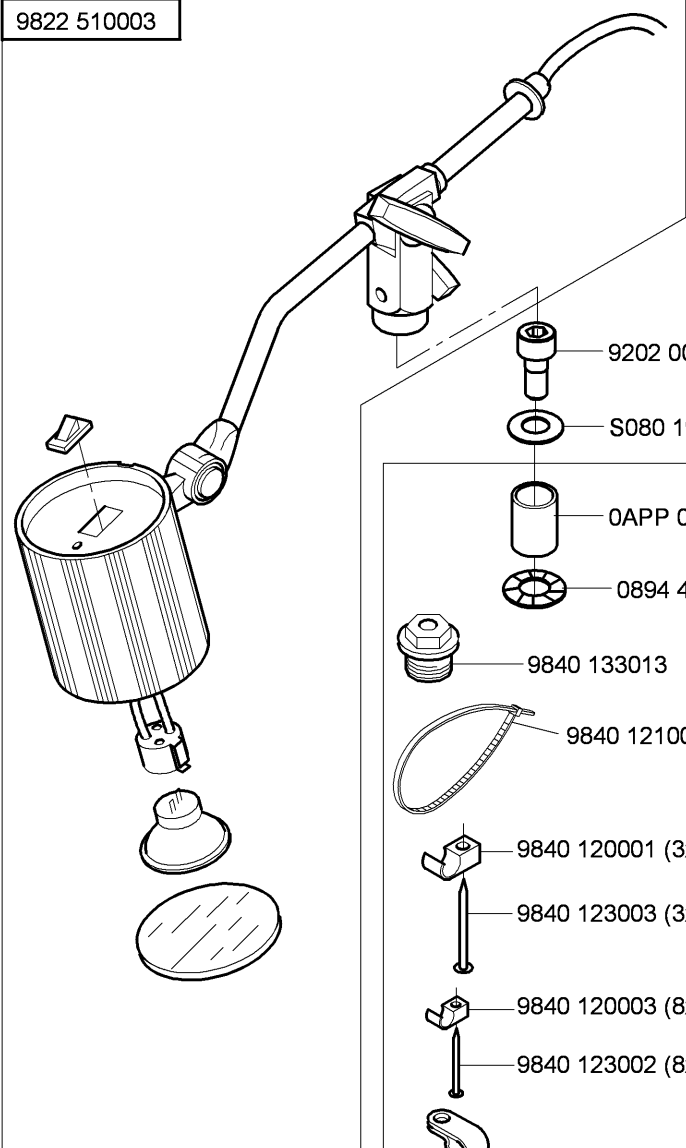


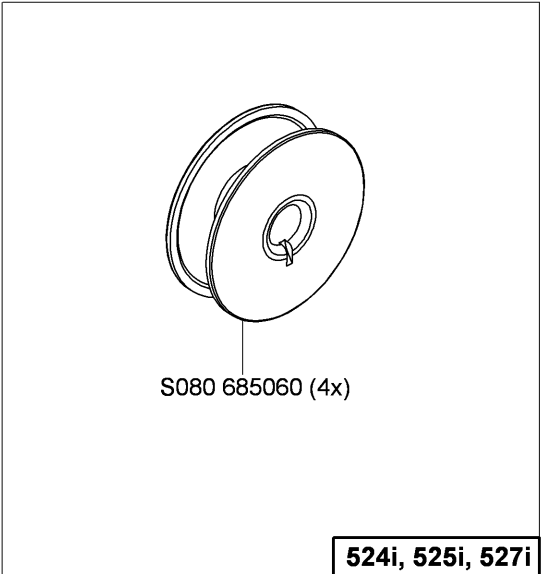
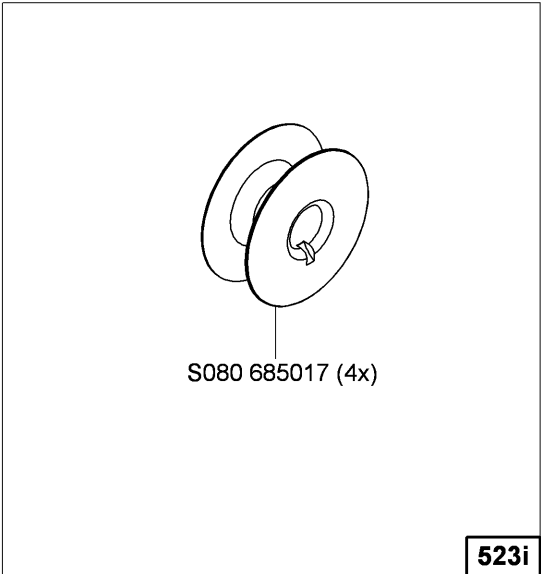
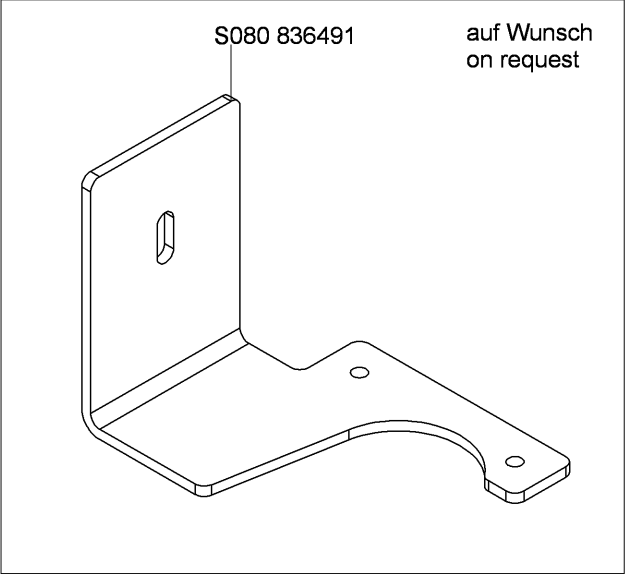
