



Spare Parts Catalogue

PFAFF 148

G. M. PFAFF AG, Sewing Machine Factory, KAISERSLAUTERN

Preface

This parts catalogue contains the head parts, arm parts, bed plate parts and accessories for the PFAFF 148-6, the organizational parts for the puller feed assembly and for the PFAFF 148-200, and a list of obsolete parts.

Parts which differ according to the Model (A, B or C), such as take-up lever, thread tension, etc., are compiled in a table on page 4.

As far as feasible, the component parts illustrated are arranged according to their disposition in the machine.

The underlined part numbers signify assemblies which are made up of component parts.

For special subclass organizations, such as feed dogs, needle plates, etc., please refer to the Attachments Catalogue.

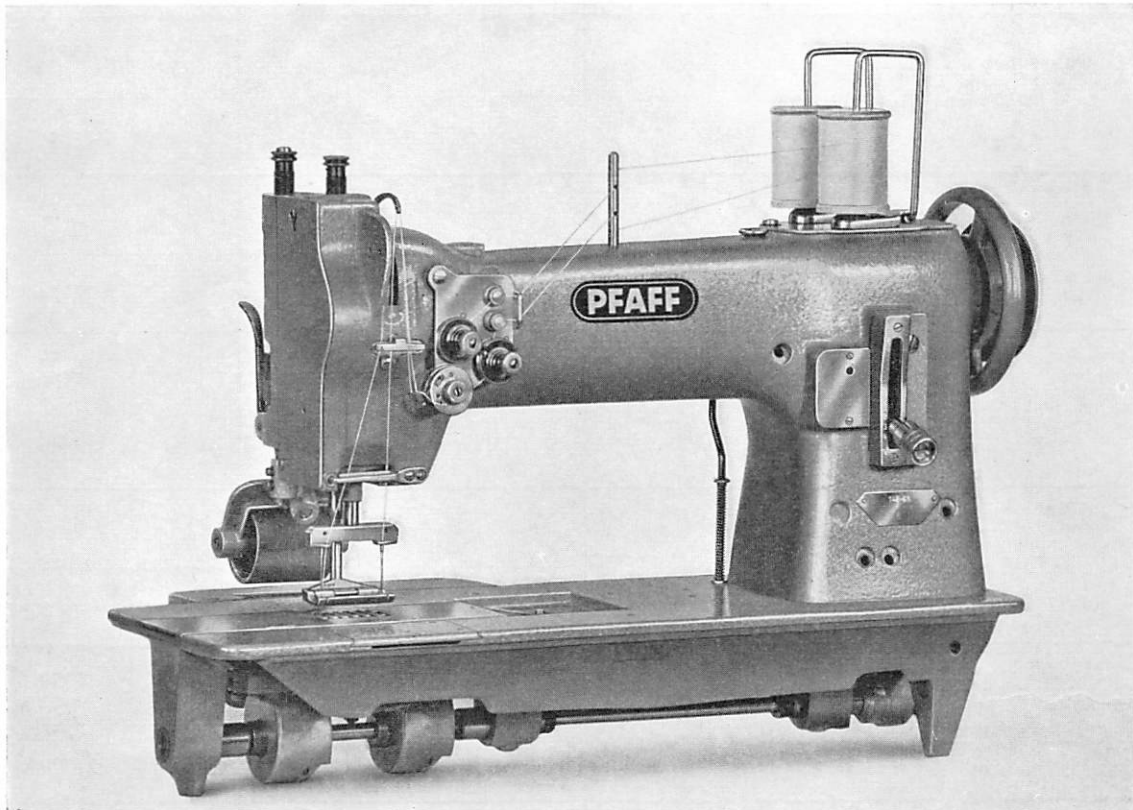
A numerical index of all parts listed is included on the last pages of this catalogue.

Part number changes will be published on correction sheets.

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April 1959

G. M. PFAFF AG
Sewing Machine Factory



Two-Needle Flat-Bed Sewing Machines

PFAFF 148-6

Two-needle, flat-bed sewing machine organized with compound and puller feed, bevel gear driven vertical rotary hooks, sleeve take-up, mechanical tension release and spring-loaded feed regulator. Sewing forward only.

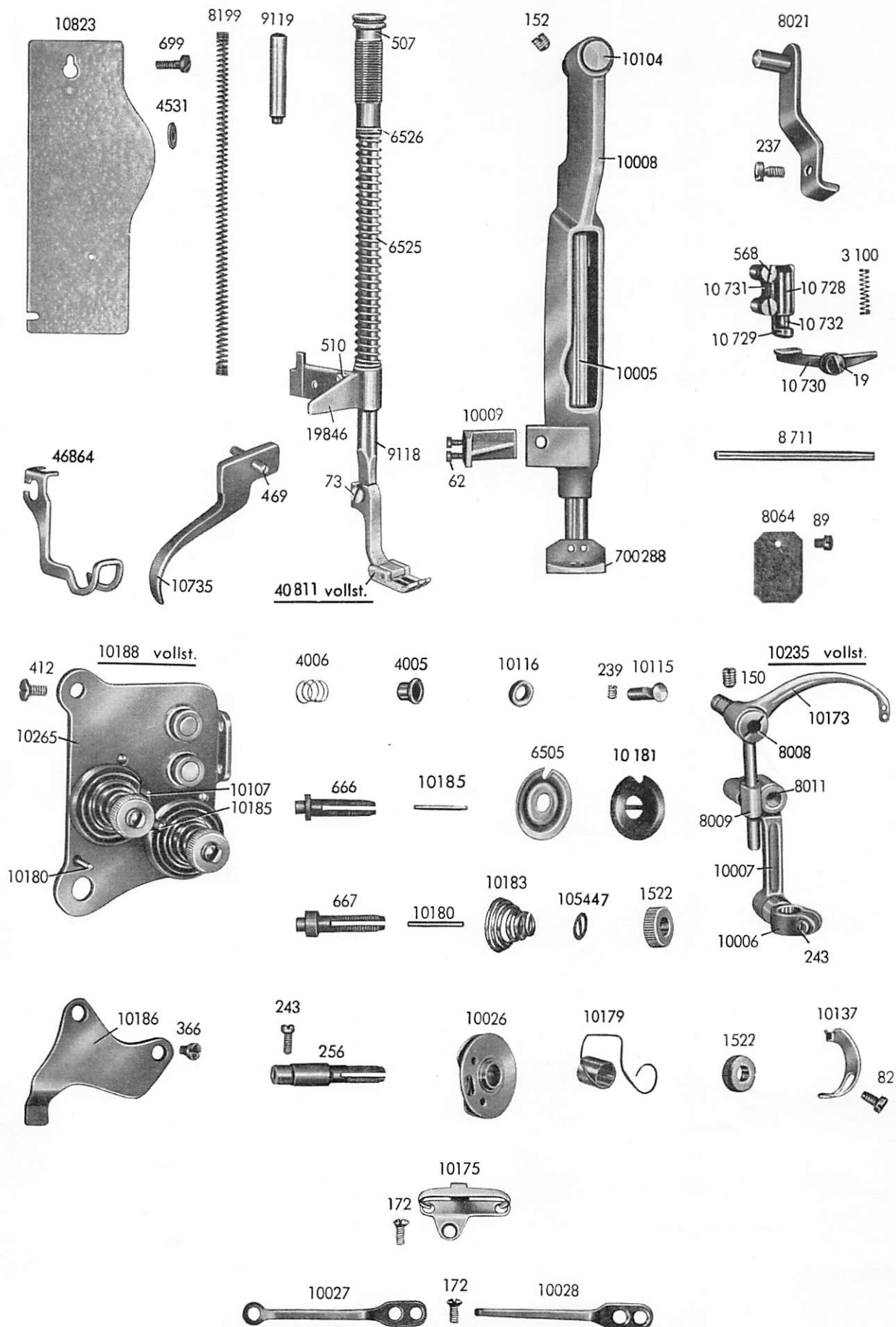
PFAFF 148-200

Same as PFAFF 148-6, but in addition fitted with swing-up needles.

List of Component Parts for the PFAFF 148 in Models A, B & C

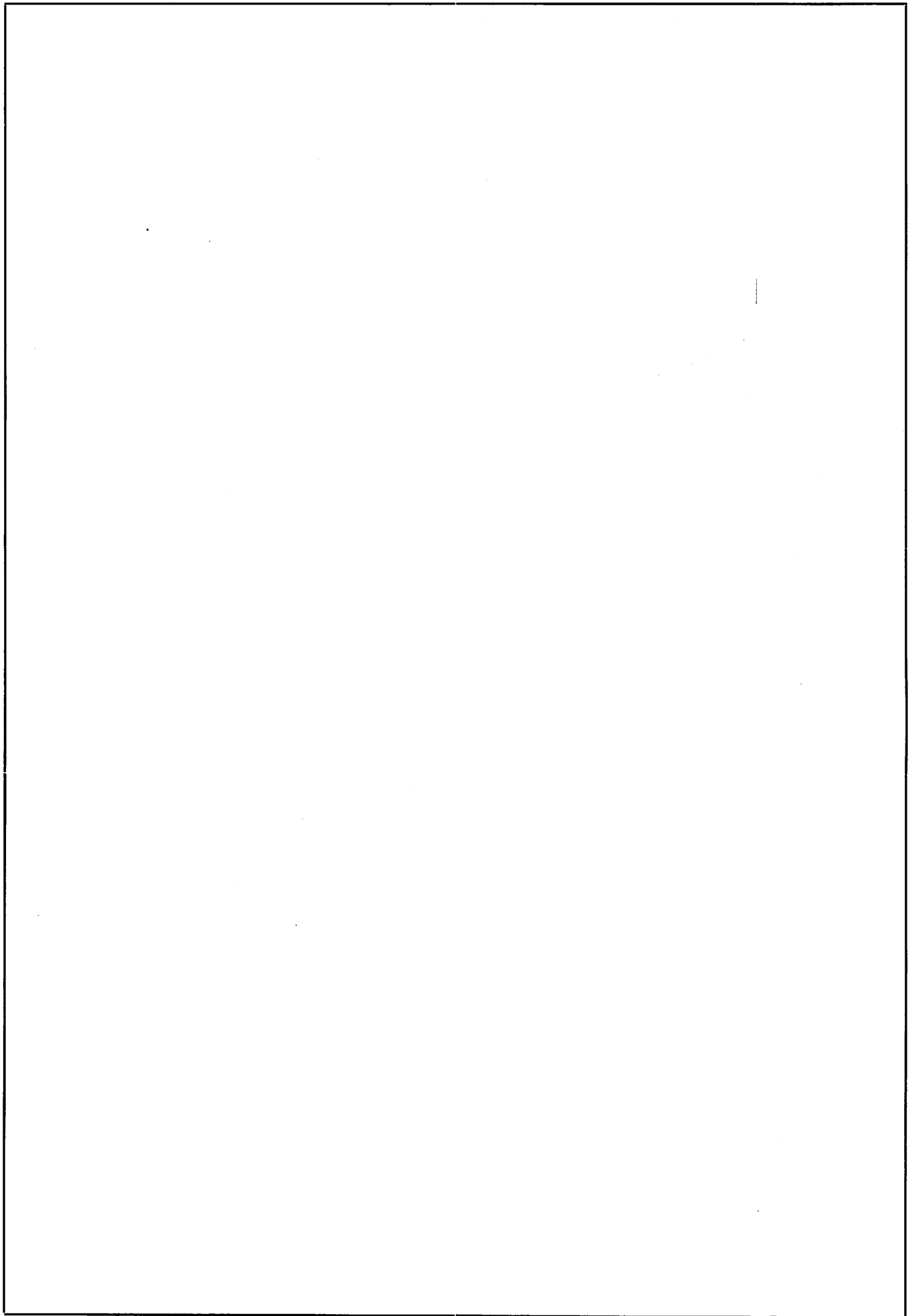
Nomenclature	Model	Part Number
Take-up lever, complete	A, B	10235
	C	10236
Take-up lever	A, B	10173
	C	10174
Take-up lever driving stud	A, B	8009
	C	15527
Presser bar spring	A, B	6525
	C	10633
Tension release plunger	A, B	10729
	C	10743
Thread tension, complete	A, B	10188
	C	10189
Tension spring	A, B	10183
	C	10184
Thread check spring	A, B	10179
	C	15519
Balance wheel, complete	A, B	10133
	C	10172
Balance wheel	A, B	9005
	C	9014
Lifting lever components	A, B	see p. 18
	C	see p. 18

