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PFAFF

Spare Parts Catalogue

PFAFF 341

PFAFF INDUSTRIEMASCHINEN GMBH KAISERSLAUTERN

Preface

This parts catalogue contains head parts, arm parts, bedplate parts and accessories for the PFAFF 341-6 as well as organizational parts for the PFAFF 341-4 and obsolete parts.

Parts which differ according to the model (A; B or C), such as take-up lever, sewing hook, etc., are compiled in tables on pages 4 and 5.

As far as feasible, the component parts illustrated are arranged according to their disposition in the machine.

The underlined part numbers signify assemblies which are made up of component parts.

A numerical index of all parts listed is included on the last pages. This index lists also the respective illustration page numbers.

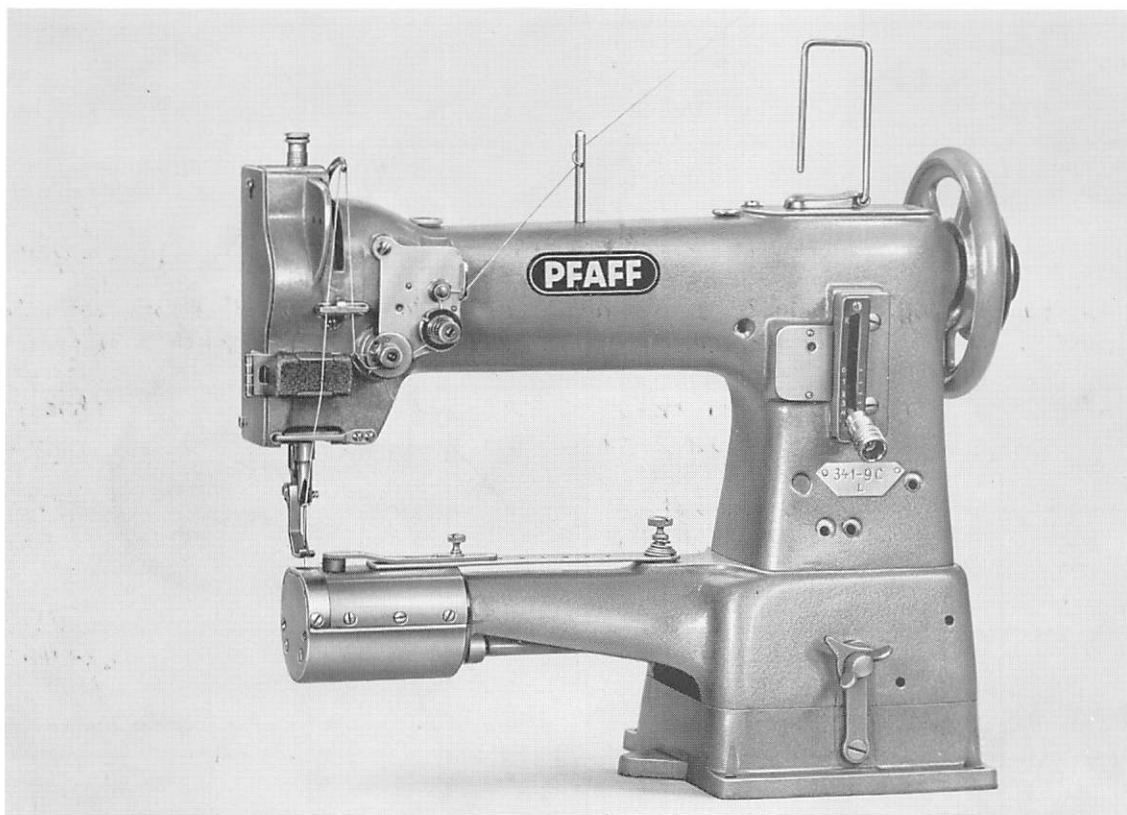
For special subclass organizations, such as feed dogs, needle plates, etc., which are not listed in this catalogue, please refer to the Attachments Catalogue.

Part number changes will be published on correction sheets.

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July 1959

PFAFF INDUSTRIEMASCHINEN GMBH
KAISERSLAUTERN



Single-Needle Cylinder-Bed Sewing Machines

PFAFF 341-6

Single-needle, cylinder-bed sewing machine organized with compound feed, bevel-gear-driven vertical rotary hook, sleeve take-up, mechanical tension release and spring-return feed regulator. Machine has balance wheel arranged on right-hand side and sews forward and reverse.

PFAFF 341-4

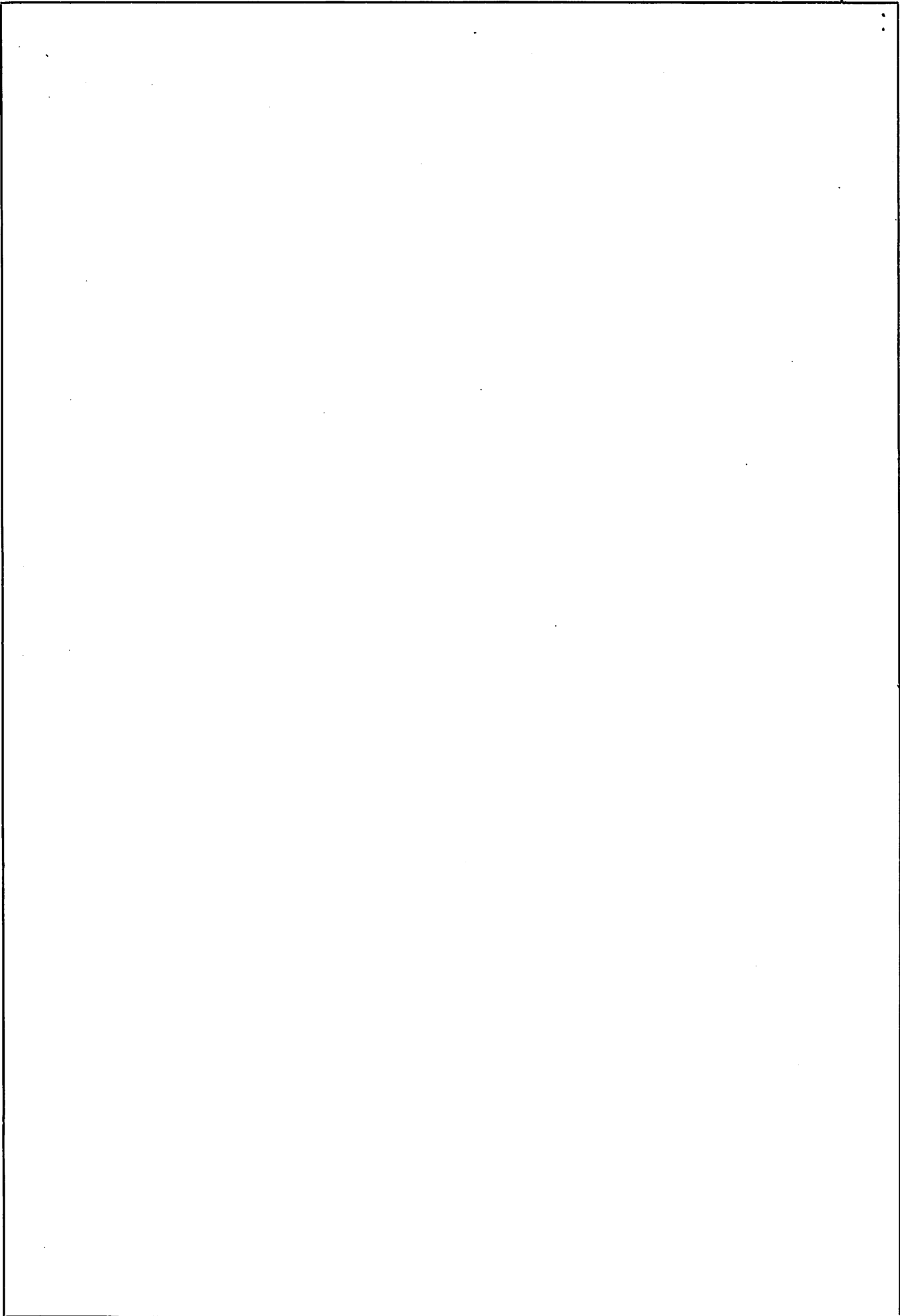
Same as PFAFF 341-6, but organized with roller presser.