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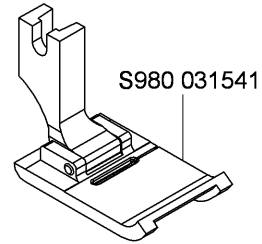
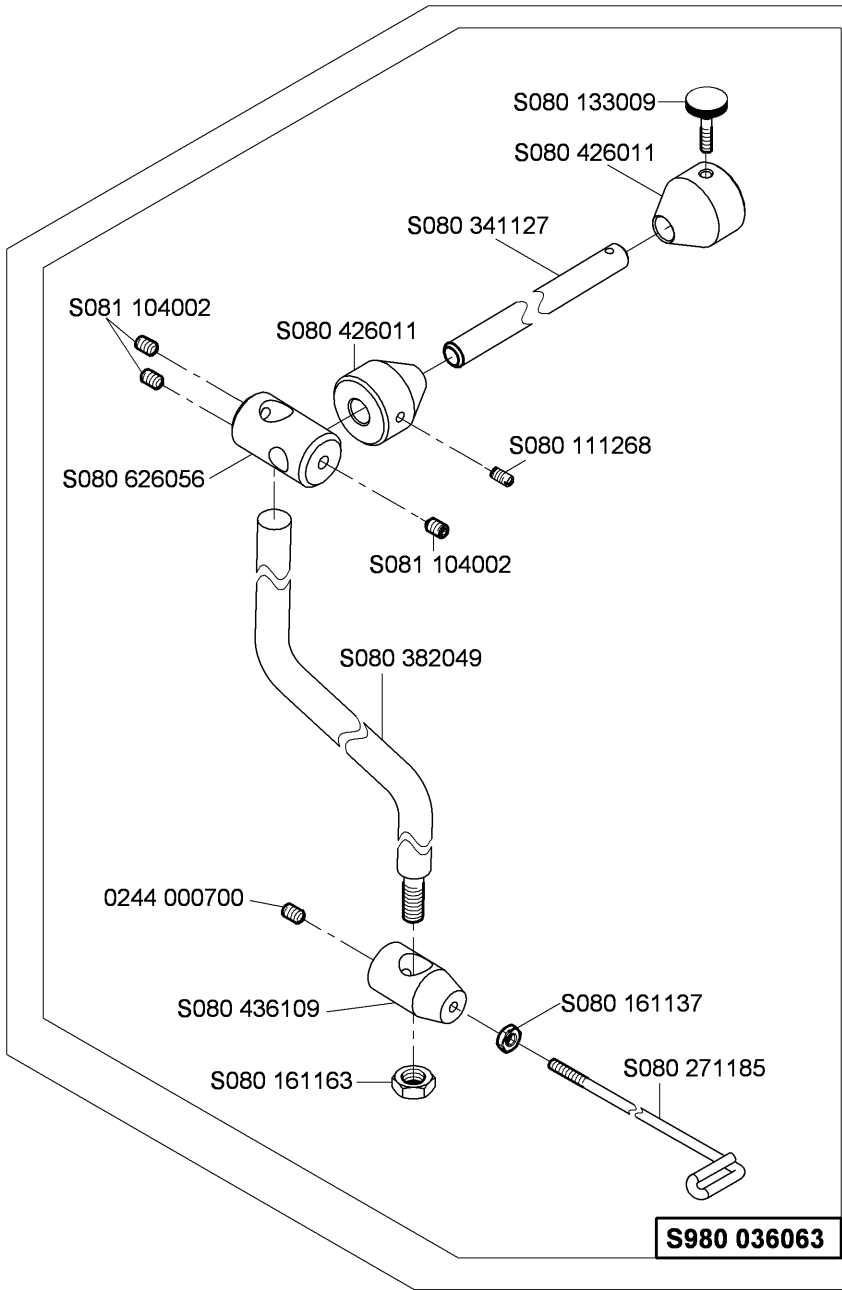
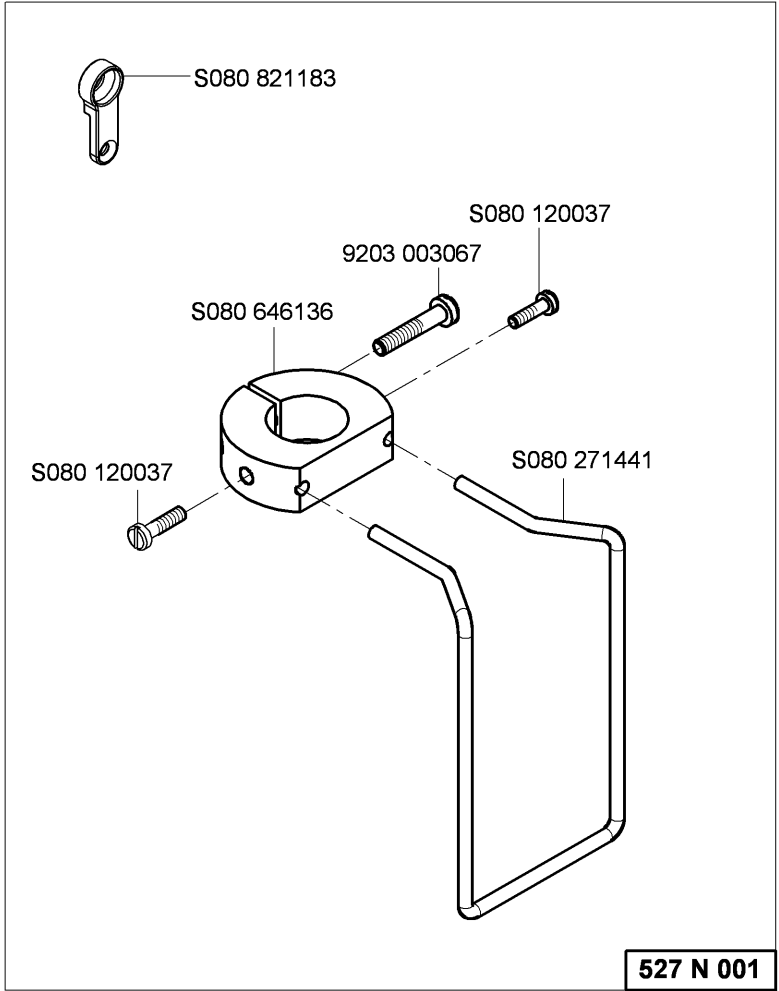