Head Parts

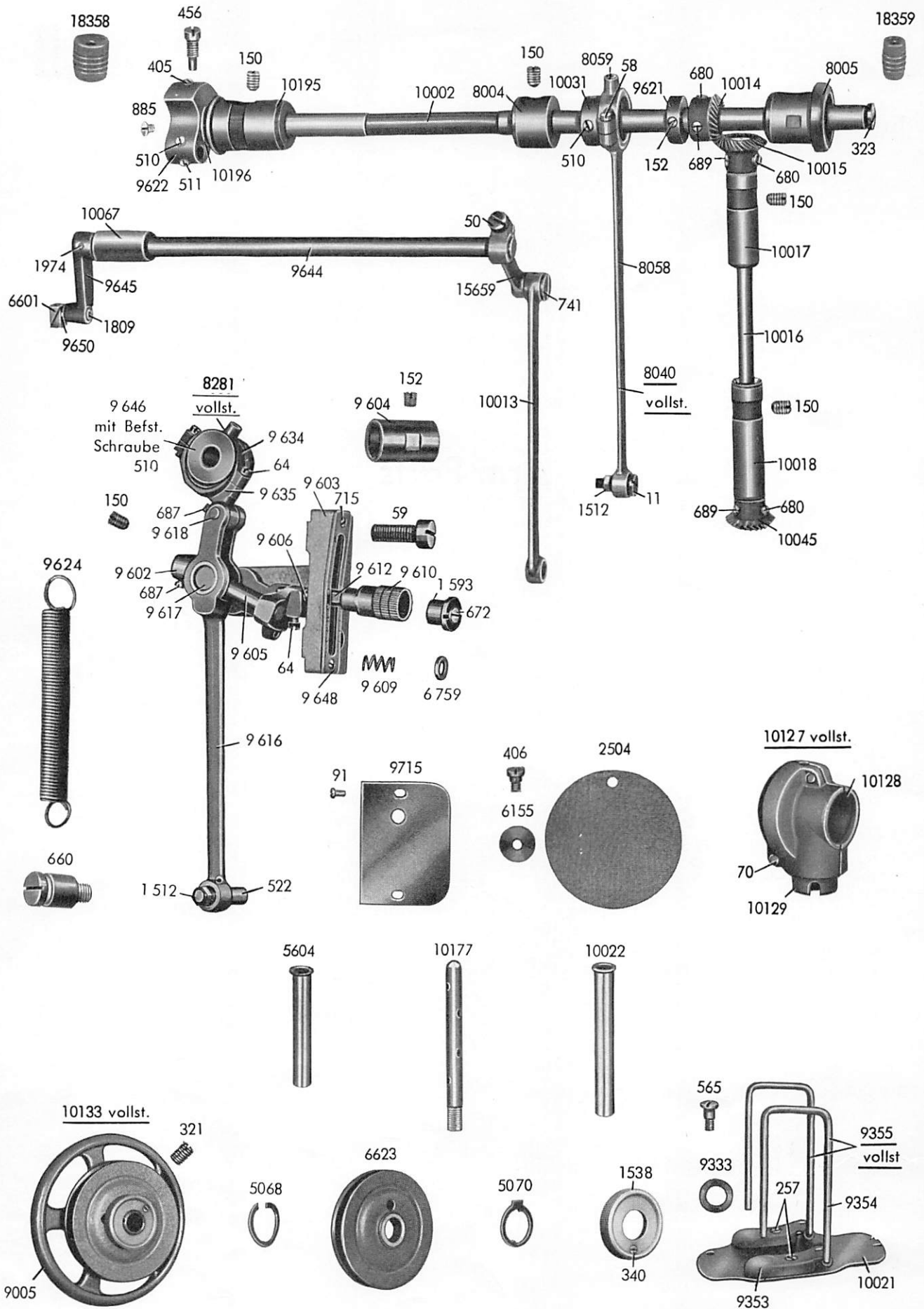


N = Needle Gauge

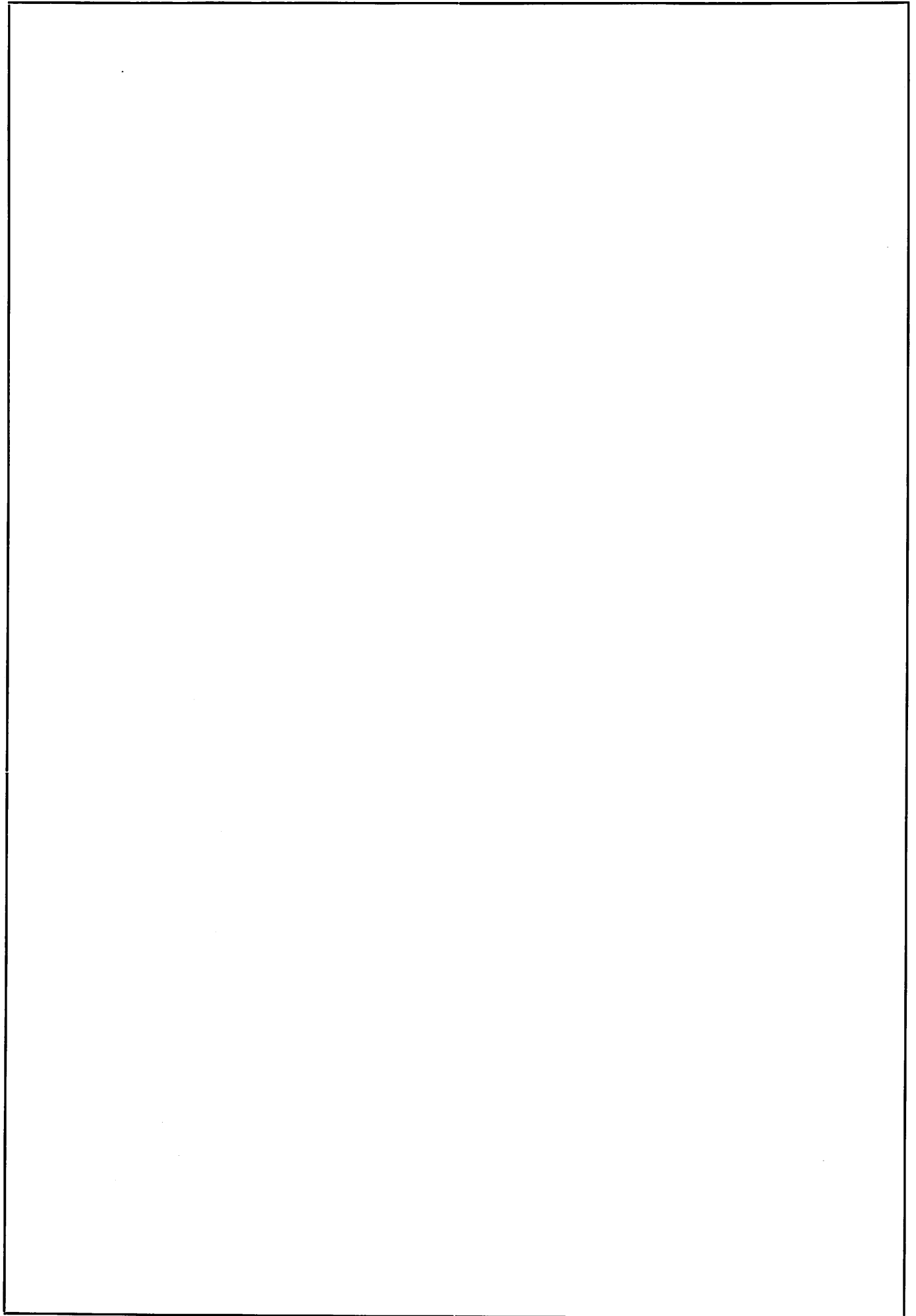
- | | | | |
|-----------|--|-----------|--|
| 19 | Hinge screw for No. 10730 | 10007 | Needle bar connecting link |
| 62 | Fastening screw for No. 10009 | 10008 | Needle bar frame |
| 73 | Fastening screw for No. 40811 | 10009 | Position bracket for No. 10008 |
| 82 | Fastening screw for No. 10137 | 10026 | Thread controller disc |
| 89 | Fastening screw for No. 8064 | 10027 | Thread guide, back section |
| 150 | Fastening screw for No. 8008 | 10028 | Thread guide, front section |
| 152 | Fastening screw for No. 10104 | 10104 | Hinge stud for No. 10008 |
| 172 | Fastening screw for Nos. 10027; 10028; 10175 | 10107 | Position pin for top thread tension |
| 237 | Fastening screw for No. 8021 | 10115 | Thread retainer stud for No. 10188 |
| 239 | Fastening screw for No. 10115 | 10116 | Thread retainer stud collar |
| 243 | Fastening screw for No. 256 and binding screw for No. 10006 | 10137 | Stop for No. 10179 |
| 256 | Tension stud for No. 10026 | 10173 | Take-up lever (Models A & B) |
| ★ 700288 | Needle set screw | 10175 | Thread guide, upper |
| 366 | Fastening screw for No. 10186 | 10179 | Thread check spring (Models A & B) |
| 412 | Fastening screw for No. 10188 | 10180 | Tension release pin for No. 667 and position pin for No. 10026 |
| 469 | Hinge screw for No. 10735 | 10181 | Tension release washer |
| 507 | Pressure regulating thumb screw | 10183 | Tension spring (Models A & B) |
| 510 | Fastening screw for No. 19846 | 10185 | Tension release pin for No. 666 and position pin for lower thread tension |
| ★ 568 | Fastening screw for Nos. 10728; 10731 | 10186 | Tension release plate |
| 666 | Tension stud, upper | ★ 10188 | Thread tension, for Models A & B, complete, consisting of Nos. 239; 366; 666; 667; 1522; 4005; 4006; 6505; 10107; 10115; 10116; 10180; 10181; 10183; 10185; 10186; 10265; 105447 |
| 667 | Tension stud, lower | 10235 | Take-up lever, for Models A & B, complete, consisting of Nos. 243; 8008; 8009; 8011; 10006; 10007; 10173 |
| ★ 699 | Fastening screw for No. 10823 | 10265 | Tension bracket for No. 10188 |
| 1522 | Nut for Nos. 256; 666; 667 | 10728 | Pressure spring receptacle for No. 10731 |
| 3100 | Pressure spring for No. 10732 | 10729 | Tension release plunger for No. 10728 (Models A & B) |
| 4005 | Thread retainer sleeve for No. 10115 | 10730 | Tension release lever for No. 10729 |
| 4006 | Pressure spring for No. 4005 | ★ 10731 | Lifting bracket guide for No. 19846 |
| 4531 | Washer for No. 699 | 10732 | Plunger for No. 3100 |
| 6505 | Tension disc | 10735 | Presser bar lifter |
| 6525 | Presser bar spring, outer (Models A & B) | 10823 | Face plate |
| 6526 | Washer for No. 6525 | ★ 19846 | Presser bar lifting bracket |
| 8008 | Hinge stud for No. 10173 | 40811 x N | Presser foot, hinged, complete, consisting of No. 26565 Shank No. 40810 Shoe w/o No. Hinge pin |
| 8009 | Take-up lever driving stud (Models A & B) | 46864 | Finger guard, up to $\frac{9}{32}$ " needle gauge; No. 46866, for needle gauges from $\frac{9}{32}$ "— $\frac{1}{2}$ "; No. 46868, for needle gauges from $\frac{1}{2}$ "— $\frac{13}{16}$ "; No. 46870, for needle gauges exceeding $\frac{13}{16}$ " |
| 8011 | Hinge stud for No. 10007 | 105447 | Washer for No. 10183 |
| 8021 | Lifting bracket link for No. 19846 | | |
| 8064 | Oil pad for No. 10173 | | |
| 8199 | Presser bar spring, inner | | |
| ★ 8711 | Tension release plunger for No. 10188 | | |
| 9118 | Presser bar | | |
| 9119 | Presser bar spring stop pin | | |
| 10005 x N | Needle bar, up to 1" needle gauge; No. 10261, for needle gauges exceeding 1" | | |
| 10006 | Needle bar connecting stud | | |