Component Parts of the PFAFF 341 in Models A, B and C

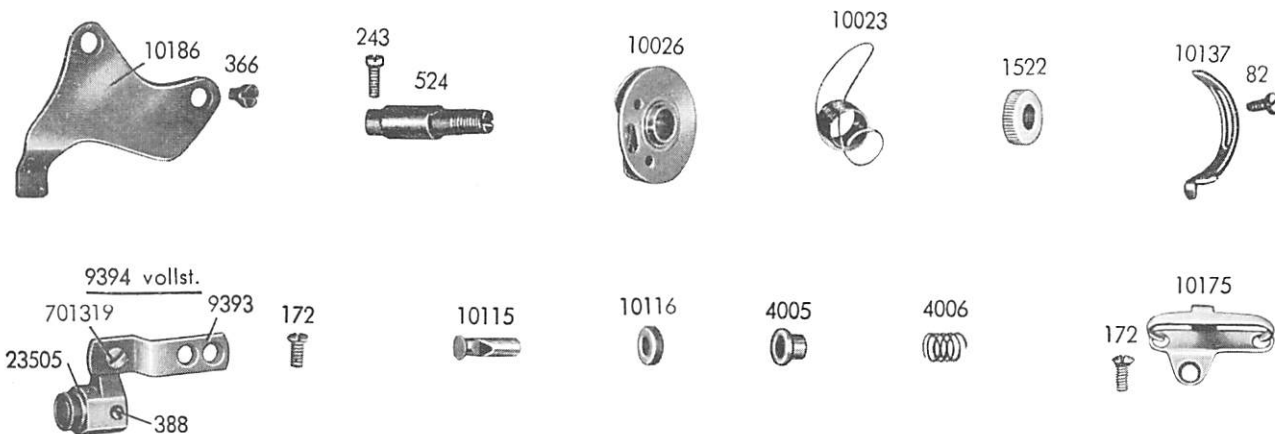
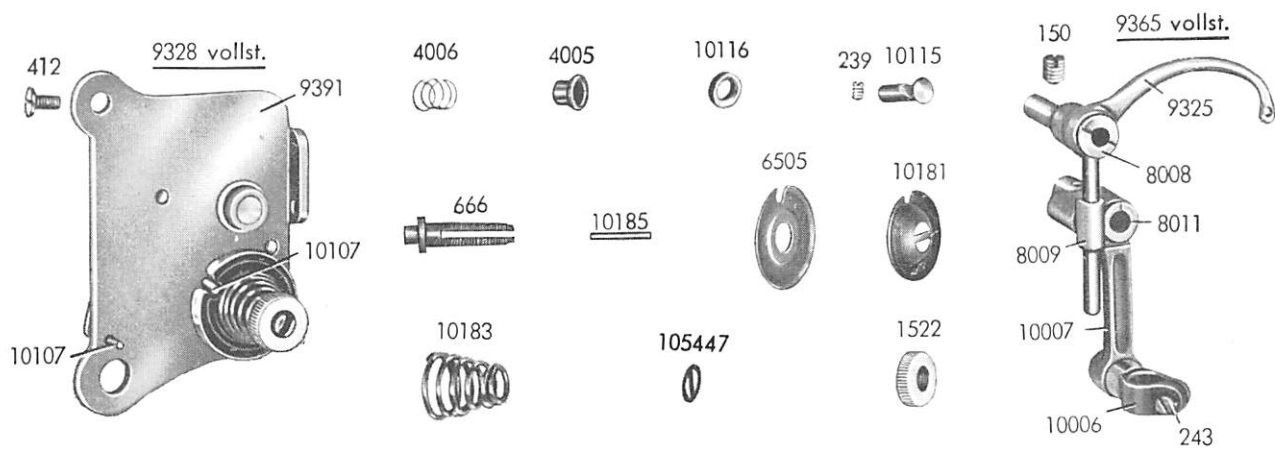
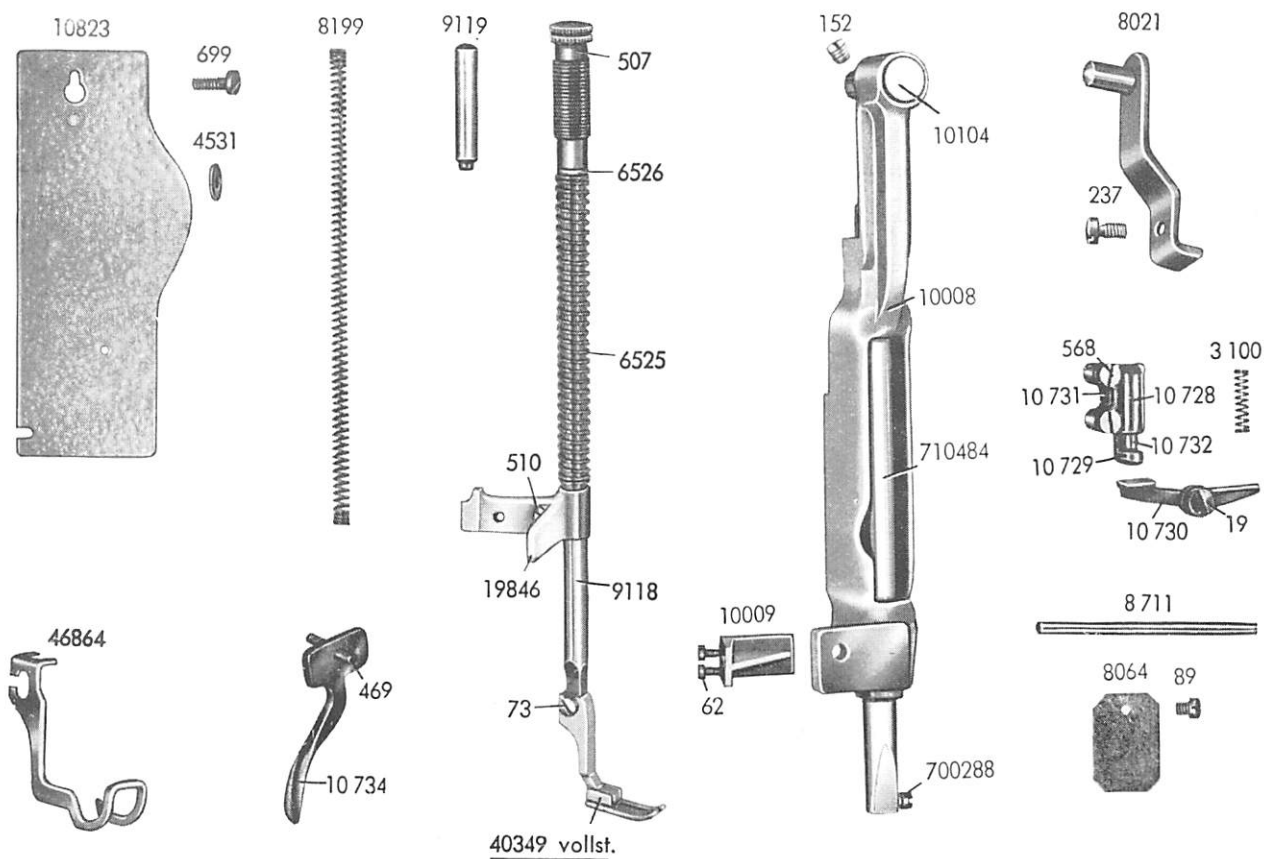
Part Name	Model	Part No.
Needle bar	A, B	710484
	C	709310 with Nos. 5024; 700226
Take-up lever, complete	A, B	9365 (fabric) 9367 (leather, rubber)
	C	9366 (fabric) 9368 (leather, rubber)
Take-up lever	A, B	9325 (fabric) 11755 (leather, rubber)
	C	9326 (fabric) 10942 (leather, rubber)
Take-up lever driving stud	A, B	8009
	C	15527
Presser bar spring	A, B	6525
	C	10633
Presser bar lifter	A, B	10734
	C	10888
Tension release plunger	A, B	10729
	C	10743
Thread tension, complete	A, B	9328
	C	9652
Tension spring	A, B	10183
	C	10184
Thread check spring	A, B	10023
	C	10937
Thread guide, complete	A, B	9394
	C	10027 10028
Balance wheel, complete	A, B	10133
	C	10172
Balance wheel	A, B	9005
	C	9014
Lifting lever components	A, B	see p. 21
	C	see p. 21