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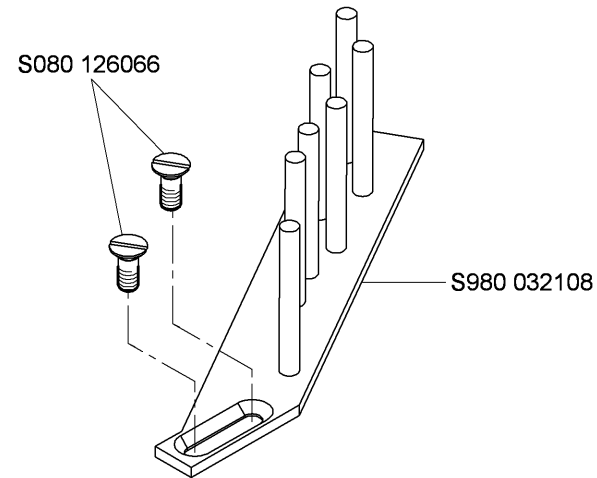
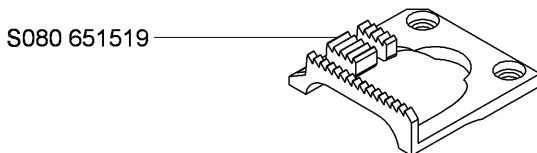
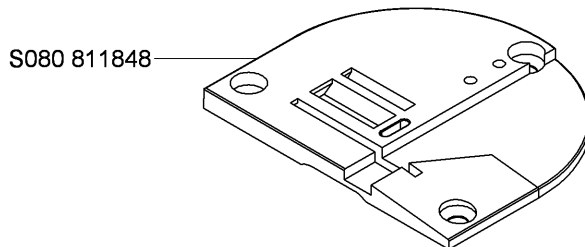
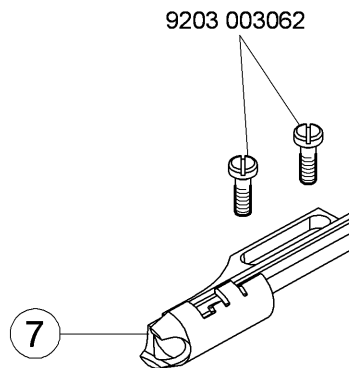
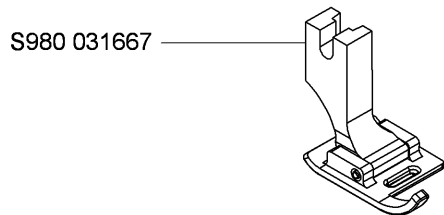
MG53 002501







525 N 002



- nutno objednat lemovací pistonek pos.7/necessary ordered be the binder pos.7

- možno objednat odvíjecí zařízení A-M 294/possible ordered be the tape roll hoder A-M 294