Arm Parts

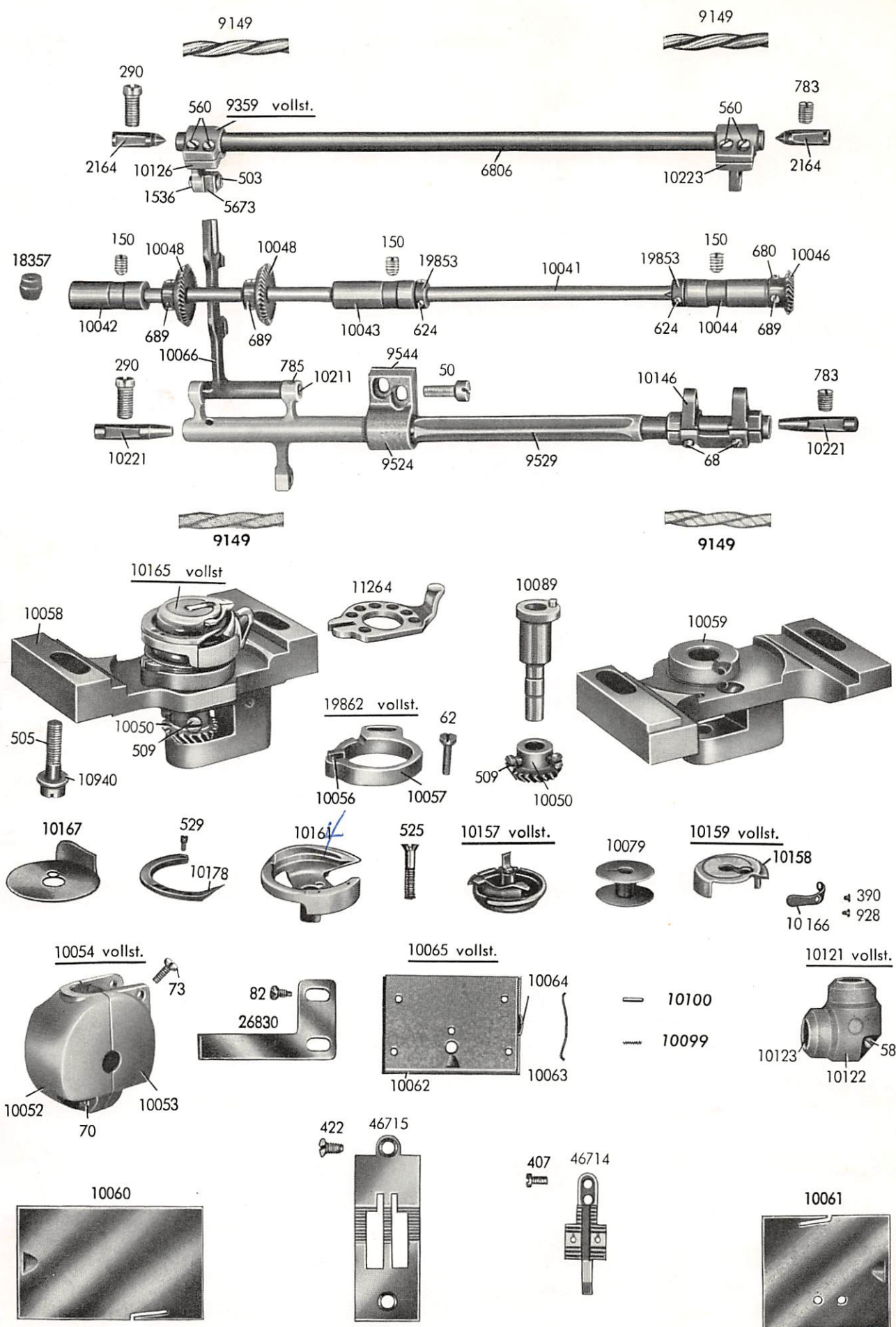


- 11 Hinge screw for No. 8040
- 50 Binding screw for No. 15659
- 58 Fastening screw for No. 8059
- * 59 Fastening screw for No. 9603
- * 64 Fastening screw for Nos. 9606; 9634
- 70 Fastening screw for No. 10127
- 91 Fastening screw for No. 9715
- 150 Fastening screw for Nos. 8004; 10017; 10018; 10195 and end screw for No. 9605
- 152 Fastening screw for Nos. 9604; 9621
- 257 Fastening screw for No. 9355
- 321 Fastening screw for No. 10133
- 323 End screw, rear, for No. 10002
- 340 Stop screw for No. 1538
- 405 Fastening screw for No. 9622
- * 406 Fastening screw for No. 2504
- * 456 Fastening screw for No. 9622
- 510 Fastening screw for Nos. 9646; 10031; 8011 (p. I)
- 511 Fastening screw for No. 8011 (p. I)
- 522 Hinge screw for Nos. 9616; 10013
- 565 Fastening screw for No. 10021
- 660 Spring suspension screw for No. 9624
- 672 End screw for No. 1593
- 680 Fastening screw, pointed, for Nos. 10014; 10015; 10045
- 687 Fastening screw for Nos. 9605; 9618
- 689 Fastening screw, blunt, for Nos. 10014; 10015; 10045
- * 715 Fastening screw for No. 9648
- 741 Hinge screw for Nos. 10013; 15659
- * 885 End screw, front, for No. 10002
- 1512 Nut for Nos. 11; 522
- 1538 Stop motion nut for No. 6623
- 1593 Nut for No. 9609
- 1809 Slide block stud for No. 9645
- * 1974 Position pin for No. 9645
- 2504 Arm cover, rear
- 5068 Spring washer for No. 6623
- 5070 Balance wheel friction washer for No. 6623
- 5604 Oil tube, 2" long, for No. 10018
- * 6155 Spring washer for No. 406
- 6601 Slide block for No. 1809
- 6623 Pulley for No. 9005
- 6759 Washer for No. 9609
- 8004 Arm shaft bushing, center
- 8005 Arm shaft bushing, rear, with oil wick No. 6617
- 8040 Feed lifting connection, complete, consisting of Nos. 58; 8058; 8059
- 8058 Feed lifting connection
- 8059 Feed lifting connection cap
- 8281 Feed driving eccentric sleeve, complete, consisting of Nos. 64; 9634; 9635; 9646 No. 8280, complete, for long stitches
- 9005 Balance wheel (Models A & B)
- 9333 Spring washer for No. 565
- 9353 Spool holder base for No. 9354
- 9354 Spool holder wire for No. 9353
- 9355 Spool holder, complete, consisting of Nos. 9353; 9354
- 9602 Feed regulator
- 9603 Feed regulator bearing bracket
- 9604 Feed regulator bearing bracket bushing
- 9605 Feed regulator stud
- 9606 Feed regulator lever stud
- 9609 Retaining spring for No. 9610
- 9610 Feed regulator knob
- 9612 Feed regulator lever stud guide
- 9616 Feed driving connection
- 9617 Feed regulator hinge stud
- 9618 Hinge stud for Nos. 9616; 8281
- 9621 Collar for No. 10127
- 9622 Needle bar crank
- 9624 Tension spring for No. 9602
- 9634 Feed driving connection cap
- 9635 Feed driving eccentric sleeve
- 9644 Needle bar frame shaft
- 9645 Needle bar frame shaft crank, front
- 9646 Feed driving eccentric
- * 9648 Feed regulator index plate
- 9650 Washer for No. 6601
- * 9715 Arm cover, front
- 10002 Arm shaft
- 10013 Needle bar frame shaft connection
- 10014 Arm shaft bevel gear
- 10015 Vertical shaft bevel gear, upper
- 10016 Vertical shaft
- 10017 Vertical shaft bushing, upper
- 10018 Vertical shaft bushing, lower
- 10021 Top cover
- 10022 Oil tube, 2 1/4" long, for No. 10044 (p. III)
- 10031 Feed lifting eccentric
- 10045 Vertical shaft bevel gear, lower
- 10067 Needle bar frame shaft bushing
- 10127 Bevel gear case, complete, consisting of Nos. 70; 10128; 10129
- 10128 Bevel gear case section for No. 10127
- 10129 Bevel gear case section, with threaded borehole, for No. 10127
- 10133 Balance wheel, for Models A & B, complete, consisting of Nos. 321; 340; 1538; 5068; 5070; 6623; 9005
- 10177 Thread guide
- 10195 Arm shaft bushing, front, with oil wick No. 10198
- 10196 Friction washer for No. 10195
- 15659 Needle bar frame shaft crank, rear, for Nos. 9644; 10013
- * 18358 Oil cup, front, for No. 10195
- * 18359 Oil cup, rear, for No. 8004
- 29093 Model plate (not ill.)
- 29140 Positioning pin for No. 29093 (not ill.)
- 9501 Arm (not ill.)