Component Parts of the PFAFF 341 in Models A, B and C

Part Name	Model	Part No.
Hook, with bobbin case, complete	A, B	14192 (fabric) 13778 (leather, rubber)
	C	13778 (fabric) 13786 (leather, rubber)
Hook, complete	A, B	14191 (fabric) 13773 (leather, rubber)
	C	13773 (fabric) 13785 (leather, rubber)
Hook	A, B	14190 (fabric) 13772 (leather, rubber)
	C	13772 (fabric) 13772 (leather, rubber)
Hook gib	A, B	10178 (fabric) 10178 (leather, rubber)
	C	10178 (fabric) 10848 (leather, rubber)
Bobbin case, complete	A, B	10160 D
	C	10160 D
Bobbin case base, complete	A, B	10157 D
	C	10157 D
Bobbin case cap, complete	A, B	10159
	C	10159
Hook washer	A, B	10167 (fabric) 10167 (leather, rubber)
	C	10167 (fabric) 10853 (leather, rubber)

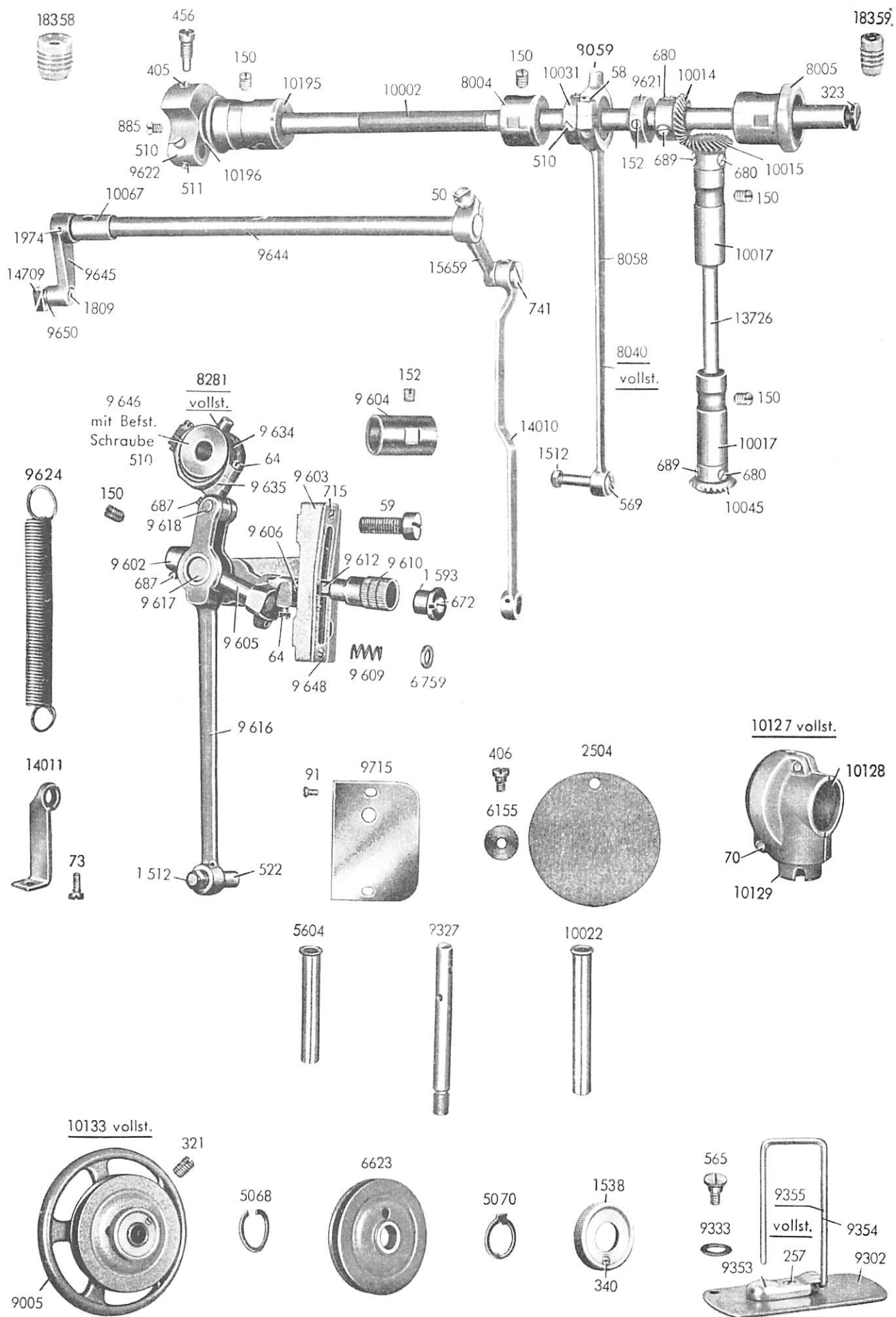


Head Parts

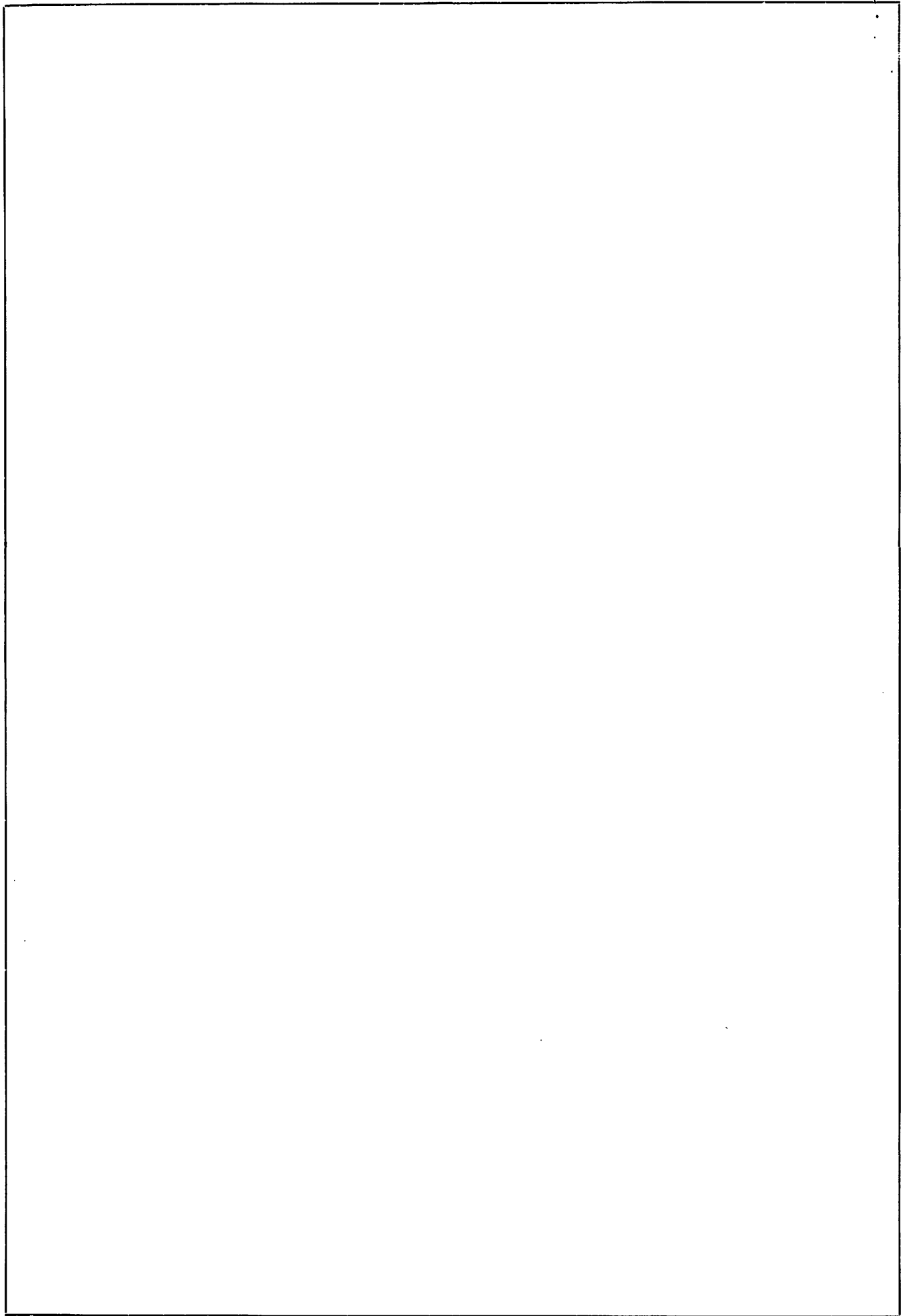


- 19 Hinge screw for No. 10730
- 62 Fastening screw for No. 10009
- 73 Fastening screw for Nos. 40349; 46864
- 82 Fastening screw for No. 10137
- 89 Fastening screw for No. 8064
- 150 Fastening screw for No. 8008
- 152 Fastening screw for No. 10104
- 172 Fastening screw for Nos. 9394; 10175
- 237 Fastening screw for No. 8021
- 239 Fastening screw for No. 10115
- 243 Fastening screw for No. 524 and binding screw for No. 10006
- ★ 700288 Needle set screw
 - 366 Fastening screw for No. 10186
 - 388 Fastening screw for No. 10115
 - 412 Fastening screw for No. 9328
 - 469 Hinge screw for No. 10734
 - 507 Pressure regulating screw
 - 510 Fastening screw for No. 19846
 - 524 Tension stud, lower
 - ★ 568 Fastening screw for Nos. 10728; 10731
 - 666 Tension stud, upper
 - ★ 699 Fastening screw for No. 10823
- 701319 Fastening screw for No. 9393
 - 1522 Nut for Nos. 524; 666
 - 3100 Pressure spring for No. 10732
 - 4005 Thread retainer sleeve for Nos. 9328; 9394
 - 4006 Pressure spring for No. 4005
 - 4531 Washer for No. 699
 - 6505 Tension disc
 - 6525 Presser bar spring, outer (Models A & B)
 - 6526 Washer for No. 6525
 - 8008 Hinge stud for No. 9325