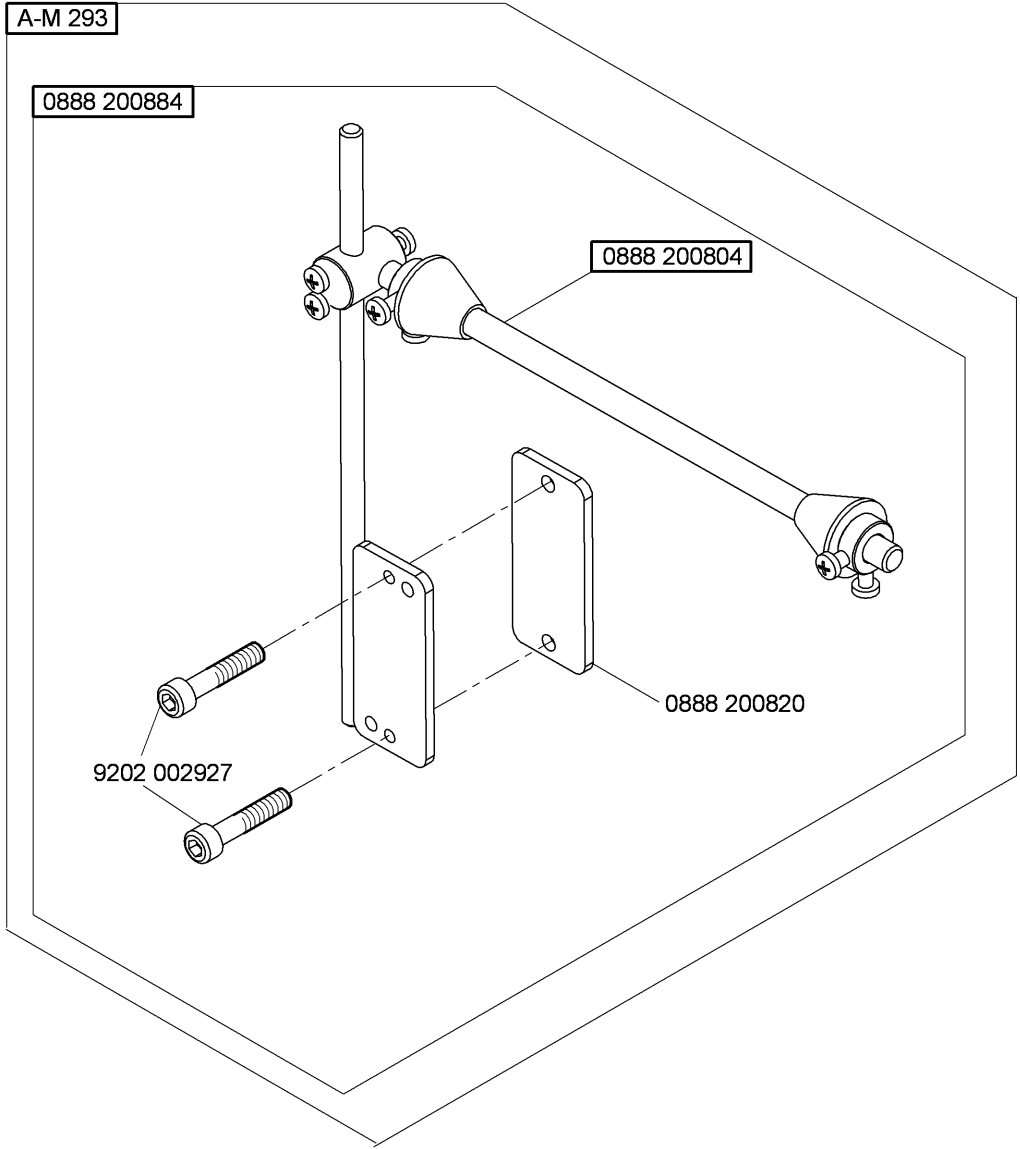
A-M 293

0888 200884

0888 200804

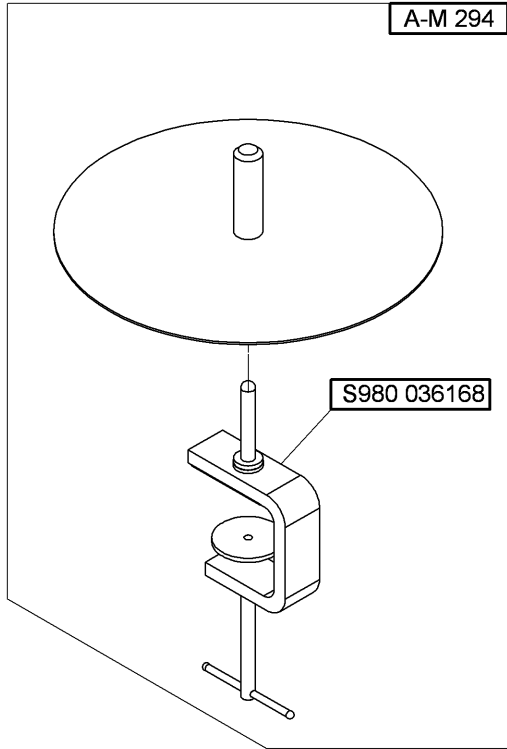
0888 200820

9202 002927

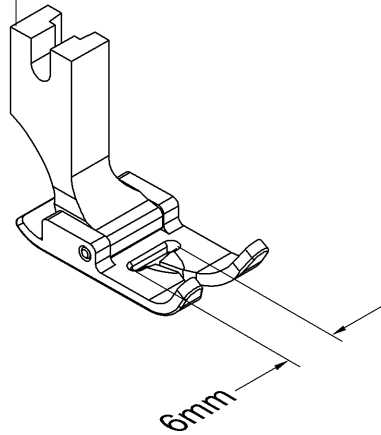


A-M 294

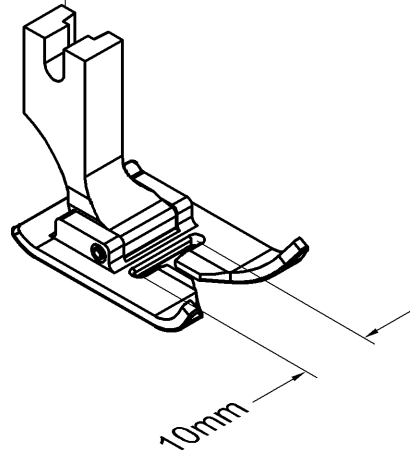
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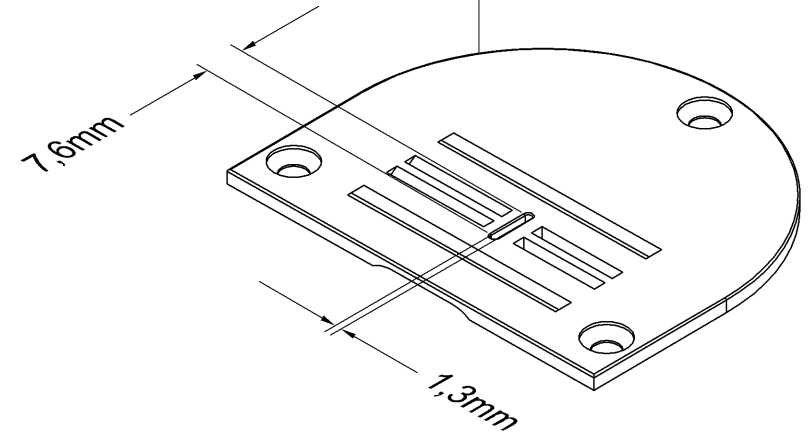
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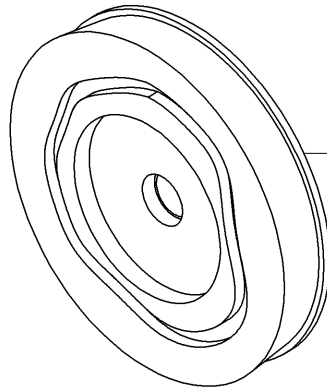
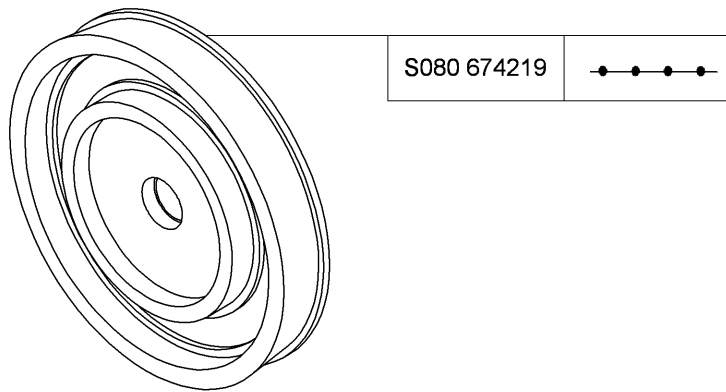