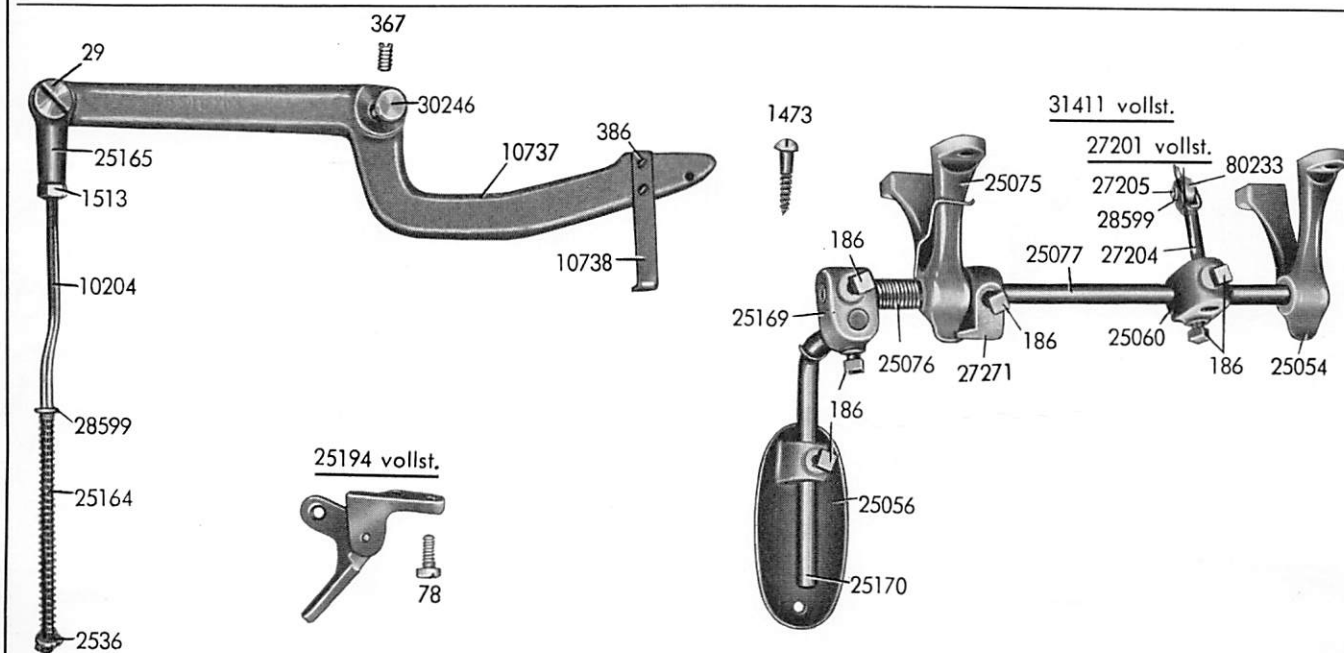
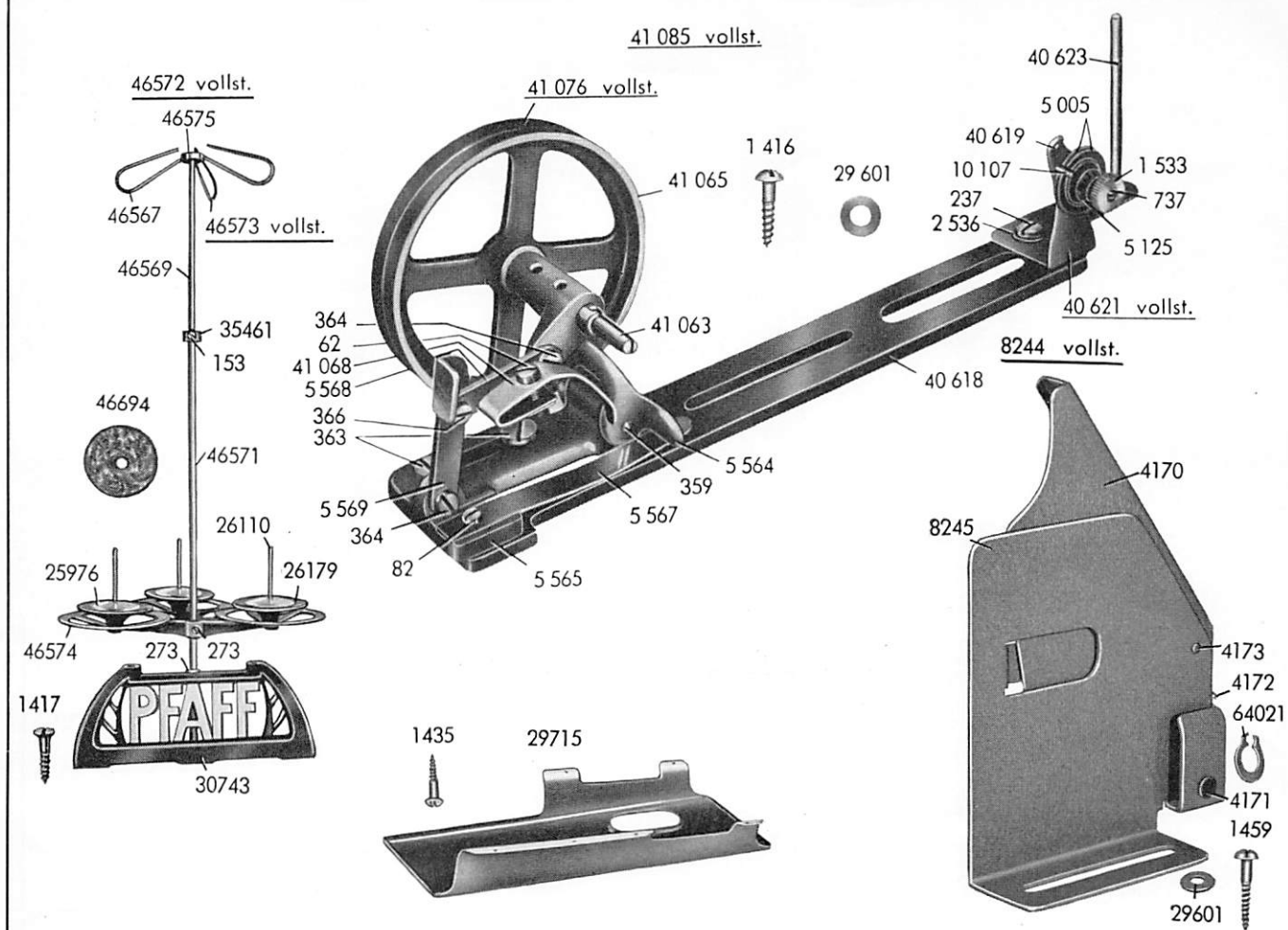
Bed Plate Parts



N = Needle Gauge

- | | |
|---|---|
| 50 Fastening screw for No. 9524 | 10057 Bobbin case lever fulcrum |
| 58 Fastening screw for No. 10121 | 10058 Hook saddle, left |
| 62 Fastening screw for No. 19862 | 10059 Hook saddle, right |
| 68 Binding screw for No. 10146 | 10060 x N Bed slide, front |
| 70 Fastening screw for No. 10054 | 10061 x N Bed slide, rear |
| 73 Fastening screw for No. 10054 | 10062 Bed slide, center |
| 82 Fastening screw for No. 26830 | 10063 Retaining spring for No. 10065 |
| 150 Fastening screw for Nos. 10042; 10043; 10044 | 10064 Friction slide for No. 10065 |
| 290 Fastening screw for Nos. 2164; 10221 | 10065 Bed slide, center, complete, consisting of Nos. 10062; 10063; 10064 |
| 390 Fastening screw for No. 10166 | 10066 Feed bar |
| 407 Fastening screw for No. 46714 | 10079 Bobbin |
| 422 Fastening screw for No. 46715 | 10089 Hook shaft, with driving pin No. 10088 |
| 503 Hinge screw for No. 5673 | 10099 Pressure spring for No. 10061 |
| 505 Fastening screw for Nos. 10058; 10059 | 10100 Guide pin for No. 10099 |
| ★ 509 Fastening screw for No. 10050 | 10121 Bevel gear case, rear, complete, consisting of Nos. 58; 10122; 10123 |
| 525 Fastening screw for No. 10161 | 10122 Bevel gear case section for No. 10121 |
| 529 Fastening screw for No. 10178 | 10123 Bevel gear case section, with threaded borehole, for No. 10121 |
| ★ 560 Binding screw for Nos. 10126; 10223 | 10126 Feed lifting shaft crank, front |
| 624 Fastening screw for No. 19853 | 10146 Feed rock shaft crank, rear |
| 680 Fastening screw, pointed, for No. 10046 | 10157 Bobbin case base, complete, consisting of No. 10070 Latch
No. 10071 Hinge pin for No. 10070
No. 10072 Pressure spring for No. 10073
No. 10073 Plunger for No. 10070
No. 10156 Bobbin case base |
| 689 Fastening screw, blunt, for Nos. 10046; 10048 | 10158 Bobbin case cap |
| 783 Fastening screw for Nos. 2164; 10221 | 10159 Bobbin case cap, complete, consisting of Nos. 390; 928; 10158; 10166 |
| 785 Fastening screw for No. 10211 | 10161 Hook for No. 10165 |
| 928 Regulating screw for No. 10166 | 10165 Hook, with bobbin case, complete, consisting of Nos. 529; 10157, complete; 10159, complete; 10161; 10167; 10178 |
| 1536 Nut for No. 503 | 10166 Tension spring for No. 10158 |
| 2164 Center stud for No. 6806 | 10167 Hook washer for No. 10165 |
| 5673 Slide block for No. 10126 | 10178 Hook gib, pointed |
| 6806 Feed lifting shaft | 10211 Feed bar hinge stud |
| 9149 Oil wick for Nos. 6806; 9529 | 10221 Center stud for No. 9529 |
| 9359 Feed lifting shaft crank, front, complete, consisting of Nos. 503; 560; 1536; 5673; 10126 | 10223 Feed lifting shaft crank, rear |
| 9524 Feed rock shaft bearing bracket | 10940 Washer for No. 505 |
| 9529 Feed rock shaft | 11264 Bobbin case lever |
| 9544 Adjusting wedge for No. 9524 | 18357 Oil cup for Nos. 9529; 10043 |
| 10041 Hook drive shaft | ★ 19853 Set collar for No. 10041 |
| 10042 Hook drive shaft bushing, front, up to $1\frac{9}{16}$ " needle gauge; No. 9565, for needle gauges from $1\frac{9}{16}$ " to $2\frac{1}{16}$ "; No. 10222, for needle gauges exceeding $2\frac{1}{16}$ " | 19862 Bobbin case lever fulcrum, complete, consisting of Nos. 10056; 10057 |
| 10043 Hook drive shaft bushing, center | 26830 Retaining spring for No. 10061 |
| 10044 Hook drive shaft bushing, rear | 46714 x N Feed dog, sawtooth cut |
| 10046 Hook drive shaft bevel gear, rear | 46715 x N Needle plate |
| 10048 Hook drive shaft bevel gear, front | |
| 10050 Hook shaft bevel gear | |
| 10052 Bevel gear case section for No. 10054 | 9502 Bed plate, with 4 arm screws No. 352 and 2 dowel pins No. 6531 (not. ill.) |
| 10053 Bevel gear case section, with threaded borehole, for No. 10054 | |
| 10054 Bevel gear case, front, complete, consisting of Nos. 70; 10052; 10053 | |
| 10056 Bobbin case lever slide | |

Organizational Parts



62 Set screw for No. 41068
82 Fastening screw for No. 5567
153 Fastening screw for No. 35461
237 Fastening screw for No. 40621
273 Fastening screw for Nos. 46571; 46574
359 Hinge screw for Nos. 5564; 5565
363 Fastening screw for No. 41076
364 Hinge screw for Nos. 5568; 5569
366 Hinge screw for Nos. 5568; 5569
737 Tension stud
1416 Wood screw for No. 41085
1417 Wood screw for No. 46572
1435 Wood screw for No. 29715
1459 Wood screw for No. 8244
1533 Nut for No. 737
2536 Washer for No. 237
4170 Belt guard
4171 Hinge stud for Nos. 4170; 8245
4172 Torsion spring for No. 4170
4173 Guide stud for No. 4170
5005 Tension disc
5125 Tension spring
5564 Bobbin winder frame
5565 Bobbin winder frame base
5567 Bobbin winder frame spring
5568 Bobbin winder stop latch trip lever
5569 Bobbin winder thumb lever
8244 Belt guard, complete,
 consisting of Nos. 4170; 4171; 4172; 4173;
 8245; 64021 (on special request)
8245 Belt guard bracket for No. 8244
10107 Position pin for No. 5005
25976 Spool cap for No. 26179
26110 Spool pin
26179 Spool disc