 - 8009 Driving stud for No. 9325 (Models A & B)
 - 8011 Hinge stud for No. 10007
 - 8021 Lifting bracket link for No. 19846
 - 8064 Oil pad for No. 9365
 - 8199 Presser bar spring, inner
 - ★ 8711 Tension release plunger for No. 9328
 - 9118 Presser bar
 - 9119 Presser bar spring stop pin for No. 8199
 - 9325 Take-up lever (Models A & B; fabric)
 - 9328 Thread tension (Models A & B), complete, consisting of Nos. 239; 366; 666; 1522; 4005; 4006; 6505; 9391; 10107; 10115; 10116; 10181; 10183; 10185; 10186; 105447
 - 9365 Take-up lever (Models A & B; fabric), compl., consisting of Nos. 243; 8008; 8009; 8011; 9325; 10006; 10007
 - 9391 Tension bracket
 - 9393 Thread retainer bracket
 - 9394 Thread retainer (Models A & B), complete, consisting of Nos. 388; 701319; 4005; 4006; 9393; 10115; 10116; 23505
 - 10006 Needle bar connecting stud
 - 10007 Needle bar connecting link
 - 10008 Needle bar frame
 - 10009 Position bracket for No. 10008
 - 10023 Thread check spring (Models A & B)
 - 10026 Thread controller disc
 - 10104 Hinge stud for No. 10008
 - 10107 Position pin for Nos. 6505; 10026
 - 10115 Thread retainer stud for Nos. 9328; 9394
 - 10116 Thread retainer stud collar for Nos. 9328; 9394
 - 10137 Stop for No. 10023
 - 10175 Thread guide
 - 10181 Tension release washer
 - 10183 Tension spring (Models A & B)
 - 10185 Tension release pin
 - 10186 Tension release plate
 - 710484 Needle bar (Models A & B)
 - 10728 Pressure spring receptacle for No. 10731
 - 10729 Tension release plunger for No. 10728 (Models A & B)
 - 10730 Tension release lever for No. 10729
 - ★ 10731 Lifting bracket guide for No. 19846
 - 10732 Pin, spring-loaded, for No. 3100
 - ★ 10734 Presser bar lifter (Models A & B); for high lift: No. 10735
 - 10823 Face plate
 - ★ 19846 Presser bar lifting bracket
 - 23505 Thread retainer sleeve bracket for No. 9394
 - 40349 Presser foot, hinged, complete, consisting of
 - No. 26497 Shoe
 - No. 26612 Shank
 - w/o No. Hinge pin
 - 46864 Finger guard
 - 105447 Washer for No. 10183