S980 031652



S080 811768

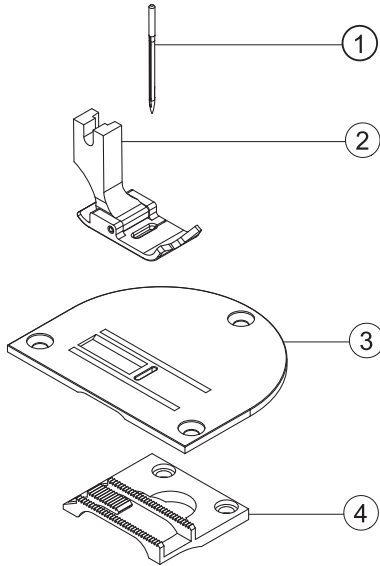




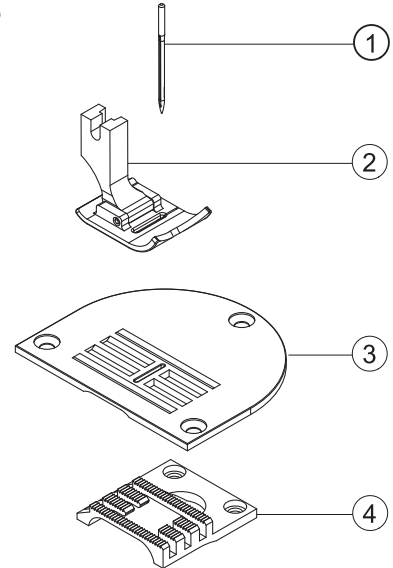
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|-------------|---------|----------|
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| S080 674114 | | 4,5 - 10 |
| S080 674115 | | 3,5 - 6 |
| S080 674116 | | 4,5 - 10 |
| S080 674117 | | 3,5 - 6 |
| S080 674118 | | 4 - 6 |
| S080 674119 | | 4 - 10 |
| S080 674120 | | 2 - 5 |
| S080 674121 | | 2 - 5 |
| S080 674122 | | 3,5 - 6 |
| S080 674123 | | 4,5 - 10 |
| S080 674124 | | 4,5 - 10 |
| S080 674125 | | 2 - 6 |
| S080 674221 | | 3,5 - 6 |
| S080 674226 | | 2 - 4,5 |
| S080 674227 | | 1 - 2,4 |
| S080 674228 | | 1,5 - 4 |
| S080 674229 | | 3,5 - 6 |
| S080 674235 | | 4 - 10 |