29601 Washer for Nos. 1416; 1459
29715 Oil drip pan
30743 Thread unwinder base for No. 46572
35461 Set collar for No. 46571
40618 Bobbin winder base for No. 41076
40619 Bobbin winder tension bracket
40621 Bobbin winder tension bracket, complete,
 consisting of Nos. 737; 1533; 5005; 5125;
 10107; 40619; 40623
40623 Spool pin
41063 Bobbin winder spindle
41065 Bobbin winder pulley
41068 Bobbin winder stop latch
41076 Bobbin winder, complete,
 consisting of Nos. 62; 82; 359; 364; 366;
 5564; 5565; 5567; 5568; 5569; 41063;
 41065; 41068
41085 Bobbin winder, table model, complete,
 consisting of Nos. 237; 363; 2536; 40618;
 40621, complete; 41076, complete
46567 Thread guide wire
46569 Thread guide rod for No. 46575
46571 Spool rest rod
46572 Thread unwinder, complete,
 consisting of Nos. 153; 273; 25976; 26110;
 26179; 30743; 35461; 46571; 46573, complete;
 46574; 46694
46573 Thread guide wire, complete,
 consisting of Nos. 46567; 46569; 46575
46574 Spool rest
46575 Thread guide position cup for No. 46567
46694 Spool pin washer, foam rubber,
 for No. 26179
64021 Circlip for No. 4171

Organizational Parts for Knee-Operated Presser Foot (Models A & B)

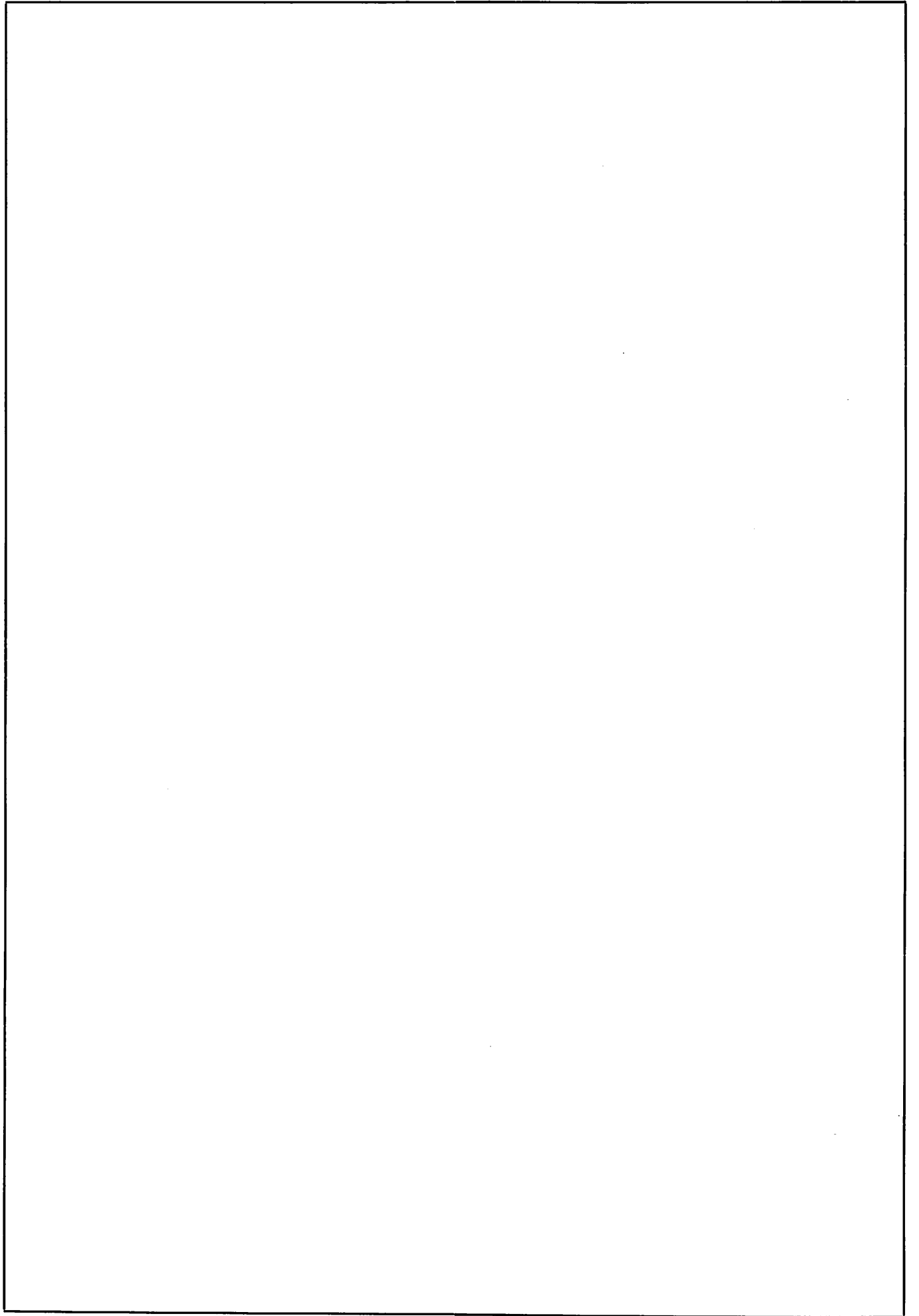
29 Hinge screw for No. 25165
78 Fastening screw for No. 25194
186 Fastening screw for Nos. 25056; 25060;
 25169; 25170; 27201; 27271
367 Fastening screw for No. 30246
386 Fastening screw for No. 10738
1473 Wood screw for No. 31411
1513 Nut for Nos. 10204; 25165
2536 Washer for No. 25164
10204 Lifting lever connecting rod
*** 10737** Lifting lever
10738 Lifting lever lifting bracket
25054 Rock shaft hanger, rear, for No. 25077
25056 Knee plate for No. 25170
25060 Rock shaft lifting bracket for No. 27201
25075 Rock shaft hanger, front, for No. 25077
25076 Torsion spring for No. 25170
25077 Knee lifter rock shaft
25164 Pressure spring for No. 10204
25165 Lifting lever connecting rod joint
 for Nos. 10204; 10737

25169 Knee plate arm bracket
25170 Knee plate arm
25194 Bell crank bracket, complete, consisting of
 No. 1916 Hinge pin
 No. 25184 Bearing bracket
 No. 25190 Bell crank
27201 Lifting bracket extension,
 for No. 25060, complete,
 consisting of Nos. 27204; 27205;
 28599; 80233
27204 Lifting bracket extension for No. 27201
27205 Roller stud for No. 80233
27271 Stop dog for No. 25075
28599 Circlip for Nos. 10204; 27205
30246 Hinge stud for No. 10737
31411 Knee lifter, complete,
 consisting of Nos. 186; 25054; 25056; 25060;
 25075; 25076; 25077; 25169; 25170;
 27201, complete; 27271
80233 Roller for No. 27201

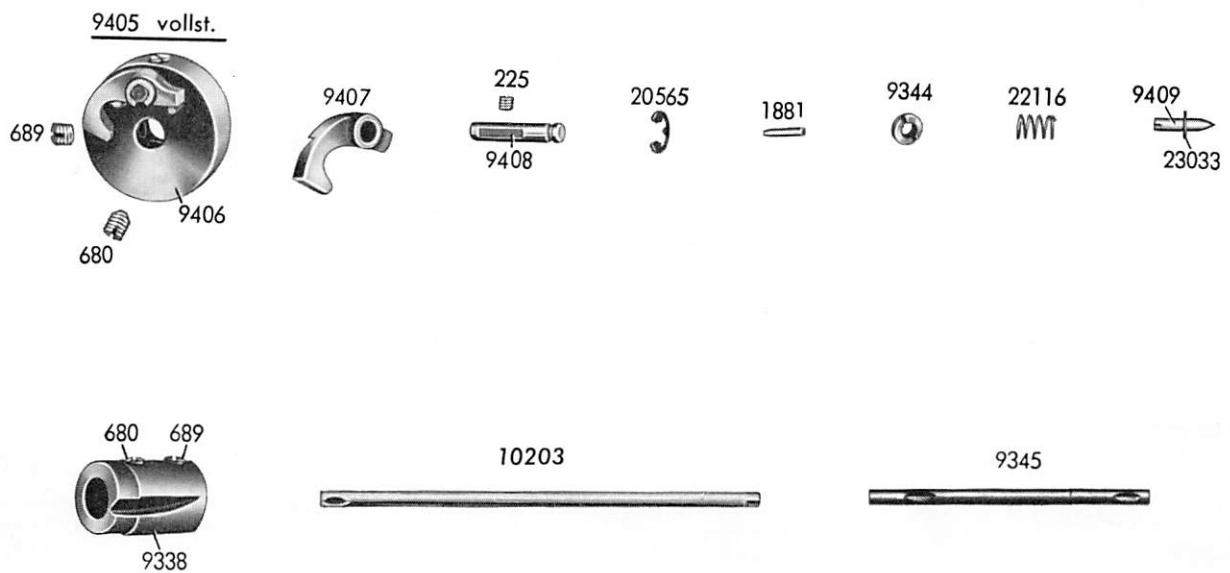
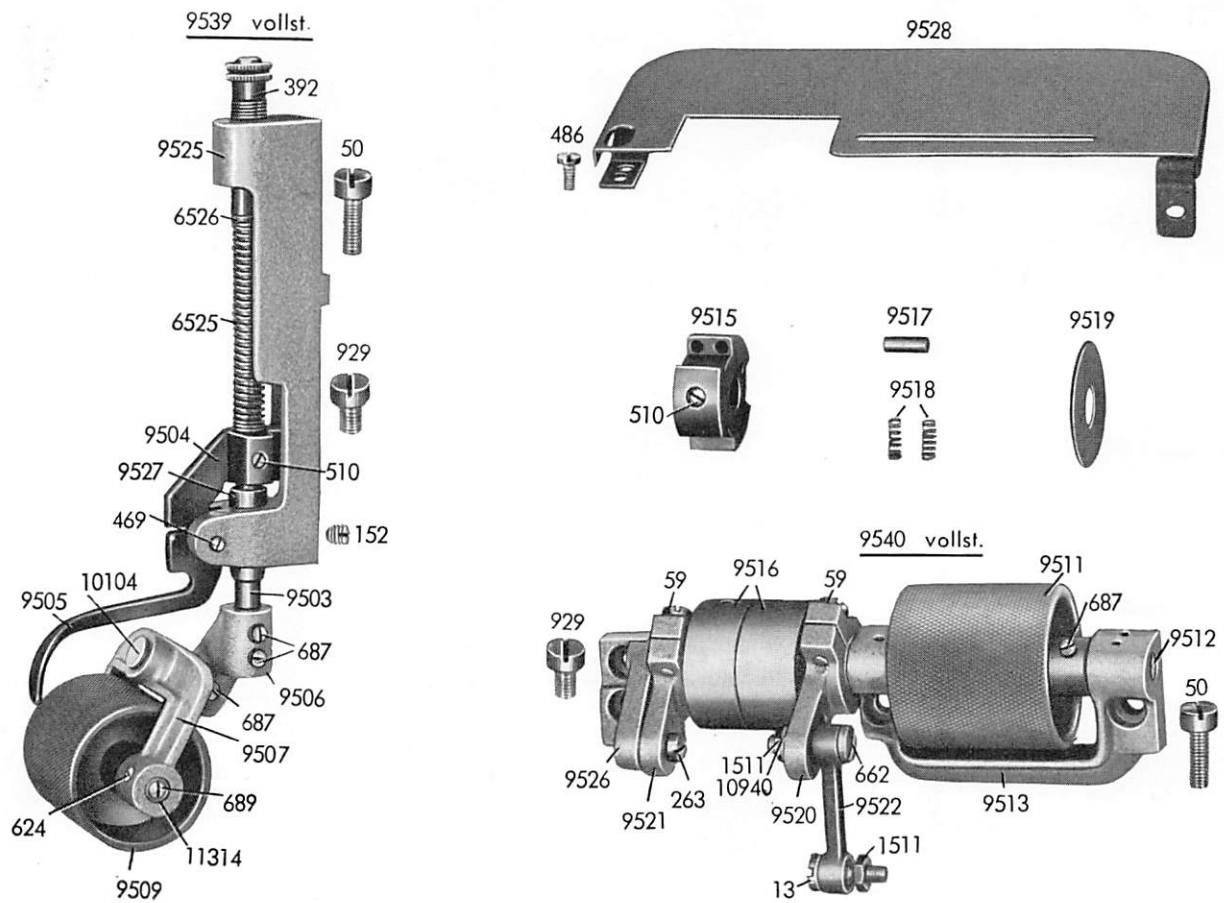
Organizational Parts for Foot-Operated Presser Foot (Model C)