Arm Parts

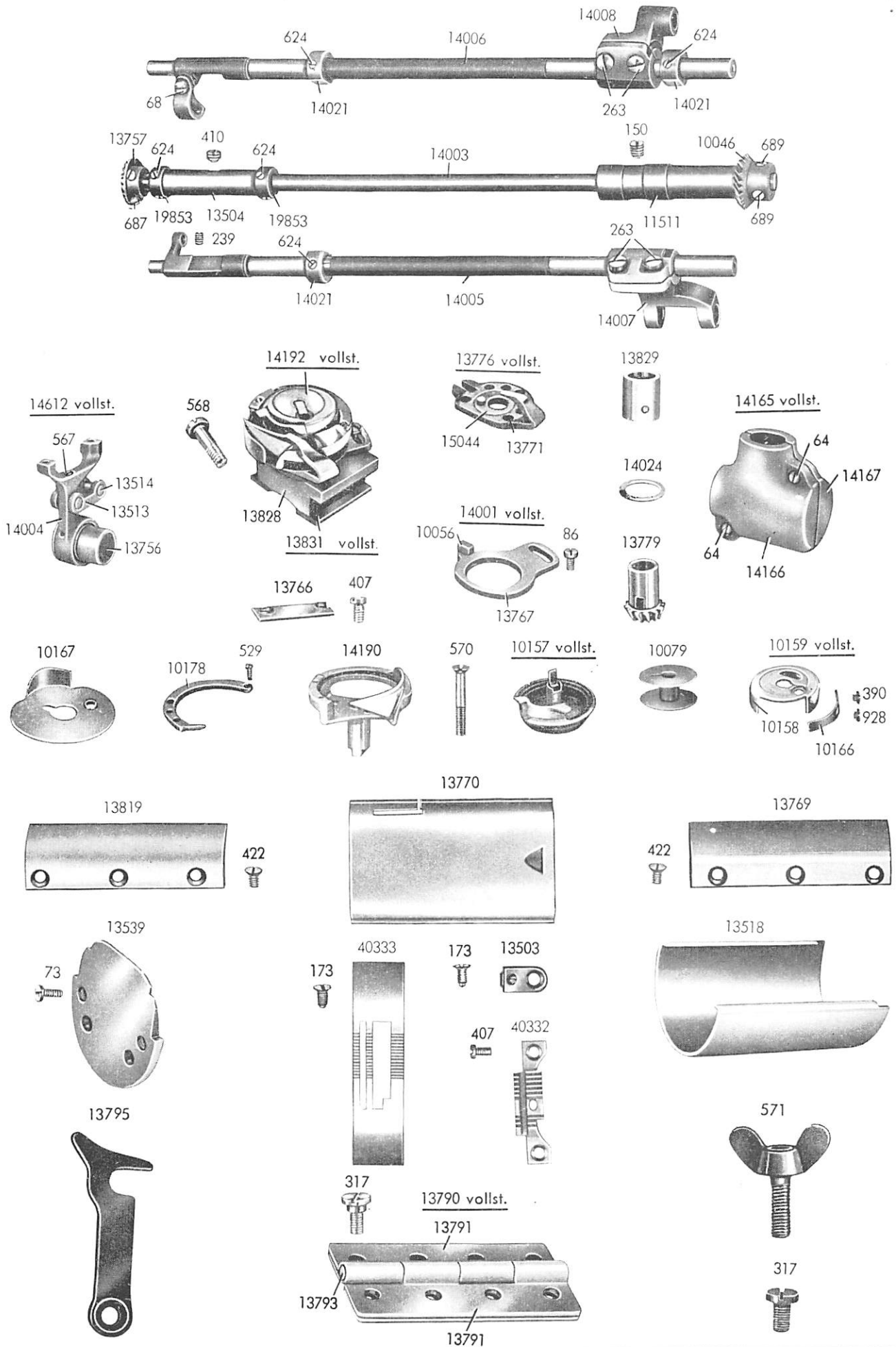


- 50 Binding screw for No. 15659
- 58 Fastening screw for No. 8059
- * 59 Fastening screw for No. 9603
- * 64 Fastening screw for Nos. 9606; 9634
- 70 Fastening screw for No. 10127
- 73 Fastening screw for No. 14011
- 91 Fastening screw for No. 9715
- 150 Fastening screw for Nos. 8004; 10017; 10195 and end screw for No. 9605
- 152 Fastening screw for Nos. 9604; 9621
- 257 Fastening screw for No. 9355
- 321 Fastening screw for No. 10133
- 323 End screw, rear, for No. 10002
- 340 Stop screw for No. 1538
- 405 Fastening screw for No. 9622
- * 406 Fastening screw for No. 2504
- * 456 Fastening screw for No. 9622
- 510 Fastening screw for Nos. 9646; 10031 and for No. 8011 (see Section I)
- 511 Fastening screw for No. 8011 (see Section I)
- 522 Hinge screw for Nos. 9616; 14010
- 565 Fastening screw for No. 9302
- 569 Hinge screw for No. 8040
- 672 End screw for No. 1593
- 680 Fastening screw, pointed, for Nos. 10014; 10015; 10045
- 687 Fastening screw for Nos. 9605; 9618
- 689 Fastening screw, blunt, for Nos. 10014; 10015; 10045
- * 715 Fastening screw for No. 9648
- 741 Hinge screw for Nos. 14010; 15659
- * 885 End screw, front, for No. 10002
- 1512 Nut for Nos. 522; 569
- 1538 Stop motion nut for No. 6623
- 1593 Nut for No. 9609
- 1809 Slide block stud for No. 9645
- * 1974 Positioning pin for No. 9645
- 2504 Arm cover, rear
- 5068 Spring washer for No. 6623
- 5070 Balance wheel friction washer for No. 6623
- 5604 Oil tube, 2" long, for No. 10017
- * 6155 Spring washer for No. 406
- 6623 Pulley for No. 9005
- 6759 Washer for No. 9609
- 8004 Arm shaft bushing, center
- * 8005 Arm shaft bushing, rear, with oil wick No. 6617
- 8040 Feed lifting connection, complete, consisting of Nos. 58; 8058; 8059
- 8058 Feed lifting connection
- 8059 Feed lifting connection cap
- 8281 Feed driving eccentric sleeve, complete, consisting of Nos. 64; 9634; 9635; 9646; for long stitch: No. 8280, complete
- 9005 Balance wheel (Models A & B)
- 9302 Top cover
- 9327 Thread guide
- 9333 Spring washer for No. 565
- 9353 Spool holder base for No. 9354
- 9354 Spool holder wire for No. 9353
- 9355 Spool holder, complete, consisting of Nos. 9353; 9354
- 9602 Feed regulator
- 9603 Feed regulator bearing bracket
- 9604 Feed regulator bearing bracket bushing
- 9605 Feed regulator stud
- 9606 Feed regulator lever stud
- 9609 Retaining spring for No. 9610
- 9610 Feed regulator knob
- 9612 Feed regulator lever stud guide
- 9616 Feed driving connection
- 9617 Feed regulator hinge stud
- 9618 Hinge stud for Nos. 9616; 8281
- 9621 Collar for No. 10127
- 9622 Needle bar crank
- 9624 Tension spring for No. 9602
- 9634 Feed driving connection cap
- 9635 Feed driving eccentric sleeve
- 9644 Needle bar frame shaft
- 9645 Needle bar frame shaft crank, front
- 9646 Feed driving eccentric
- * 9648 Feed regulator index plate
- 9650 Washer for No. 14709
- * 9715 Arm cover, front
- 10002 Arm shaft
- 10014 Arm shaft bevel gear
- 10015 Vertical shaft bevel gear, upper
- 10017 Vertical shaft bushing, upper and lower
- 10022 Oil tube, 2 1/4" long, for No. 11511 (see Section III)
- 10031 Feed lifting eccentric
- 10045 Vertical shaft bevel gear, lower
- 10067 Needle bar frame shaft bushing
- 10127 Bevel gear case, complete, consisting of Nos. 70; 10128; 10129
- 10128 Bevel gear case section for No. 10127
- 10129 Bevel gear case section, with threaded borehole, for No. 10127
- 10133 Balance wheel (Models A & B), complete, consisting of Nos. 321; 340; 1538; 5068; 5070; 6623; 9005
- 10195 Arm shaft bushing, front, with oil wick No. 10198
- 10196 Friction washer for No. 10195
- 13726 Vertical shaft
- 14010 Needle bar frame shaft connection
- 14011 Spring suspension bracket for No. 9624
- * 14709 Slide block for No. 1809
- 15659 Needle bar frame shaft crank, rear, for Nos. 9644; 14010
- * 18358 Oil cup, front, for No. 10195
- * 18359 Oil cup, rear, for No. 8004
- 29093 Model plate (not ill.)
- 29140 Positioning pin for No. 29093 (not ill.)
- 10001 Arm (not ill.)