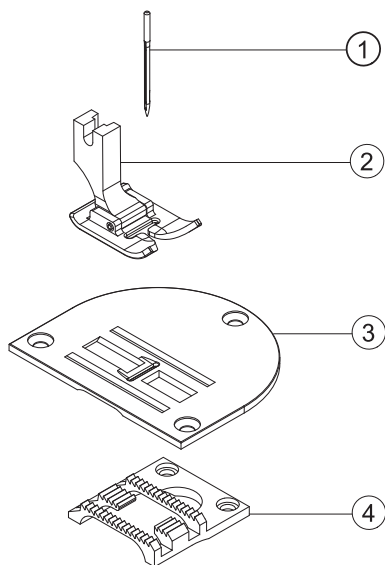
523 E 069



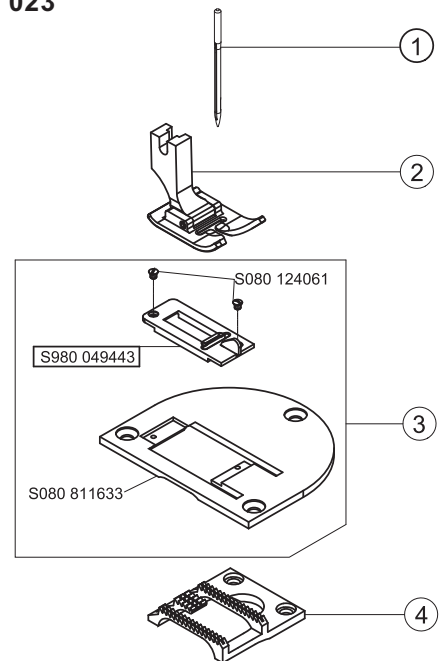
523 E 070
525 E 032
525 E 075
525 E 076



525 E 033
528 E 027

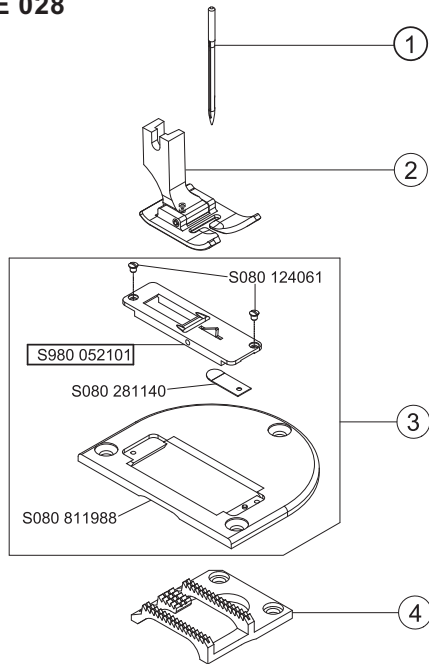


527 E 023





527 E 028





Näheinrichtungen
Sewing equipment

523i 524i
525i 527i

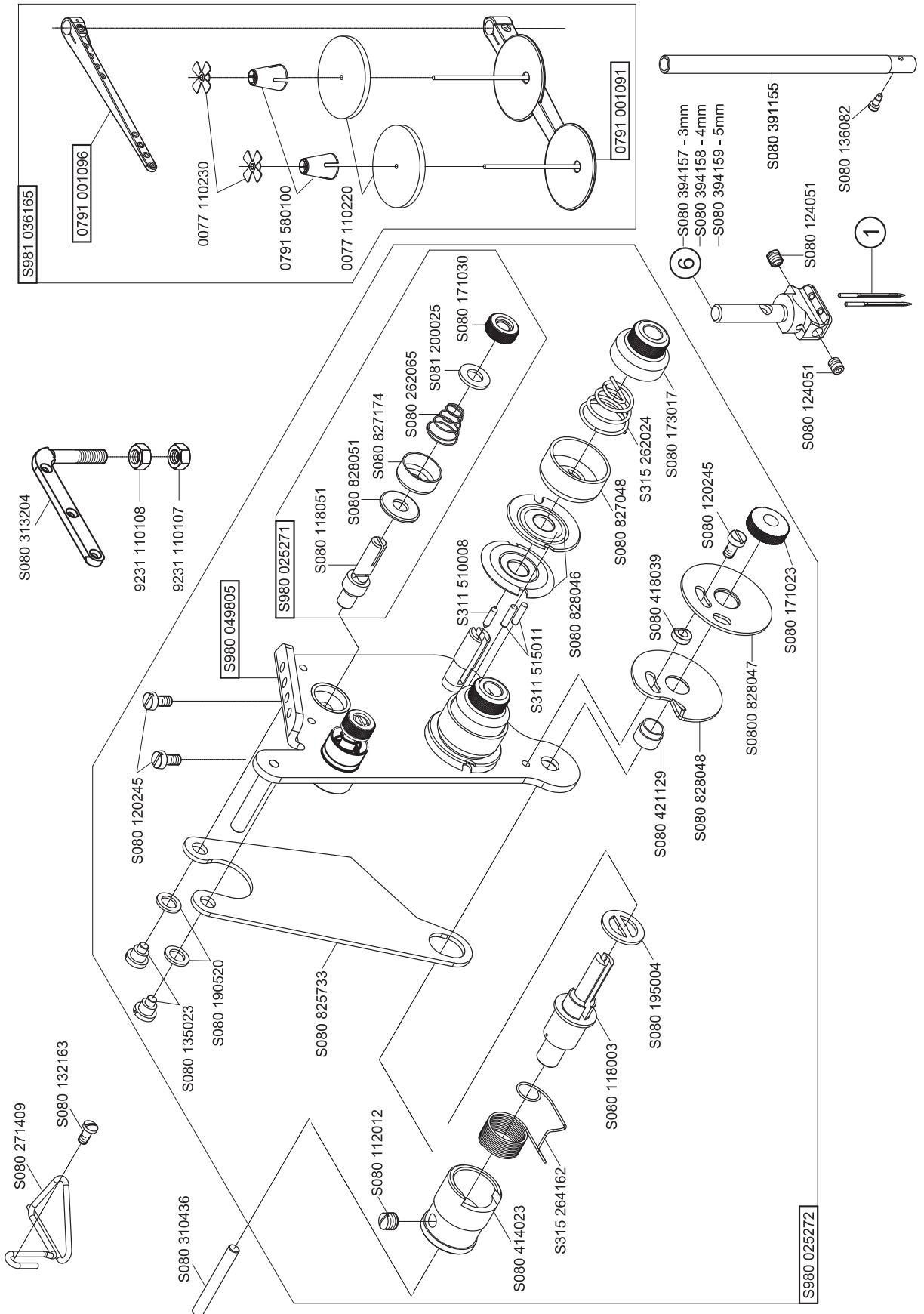
Ausgabe
Edition
12.15

Blatt
Page
3

Ersetzt Ausgabe/
Replaced Edition
11.14

Fortsetzung Blatt
Continued page
4

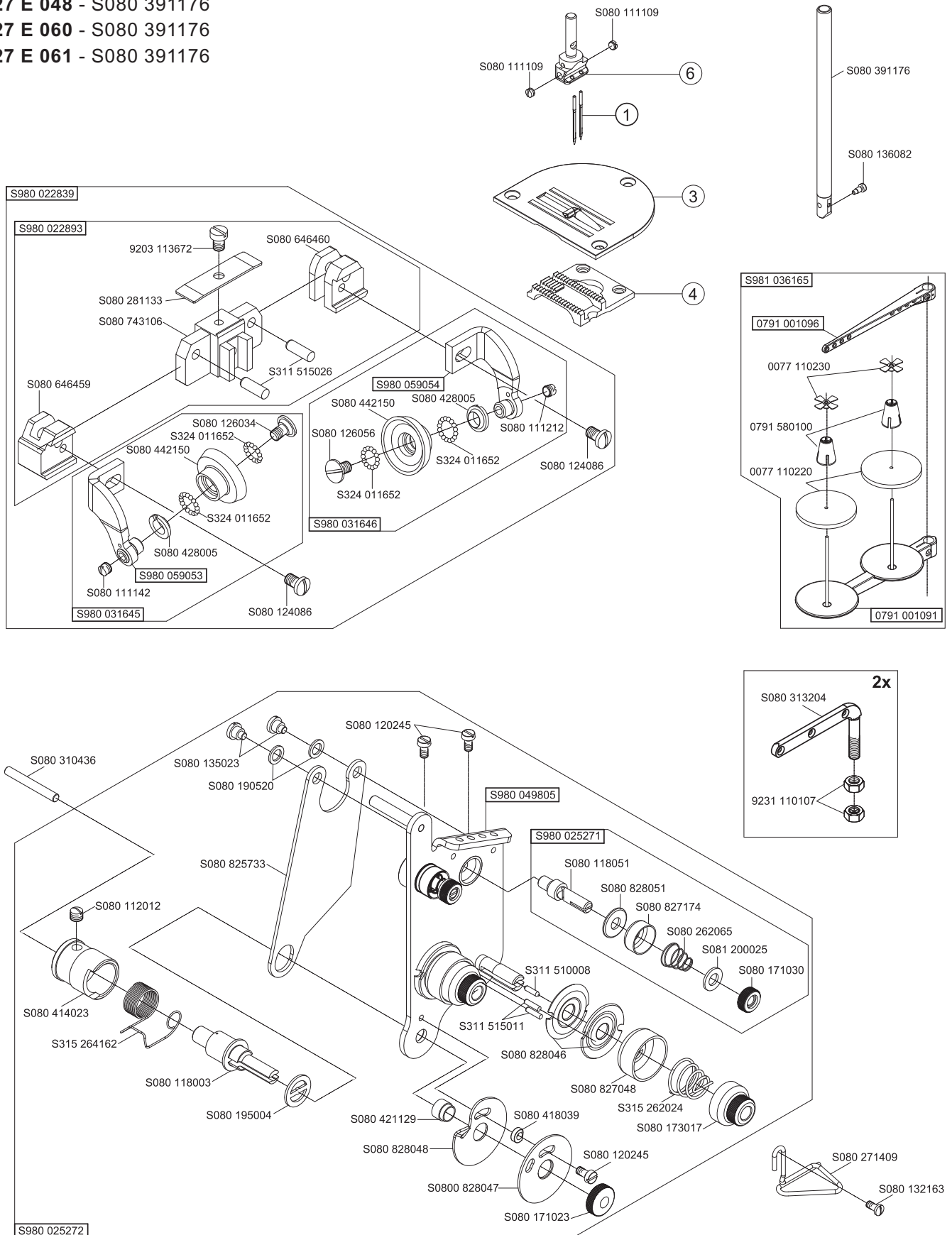
525 E 003 - S080 391155



= Änderung / Modification



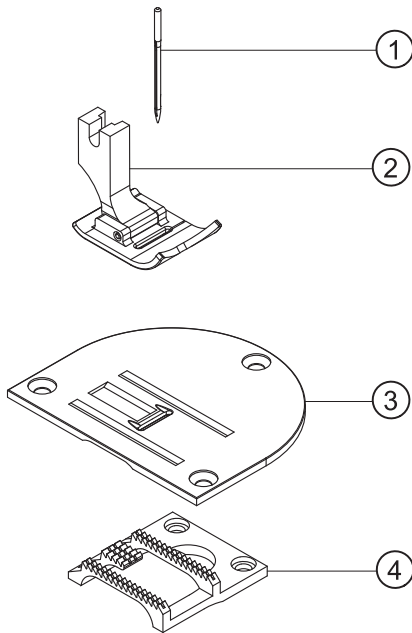
527 E 048 - S080 391176
527 E 060 - S080 391176
527 E 061 - S080 391176



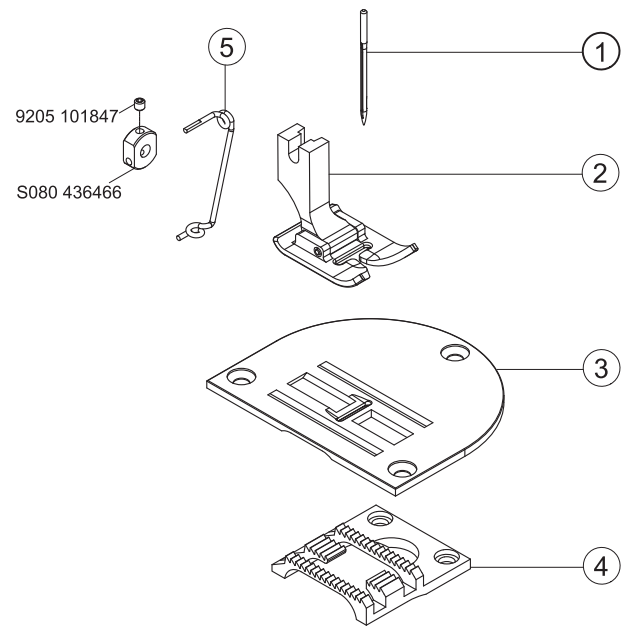
= Änderung / Modification



527 E 461



528 E 028





Näheinrichtungen
Sewing equipment

523i 524i
525i 527i

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06.10

Fortsetzung Blatt 7
Continued page

| E-Nr. E-No. Abb.-Nr. Fig.No. | For Subclass / Für Unterklasse Use / Verwendungszweck | Material Nr./Material No. | Throat plate Stichplatte | | Feed dog Transporteur | | | | Foot Fuß | | ⑤ | ⑥ | ① | |
|---|--|---------------------------|------------------------------------|-------------------------------|-----------------------------|--------------------------------|----------------------------|----------------------------|--|----------------------------------|-------------|-------------|---------------------|-------------------------------|