58 Fastening screw for No. 10617
700150 Fastening screw for No. 31559
700152 Fastening screw for No. 30135
263 Hinge screw for No. 17530
367 Fastening screw for No. 30246
1417 Wood screw for No. 31560
10617 Arm cover, rear
14675 Connection lever for No. 17530
15673 Chain for Nos. 14675; 31560

17530 Lifting lever connection for No. 14675,
 complete, consisting of
 No. 17531 Connection
 No. 20346 Ball joint
30135 Set collar for No. 31559
30246 Hinge stud for No. 14675
31251 Treadle, narrow, for No. 31560
31559 Chain suspension stud for No. 31560
31560 Treadle, narrow, complete,
 consisting of Nos. 700150; 700152; 30135;
 31251; 31559



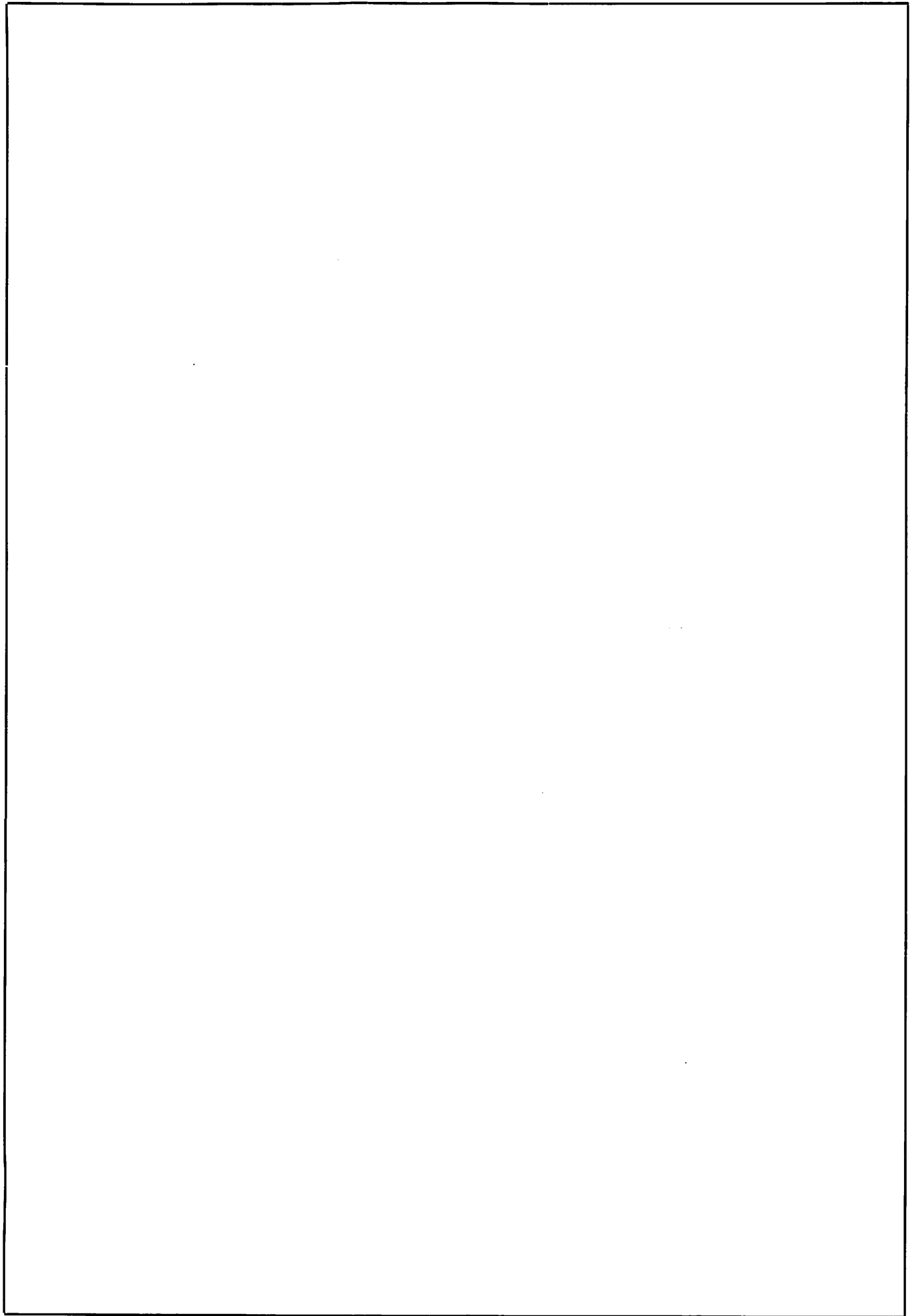
Organizational Parts



13 Hinge screw for No. 9522	9512 Feed roller stud for No. 9511
50 Fastening screw for Nos. 9513; 9525; 9526	9513 Feed roller frame, lower, for No. 9511
59 Binding screw for Nos. 9520; 9521	9515 Feed clutch body for No. 9516
152 Fastening screw for No. 9527	9516 Feed clutch housing for Nos. 9520; 9521
263 Fastening screw for No. 9521	9517 Feed clutch roller for No. 9515
392 Pressure regulating thumb screw	9518 Pressure spring for No. 9517
469 Hinge screw for No. 9505	9519 Washer for No. 9515
486 Fastening screw for No. 9528	9520 Driving lever for No. 9516
510 Fastening screw for Nos. 9504; 9515	9521 Feed clutch lever for No. 9516
* 624 Fastening screw for No. 11314	9522 Connection for No. 9520
662 Hinge screw for Nos. 9520; 9522	9525 Presser bar frame
* 687 Fastening screw for Nos. 9506; 9511; 10104	9526 Bearing bracket for No. 9512
689 End screw for No. 11314	9527 Presser bar bushing
929 Fastening screw for Nos. 9525; 9526	9528 Puller feed guard for No. 9540
1511 Nut for Nos. 13; 662	9539 Top feed roller assembly, complete, consisting of Nos. 152; 392; 469; 510; 624; 687; 689; 6525; 6526; 9503; 9504; 9505; 9506; 9507; 9509; 9525; 9527; 10104; 11314
6525 Presser bar spring, outer	9540 Bottom feed roller assembly, complete, consisting of Nos. 13; 59; 263; 510; 662; 687; 1511; 9511; 9512; 9513; 9515; 9516; 9517; 9518; 9519; 9520; 9521; 9522; 9526; 10940
6526 Washer for No. 6525	10104 Hinge stud for No. 9507
9503 Presser bar	10940 Washer for No. 1511
9504 Presser bar lifting bracket	11314 Feed roller stud for No. 9509
9505 Presser bar lifter	
9506 Feed roller frame bracket	
9507 Feed roller frame, upper, for No. 9509	
9509 Feed roller, driven	
9511 Feed roller, driving	

Safety Clutch (On special request)

225 Fastening screw for No. 9408	9406 Clutch collar
680 Fastening screw, pointed, for Nos. 9338; 9406	9407 Clutch latch
689 Fastening screw, blunt, for Nos. 9338; 9406	9408 Hinge stud for No. 9407
1881 Stop pin for No. 9407	9409 Spring stop for No. 9406
9338 Clutch housing	10203 Hook drive shaft, front section
9344 Screw cap bushing for No. 22116	20565 Slip washer for No. 9407
9345 Hook drive shaft, rear section	22116 Pressure spring for No. 9409
9405 Safety clutch, complete, consisting of Nos. 225; 680; 689; 1881; 9344; 9406; 9407; 9408; 9409; 20565; 22116; 23033	23033 Slip washer for No. 9409