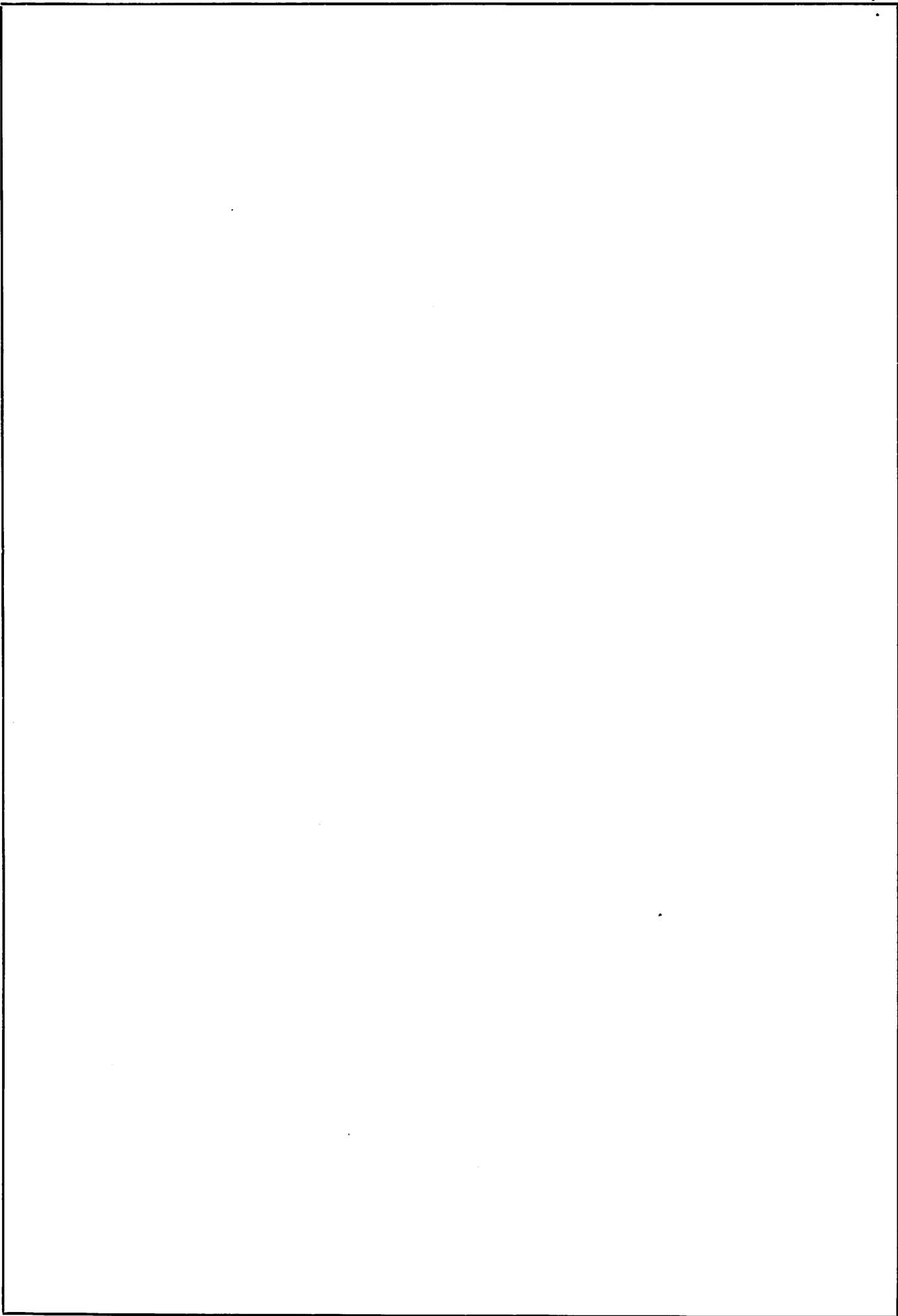




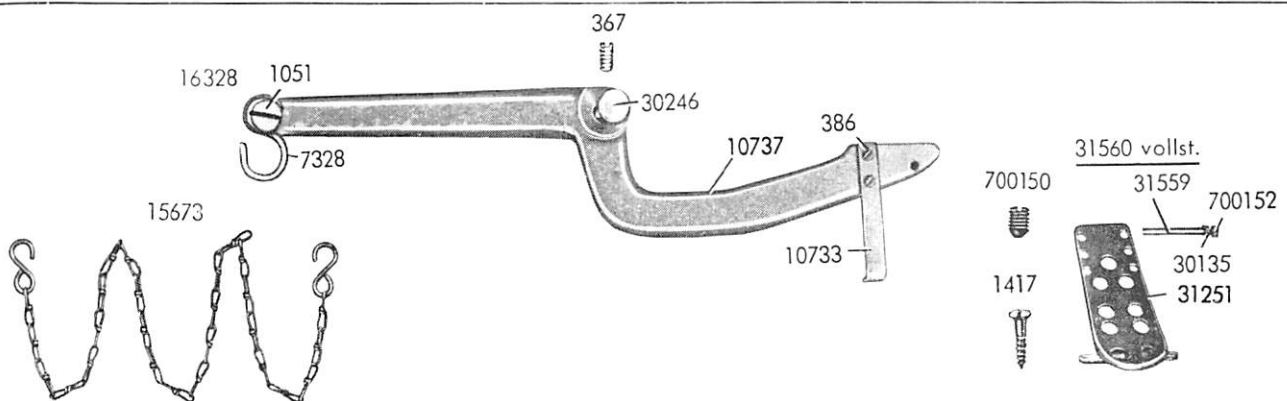
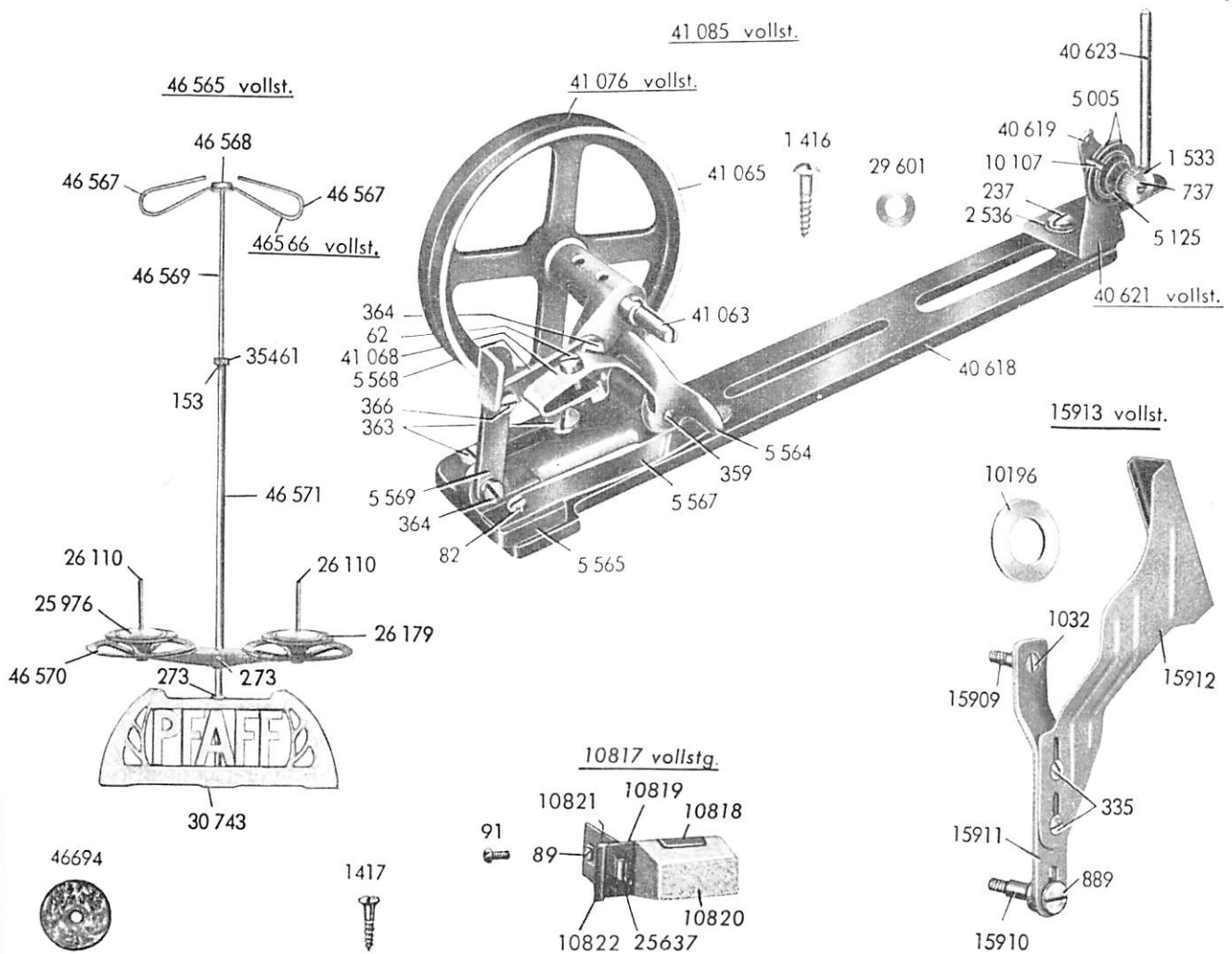
Bed Plate Parts



- 64 Fastening screw for No. 14165
- 68 Binding screw for No. 14006
- ★ 73 Fastening screw for No. 13539
- ★ 86 Fastening screw for No. 14001
- 150 Fastening screw for No. 11511
- 173 Fastening screw for Nos. 13503; 40333
- 239 Fastening screw for No. 13514
- 263 Binding screw for Nos. 14007; 14008
- 317 Fastening screw for Nos. 13790; 13795
- 390 Fastening screw for No. 10166
- 407 Fastening screw for Nos. 13766; 40332
- 410 Fastening screw for No. 13504
- 422 Fastening screw for Nos. 13769; 13819
- 529 Fastening screw for No. 10178
- 567 Fastening screw for No. 13514
- 568 Fastening screw for No. 13831
- 570 Fastening screw for No. 14190
- 571 Wing screw for No. 13795
- ★ 624 Fastening screw for Nos. 14021; 19853
- ★ 687 Fastening screw for No. 13757
- 689 Fastening screw for No. 10046
- 928 Regulating screw for No. 10166
- 10046 Hook drive shaft bevel gear, rear
- 10056 Bobbin case lever slide for No. 13767
- 10079 Bobbin
- 10157 Bobbin case base, complete, consisting of
 - No. 10070 Latch
 - No. 10071 Hinge pin for No. 10070
 - No. 10072 Pressure spring for No. 10073
 - No. 10073 Plunger
 - No. 10156 Bobbin case base
- 10158 Bobbin case cap
- 10159 Bobbin case cap, complete, consisting of Nos. 390; 928; 10158; 10166
- 10166 Tension spring for No. 10158
- 10167 Hook washer for No. 14192
- 10178 Hook gib
- 11511 Hook drive shaft bushing, rear
- 13503 Needle plate bracket
- 13504 Hook drive shaft bushing, front
- 13513 Feed driving link
- 13514 Hinge stud for No. 13513
- ★ 13518 Cylinder arm cap
- ★ 13539 Shaft bearing plate for Nos. 14005; 14006