| | | | Stitch hole size/Stichlochgröße mm | ③ Throat plate/Stichplatte | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnung mm | Serrated, oblique/Säge-schrägverzahnung mm | Cross toothed/Kreuzverzahnung mm | | | | Roof-shaped/Dachverzahnung mm |
| 523 E 069 | 523i 411001; 523i 447001 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut. | S791 124069 35 | 7,8 x 1,5 | S080 811636 | | | 1,0 | S080 651330 | | | | S980 031649 | | 134/100 |
| 523 E 070 | 523i 411001; 523i 447001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light and medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes und mittelschweres Nähgut. | S791 124070 35 | 7,8 x 1,5 | S080 811701 | | | 1,5 | S080 651473 | | | S980 031586 | | 134/100 | |
| 525 E 003 | 525i 811001; 525i 847001 Sewing equipment for two needle sewing, needle gauge 3 mm, 4 mm and 5 mm, needle size Nm 80-110, stitch length max. 5 mm, for light and medium weight material. Näheinrichtung für Nähen mit zwei Nadeln, Nadelabstand 3 mm, 4 mm und 5 mm, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, für leichtes und mittelschweres Nähgut. | S791 630003 | | | | | | | | | | | see Fig./siehe Abb. | 134/100 |
| 525 E 032 | 524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut. | S791 124032 35 | 11,6 x 1,2 | S080 811641 | | | 1,0 | S080 651504 | | | | S980 031603 | | 134/80 |
| 525 E 033 | 524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut. | S791 124033 35 | 11,8 x 1,5 | S080 811637 | | | 1,8 | S080 651336 | | | | S980 031603 | | 134/110 |