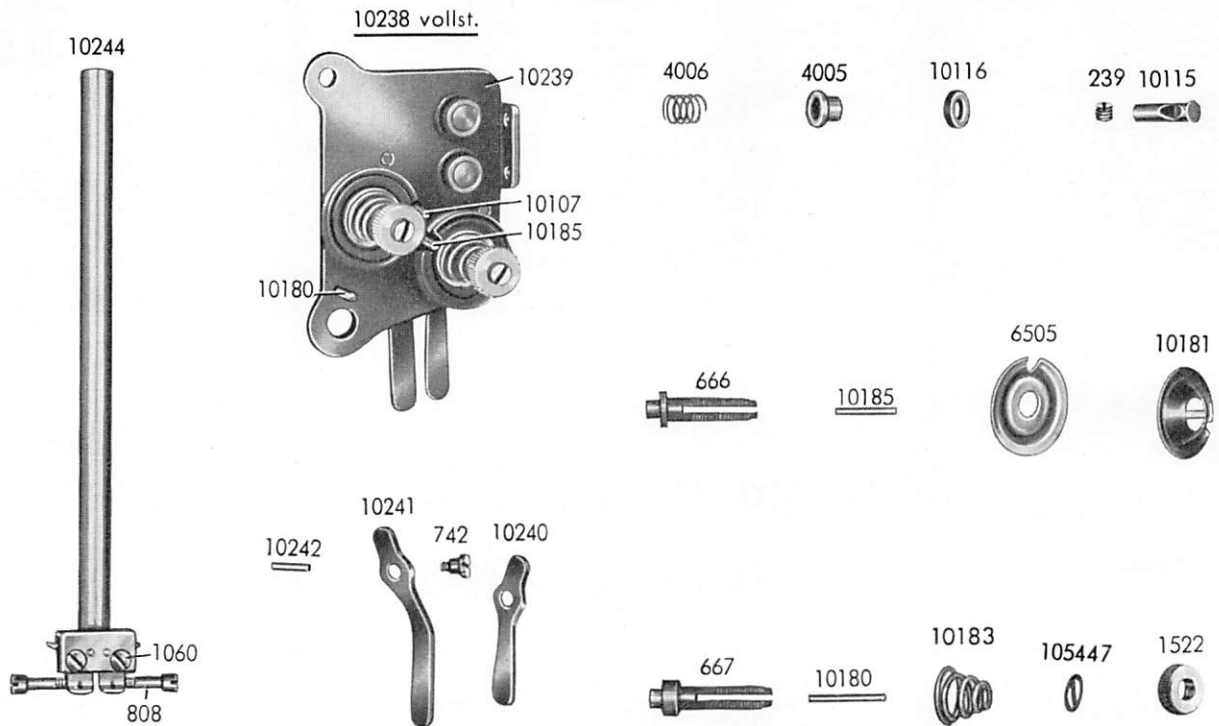


Organizational Parts

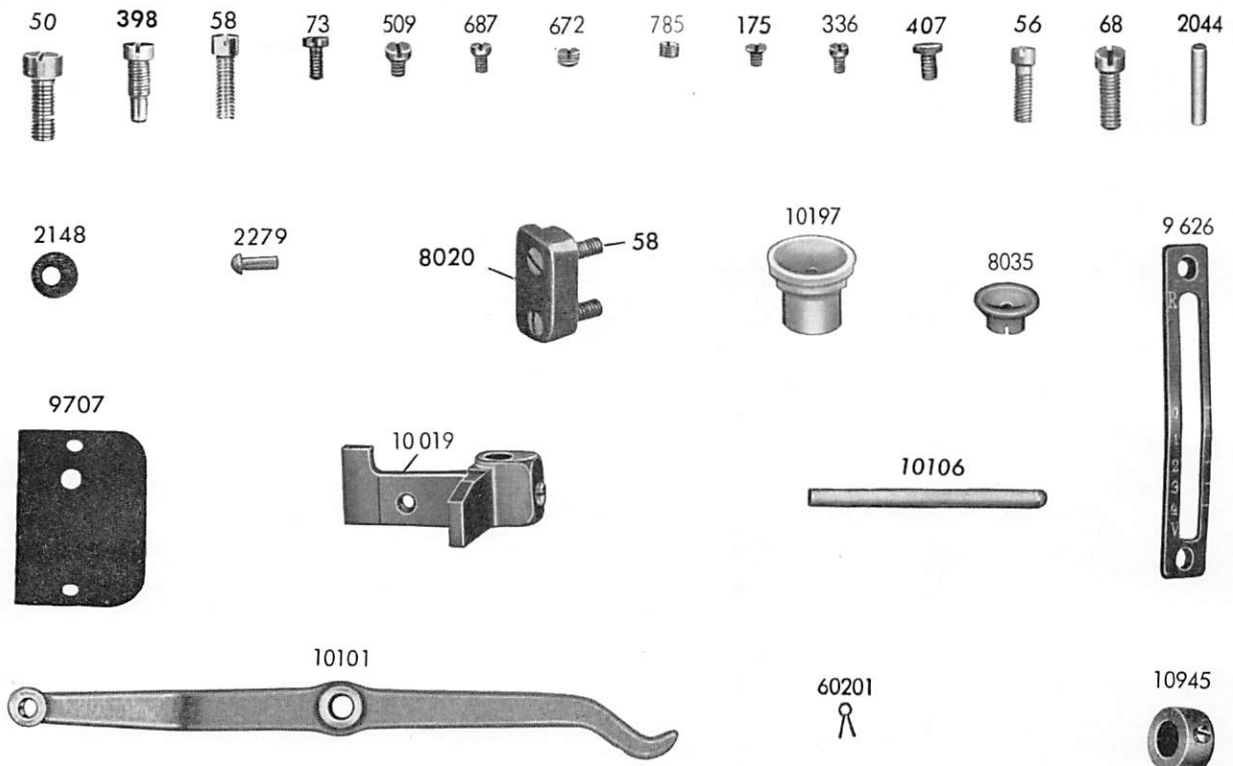
PFAFF 148-200

Obsolete Parts

PFAFF 148



PFAFF 148

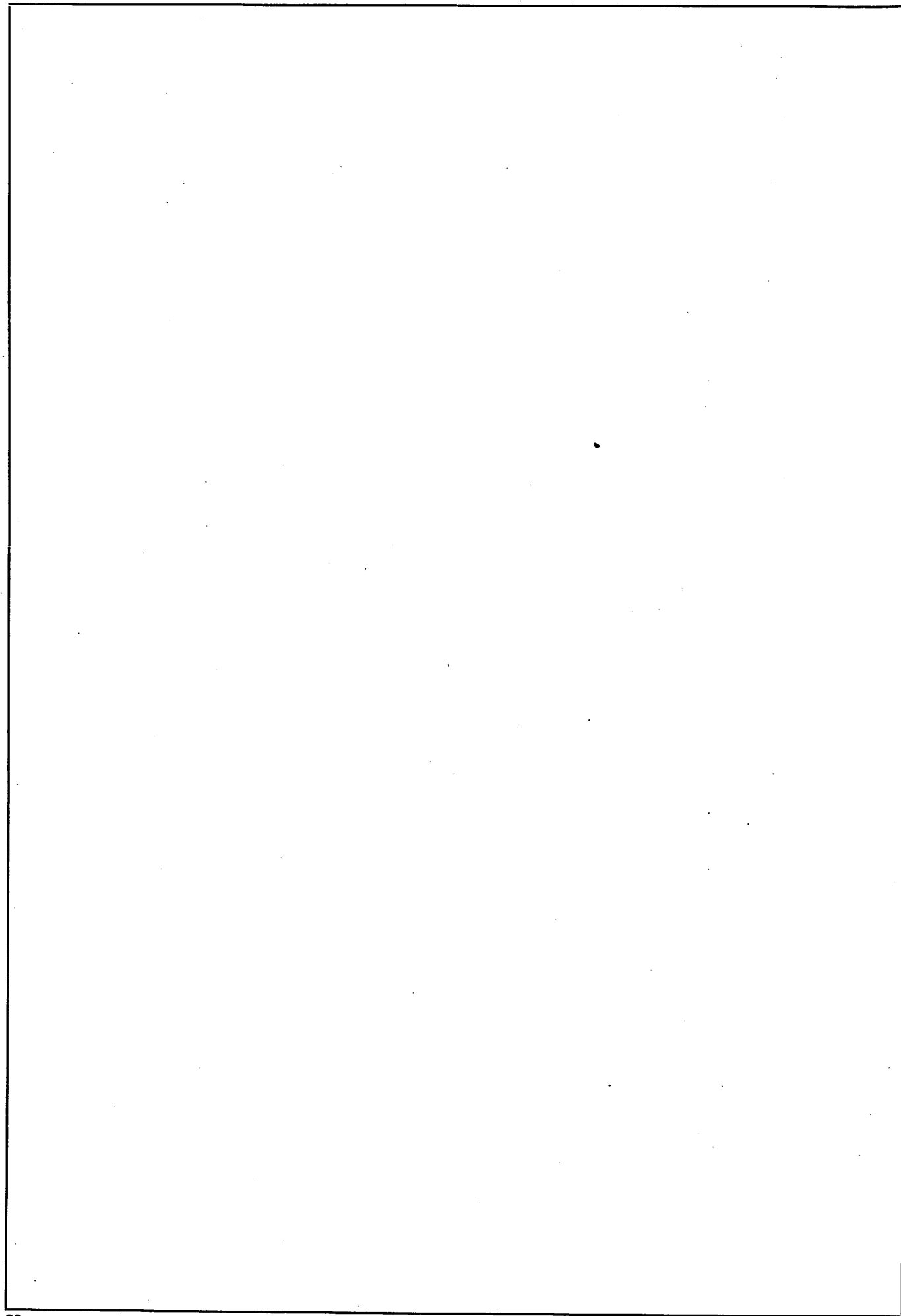


N = Needle gauge

239 Fastening screw for No. 10115	10180 Tension release pin for No. 667 and position pin for No. 10026
666 Tension stud, upper	10181 Tension release washer
667 Tension stud, lower	10183 Tension spring (Models A & B)
742 Fastening screw for Nos. 10240; 10241	10185 Tension release pin for No. 666 and position pin for lower thread tension
808 Needle set screw	10238 Thread tension, complete, consisting of Nos. 239; 666; 667; 742; 1522; 4005; 4006; 6505; 10107; 10115; 10116; 10180; 10181; 10183; 10185; 10239; 10240; 10241; 10242; 105447
1060 Hinge screw for No. 10244	10239 Tension bracket for No. 10238
1522 Nut for Nos. 666; 667	10240 Tension release lever, right
4005 Thread retainer sleeve for No. 10115	10241 Tension release lever, left
4006 Pressure spring for No. 4005	10242 Position pin for Nos. 10240; 10241
6505 Tension disc	10244 x N Needle bar, for swing-up needles
10107 Position pin for top thread tension	105447 Washer for No. 10183
10115 Thread retainer stud for No. 10238	
10116 Thread retainer stud collar for No. 10115	

Obsolete Parts

50 Fastening screw for No. 9603	687 Fastening screw for No. 10050 (replaced by No. 509)
56 Fastening screw for No. 9528 (not replaced)	785 Fastening screw for No. 10945
58 Fastening screw for No. 8020 (replaced by No. 568)	2044 Position pin for No. 9645
58 Fastening screw for No. 9634 (replaced by No. 64)	2148 Spring washer for No. 2279
68 Binding screw for Nos. 10126; 10223	2279 Position pin for No. 2504
73 Fastening screw for No. 10823 (replaced by No. 699)	8020 Lifting bracket guide for No. 10019 (replaced by No. 10731)
175 Fastening screw for No. 9626 (replaced by No. 715)	8035 Oil cup, rear, for No. 8004 (replaced by No. 18359)
336 Needle set screw	9626 Feed regulator index plate
398 Fastening screw for No. 9622 (replaced by No. 456)	9707 Arm cover, front (replaced by No. 9715)
407 Fastening screw for No. 46571	10019 Presser bar lifting bracket (replaced by No. 19846)
509 Fastening screw for Nos. 9506; 9511; 10104 (replaced by No. 687)	10101 Lifting lever (replaced by No. 10737)
509 Fastening screw for No. 11314 (replaced by No. 624)	10106 Tension release plunger for No. 10188 (replaced by No. 8711)
672 End screw, front, for No. 10002	10197 Oil cup for No. 10195
	10945 Set collar for No. 10041 (replaced by No. 19853)
	60201 Cotter pin for No. 10204



Numerical Index

148	1	148	2	148	3	148	4	148	5	148	6
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	11 II		82 IV		323 II		510 II		715 II		+ 2044 VI
	13 V		89 I		+ 336 VI		510 V		737 IV		+ 2148 VI
	19 I		91 II		340 II		511 II		741 II		2164 III
	29 IV		150 I		359 IV		522 II		742 VI		+ 2279 VI
	50 II		150 II		363 IV		525 III		783 III		2504 II
	50 III		150 III		364 IV		529 III		785 III		2536 IV
	50 V		700150 IV		366 I		560 III		+ 785 VI		3100 I
	+ 50 VI		152 I		366 IV		565 II		808 VI		4005 I
	+ 56 VI		152 II		367 IV		568 I		885 II		4005 VI
	58 II		700152 IV		386 IV		624 III		928 III		4006 I
	58 III		152 V		390 III		624 V		929 V		4006 VI
	58 IV		153 VI		392 V		660 II		1060 VI		4170 IV
	+ 58 VI		172 I		+ 398 VI		662 V		1416 IV		4171 IV
	59 II		+ 175 VI		405 II		666 I		1417 IV		4172 IV
	59 V		186 IV		406 II		666 VI		1435 IV		4173 IV
	62 I		225 V		407 III		667 I		1459 IV		4531 I
	62 III		237 I		+ 407 VI		667 VI		1473 IV		5005 IV
	62 IV		237 IV		412 I		672 II		1511 V		5068 II
	64 II		239 I		422 III		+ 672 VI		1512 II		5070 II
	68 III		239 VI		456 II		680 II		1513 IV		5125 IV
	+ 68 VI		243 I		469 I		680 III		1522 I		5564 IV
	70 II		256 I		469 V		680 V		1522 VI		5565 IV
	70 III		257 II		486 V		687 II		1533 IV		5567 IV
	73 I		263 IV		503 III		687 V		1536 III		5568 IV
	73 III		263 V		505 III		+ 687 VI		1538 II		5569 IV
	+ 73 VI		273 IV		507 I		689 II		1593 II		5604 II
	78 IV		700288 I		509 III		689 III		1809 II		5673 III
	82 I		290 III		+ 509 VI		689 V		1881 V		6155 II
	82 III		321 II		510 I		699 I		1974 II		6505 I