- 13756 Feed bar bushing
- 13757 Hook drive shaft bevel gear, front
- 13766 Position bracket for No. 13828
- 13767 Bobbin case lever fulcrum for No. 14001
- 13769 Bed slide clamp plate, front, for No. 13770
- 13770 Bed slide
- 13771 Bobbin case lever
- 13776 Bobbin case opener, complete, consisting of Nos. 13771; 15044
- 13779 Hook shaft bevel gear
- 13790 Bed hinge, complete, consisting of Nos. 13791; 13793
- 13791 Hinge leaf
- 13793 Hinge stud for No. 13791
- 13795 Catch
- 13819 Bed slide clamp plate, rear, for No. 13770
- 13828 Hook saddle
- ★ 13829 Hook bearing bushing
- ★ 13831 Hook saddle, complete, consisting of Nos. 86; 407; 687; 13757; 13766; 13779; 13828; 13829; 14001, complete
- 14001 Bobbin case lever fulcrum, complete, consisting of Nos. 10056; 13767
- 14003 Hook drive shaft
- 14004 Feed bar
- 14005 Feed rock shaft
- 14006 Feed lifting shaft
- 14007 Feed rock shaft crank
- 14008 Feed lifting shaft crank
- 14021 Set collar for Nos. 14005; 14006
- ★ 14024 Spacing washer, .027 inch, for No. 13779 or No. 14025, .029 inch (optional)
- 14165 Bevel gear case, rear, complete, consisting of Nos. 64; 14166; 14167
- 14166 Bevel gear case section
- 14167 Bevel gear case section, with threaded borehole
- 14190 Hook for No. 14192
- 14192 Hook, with bobbin case, complete, consisting of Nos. 529; 10157, complete; 10159, complete; 10167; 10178; 14190
- 14612 Feed bar, complete, consisting of Nos. 567; 13513; 13514; 13756; 14004
- 15044 Bobbin case lever eccentric, with driving pin No. 10088
- ★ 19853 Set collar for No. 14003
- 40332 Feed dog, sawtooth cut
- 40333 Needle plate
- 14002 Cylinder arm, with 4 arm screws No. 352 and 2 dowel pins No. 6531 (not ill.)
- 14200 Machine base (not ill.)