■ = Änderung / Modification



Näheinrichtungen
Sewing equipment

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| E-Nr. E-No. Abb.-Nr. Fig.No. | Für Unterklasse / For Subclass Verwendungszweck / Use | Material Nr./Material No. | Throat plate Stich platte | | Feed dog Transporteur | | | | Foot Fuß | | | | | | | | |
|---|--|---------------------------|------------------------------------|-------------------------------|-----------------------------|--------------------------------|----------------------------|----------------------------|--|----------------------------------|-------------------------------|--|--|--|--------------------|-------------------------|--------------------------------|
| | | | Stitch hole size/Stichlochgröße mm | ③ Throat plate/Stichplatte | Slide, left/Schieber, links | Slide, right /Schieber, rechts | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnung mm | Serrated, oblique/Säge-schrägverzahnung mm | Cross toothed/Kreuzverzahnung mm | Roof-shaped/Dachverzahnung mm | Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | ⑤ Guide/Nadelführung | ⑥ Needle holder/Nadelhalter |
| 525 E 075 | 524i 811001; 524i 847001 525i 811001; 525i 847001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 224075 35 | 11,6 x 1,5 | S080 811699 | | | 1,5 | S080 651472 | | | | S980 031603 | | | | | 134/110 |
| 525 E 076 | 524i 811001; 524i 847001; 525i 811001; 525i 847001; 527i 811001; 527i 847001 Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichtlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 224076 35 | 11,6 x 1,5 | S080 811699 | | | 1,0 | S080 651504 | | | | S980 031652 | | | | | 134/110 |

■ = Änderung / Modification

* Needles are not supplied./Nadeln werden nicht geliefert.



Näheinrichtungen
Sewing equipment

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525i 527i

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11.14

Fortsetzung Blatt 9
Continued page

| E-Nr. E-No. | Für Unterklasse / For Subclass | Abb.-Nr. Fig.No. | Verwendungszweck / Use | Material Nr./Material No. | Throat plate Stich platte | Feed dog Transporteur | Foot Fuß | | | | | | | | | | | | |
|----------------|--|---------------------|---|---------------------------|------------------------------------|-------------------------------|----------------------------|----------------------------|--|----------------------------------|-------------------------------|--|--|--|--------------------|--------------------|---------------------------|---|---------|
| | | | | | Stitch hole size/Stichlochgröße mm | ③ | ④ | ② | | | | | | | | | | | |
| | | | | | Slide, left/Schieber, links | Slide, right/Schieber, rechts | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnung mm | Serrated, oblique/Säge-schrägverzahnung mm | Cross toothed/Kreuzverzahnung mm | Roof-shaped/Dachverzahnung mm | Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/ Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/ Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | Guide/Nadelführung | Needle holder/Nadelhalter | Needle system / -size /Nadelsystem/-dicke | |
| 527 E 023 | 525i 811001; 525i 847001 527i 811001; 527i 847001 | | Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 400023 | 11,8 x 1,7 | | 1,8 | S080 651428 | | | | | S980 031604 | | | | | | 134/110 |
| 527 E 028 | 525i 811001; 525i 847001 527i 811001; 527i 847001 | | Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material. Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 400028 | 11,8 x 1,7 | | 1,8 | S080 651428 | | | | | S980 031604 | | | | | | 134/110 |
| 527 E 048 | 525i 811001; 525i 847001 527i 811001; 527i 847001 | | Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, needle gauge 7 mm, for medium and heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Nadelabstand max. 7 mm, für mittelschweres Nähgut. | S791 430048 35 | 9 x 2,5 | | 1,8 | S080 651499 | | | | | S980 022839 | | | | S080 394203 | | 134/130 |

■ = Änderung / Modification

* Needles are not supplied./Nadeln werden nicht geliefert.



| E-Nr. E-No. Abb.-Nr. Fig.No. | Für Unterklasse / For Subclass Verwendungszweck / Use | Material Nr./Material No. | Throat plate Stich platte | Feed dog Transporteur | Foot Fuß | | | |
|---|---|---------------------------|------------------------------------|--------------------------|-------------|-------------|-------------|------------|
| | | | Stitch hole size/Stichlochgröße mm | ③ | ④ | ② | ⑤ | ⑥ |
| 527 E 060 | 525i 811001; 525i 847001 527i 811001; 527i 847001 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 4 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 4 mm, für mittelschweres Nähgut. | S791 430060 35 | 6 x 2,1 S980 022867 | 1,8 | S080 651509 | S980 022839 | S080 394158 | 134/110 |
| 527 E 061 | 525i 811001; 525i 847001 527i 811001; 527i 847001 Sewing equipment for two needle cordin seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 5 mm, for medium heavy weight material. Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 5 mm, für mittelschweres Nähgut. | S791 430061 35 | 7 x 2,3 S980 022868 | 1,8 | S080 651510 | S980 022839 | S080 394159 | 134/110 |
| 527 E 461 | 527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 100-130, stitch length max. 5 mm, throw width max. 10 mm, for light weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 100-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes Nähgut. | S791 124061 35 | 11,8 x 1,8 S080 811634 | 1,8 | S080 651428 | S980 031603 | | 134/110 |
| 528 E 027 | 527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. | S791 124027 35 | 11,8 x 1,8 S080 811557 | 1,8 | S080 651336 | S980 031602 | | 134-35/120 |
| 528 E 028 | 525i 811001; 525i 847001 527i 811001; 527i 847001 Sewing equipment, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, throw width max. 10 mm, for heavy weight material. Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für schweres Nähgut. | S791 124028 35 | 12,2 x 2,2 S080 811772 | 1,8 | S080 651336 | S980 031648 | S080 271530 | 134-35/160 |