+ = Obsolete Parts

Numerical Index

148	7	148	8	148	9	148	10	148	11	148	12
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	6505 VI		9149 III		9519 V		9635 II		10043 III		10107 I
	6525 I		9333 II		9520 V		9644 II		10044 III		10107 IV
	6525 V		9338 V		9521 V		9645 II		10045 II		10107 VI
	6526 I		9344 V		9522 V		9646 II		10046 III		10115 I
	6526 V		9345 V		9524 III		9648 II		10048 III		10115 VI
	6601 II		9353 II		9525 V		9650 II		10050 III		10116 I
	6623 II		9354 II		9526 V	+	9707 VI		10052 III		10116 VI
	6759 II		9355 II		9527 V		9715 II		10053 III		10121 III
	6806 III		9359 III		9528 V		10002 II		10054 III		10122 III
	8004 II		9405 V		9529 III		10005 I		10056 III		10123 III
	8005 II		9406 V		9539 V		10006 I		10057 III		10126 III
	8008 I		9407 V		9540 V		10007 I		10058 III		10127 II
	8009 I		9408 V		9544 III		10008 I		10059 III		10128 II
	8011 I		9409 V		9602 II		10009 I		10060 III		10129 II
+	8020 VI		9501 II		9603 II		10013 II		10061 III		10133 II
	8021 I		9502 III		9604 II		10014 II		10062 III		10137 I
+	8035 VI		9503 V		9605 II		10015 II		10063 III		10146 III
	8040 II		9504 V		9606 II		10016 II		10064 III		10157 III
	8058 II		9505 V		9609 II		10017 II		10065 III		10158 III
	8059 II		9506 V		9610 II		10018 II		10066 III		10159 III
	8064 I		9507 V		9612 II	+	10019 VI		10067 II		10161 III
	8199 I		9509 V		9616 II		10021 II		10079 III		10165 III
	8244 IV		9511 V		9617 II		10022 II		10089 III		10166 III
	8245 IV		9512 V		9618 II		10026 I		10099 III		10167 III
	8281 II		9513 V		9621 II		10027 I		10100 III		10173 I
	8711 I		9515 V		9622 II		10028 I	+	10101 VI		10175 I
	9005 II		9516 V		9624 II		10031 II		10104 I		10177 II
	9118 I		9517 V	+	9626 VI		10041 III		10104 V		10178 III
	9119 I		9518 V		9634 II		10042 III	+	10106 VI		10179 I

Numerical Index

148	13	148	14	148	15	148	16	148	17	148	18
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	10180	I	10730	I	25076	IV	40619	IV			
	10180	VI	10731	I	25077	IV	40621	IV			
	10181	I	10732	I	25164	IV	40623	IV			
	10181	VI	10735	I	25165	IV	40811	I			
	10183	I	10737	IV	25169	IV	41063	IV			
	10183	VI	10738	IV	25170	IV	41065	IV			
	10185	I	10823	I	25194	IV	41068	IV			
	10185	VI	10940	III	25976	IV	41076	IV			
	10186	I	10940	V	26110	IV	41085	IV			
	10188	I	+ 10945	VI	26179	IV	46567	IV			
	10195	II	11264	III	26830	III	46569	IV			
	10196	II	11314	V	27201	IV	46571	IV			
	+ 10197	VI	14675	IV	27204	IV	46572	IV			
	10203	V	15659	II	27205	IV	46573	IV			
	10204	IV	15673	IV	27271	IV	46574	IV			
	10211	III	17530	IV	28599	IV	46575	IV			
	10221	III	18357	III	29093	II	46694	IV			
	10223	III	18358	II	29140	II	46714	III			
	10235	I	18359	II	29601	IV	46715	III			
	10238	VI	19846	I	29715	IV	46864	I			
	10239	VI	19853	III	30135	IV	+ 60201	VI			
	10240	VI	19862	III	30246	IV	64021	IV			
	10241	VI	20565	V	30743	IV	80233	IV			
	10242	VI	22116	V	31251	IV	105447	I			
	10244	VI	23033	V	31411	IV	105447	VI			
	10265	I	25054	IV	31559	IV					
	10617	IV	25056	IV	31560	IV					
	10728	I	25060	IV	35461	IV					
	10729	I	25075	IV	40618	IV					

+ = Obsolete Parts

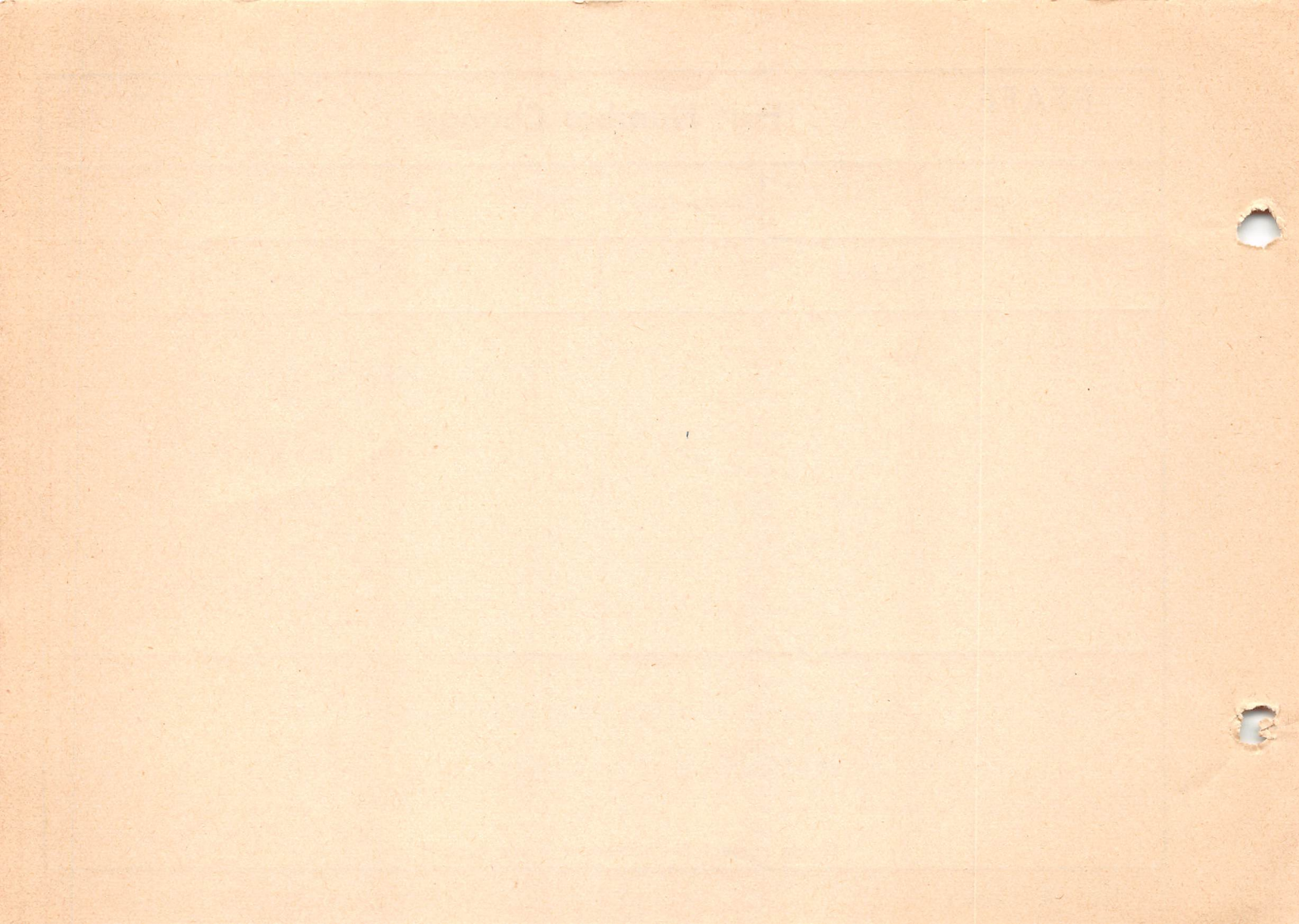


PFAFF 148	Part Number Change		Section I/1
To be filed with page: 7	Change No.: T 15826	Date: July 22, 1959	
Old Parts		New Parts	
10005 x N Needle bar (for needle gauges up to 1"); No. 10261 (for needle gauges exceeding 1")		710005 x N Needle bar (for needle gauges up to 1 1/32"); No. 710261 (for needle gauges ex- ceeding 1 3/64")	
Remarks: New number introduced to identify needle bars with metric thread. Please correct the numerical index accordingly.			

PFAFF 148	Part Number Change		Section IV/1
To be filed with page: 19	Change No.: T 16027	Date: July 22, 1959	
Old Parts		New Parts	
<u>8244</u> Belt guard, complete (on special request) 25976 Spool cap		<u>8244</u> Belt guard, complete 25976 Spool cap (on special request)	
Remarks: Belt guard No. 8244, complete, will be regularly supplied with the machine while spool cap No. 25976 henceforth will be supplied at special request. Please correct the numerical index accordingly.			

PFAFF 148	Part Number Change		Section IV/2
To be filed with page: 19	Change No.: T 16437	Date: Oct.7, 1959	
Old Parts		New Parts	
64021 Circlip for No. 4171		50077 Slip washer for No. 4171	
Remarks: No. 50077 can be used only in conjunction with new-type hinge stud No. 4171 (without head). Please correct the numerical index accordingly.			

PFAFF ·148	Part Number Change		Section ·I/2
To be filed with page: ·7	Change No.: ·T 16826	Date: ·Dec. 4, 1959	
Old Parts		New Parts	
		·161765 Position pin for No. 10026	
Remarks: Under No. 10180, please delete "and position pin for No. 10026". No. 10180 can be replaced by No. 101765 Please correct the numerical index accordingly.			



PFAFF

148

Part Number Change

Section

V/1

To be filed with page: 23

Change No.: T 18132

Date: Jul. 7, 1960

Old Parts

New Parts

1882 Position pin

Remarks:

Pin No. 1882 confines the swing of Nos. 9506 and 9507.

Please correct the numerical index accordingly.

No. 5 / engl.

PFAFF

148

Part Number Change

Section

II/1

To be filed with page: 11

Change No.: B 15784

Date: Apr. 10, 1959

Old Parts

6601 Slide block, 9.84 mm
wide, for No. 1809

New Parts

14709 Slide block, 11.17
mm wide, for No.
1809

Remarks:

No. 6601 cannot be replaced by No. 14709.

Please correct the numerical index accordingly.

PFAFF 148	Part Number Change		Section III/1
To be filed with page: 15	Change No.: T 20802	Date: Jan. 30, 1961	
Old Parts		New Parts	
2164 Center stud for No. 6806 6806 Feed lifting shaft		4186 Feed lifting shaft 15664 Center stud for No. 4186	
Remarks: The shaft and the center studs can be exchanged only as a unit. The angle of the center stud point was changed from 60° to 15°. Please correct the numerical index accordingly.			

PFAFF
148

Part Number Change

Section

IV/3

To be filed with page: 19

Change No.: T 21059

Date: June 30, 1961

Old Parts

31411 Knee lifter, complete

New Parts

31568 Knee lifter, complete

Remarks:

Part No. 31411 can be replaced by part No. 31568.

Please correct the numerical index accordingly.

No. 9 / engl.

PFAFF 148	Part Number Change		Section IV/4
To be filed with page: 19	Change No.: T 21228	Date: Aug. 14, 1961	
Old Parts		New Parts	
		29692 Rubber pad cover for No. 25056	
Remarks: Part No. 29692 is pulled over the knee plate rubber pad. Please correct the numerical index accordingly.			

PFAFF

148

Part Number Change

Section

V/2

To be filed with page: 23

Change No.: T 20680

Date: 12. 1. 61

Old Parts

9405 Safety clutch, complete,
consisting of Nos. 225;
680; 689; 1881; 9344; 9406;
9407; 9408; 9409; 20565;
22116; 23033.

New Parts

9351 Safety clutch, complete,
consisting of Nos. 225;
680; 689; 785; 9337; 9339;
9341; 9342; 9343; 9344;
9408; 20565; 23033.

Remarks:

Safety clutch can be exchanged only as a unit.

Please correct the numerical index accordingly.