Organizational Parts



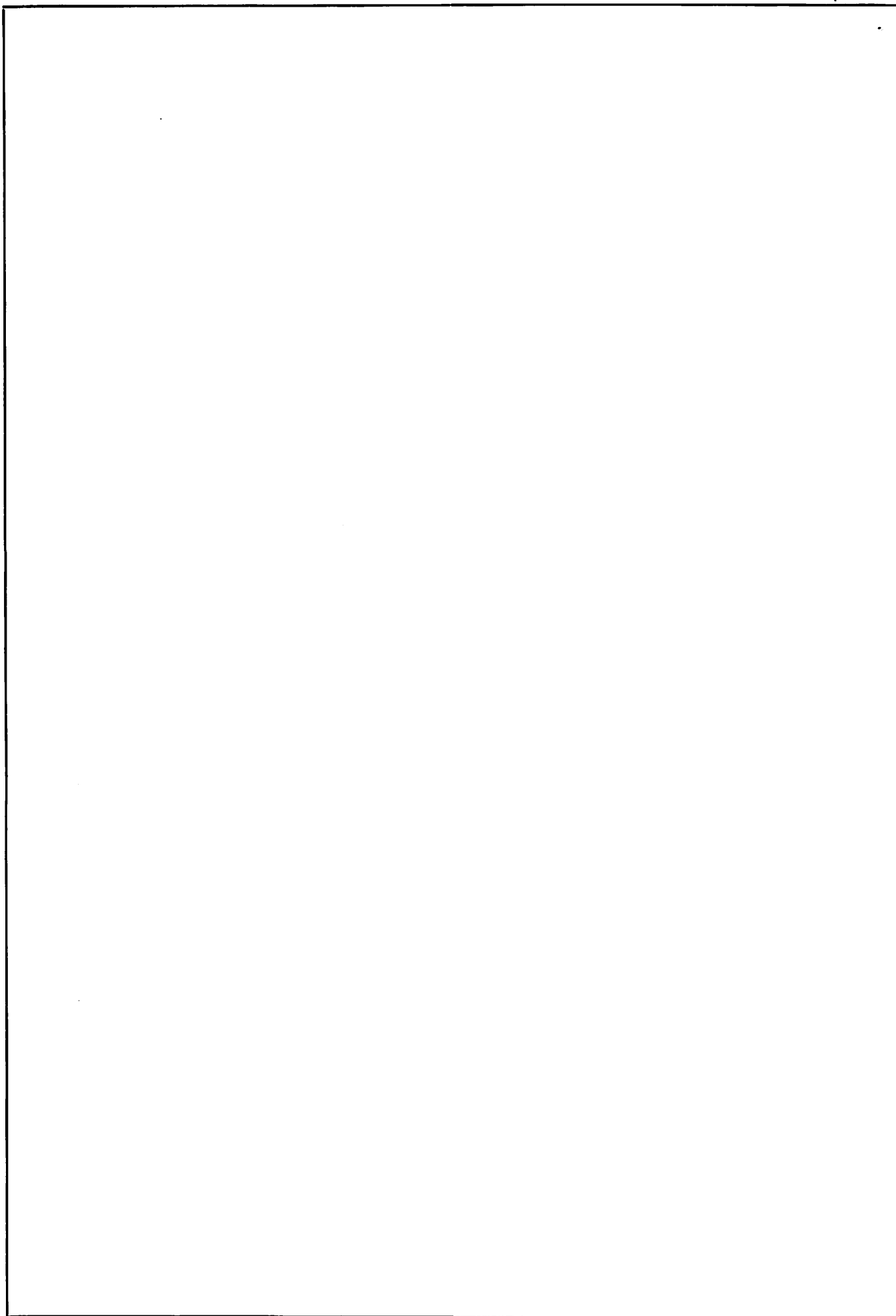
62	Set screw for No. 41068	15913	Belt guard, complete, consisting of Nos. 335; 889; 1032; 10196; 15909; 15910; 15911; 15912
82	Fastening screw for No. 5567	25637	Leaf spring for No. 10821
89	Fastening screw for No. 10817	25976	Spool cap for No. 26179 (on special request)
91	Fastening screw for No. 10818	26110	Spool pin
153	Fastening screw for No. 35461	26179	Spool disc
237	Fastening screw for No. 40621	29601	Washer for No. 1416
273	Fastening screw for Nos. 46571; 46570	30743	Thread unwinder base
335	Fastening screw for No. 15912	35461	Set collar for No. 46571
359	Hinge screw for Nos. 5564; 5565	40618	Bobbin winder base for No. 41076
363	Fastening screw for No. 41076	40619	Bobbin winder tension bracket for No. 40621
364	Fastening screw for Nos. 5568; 5569	40621	Thread tension, complete, consisting of Nos. 737; 1533; 5005; 5125; 10107; 40619; 40623
366	Hinge screw for Nos. 5568; 5569	40623	Spool pin
737	Tension stud for No. 40621	41063	Bobbin winder spindle
889	Fastening screw, lower, for No. 15911	41065	Bobbin winder pulley
1032	Fastening screw, upper, for No. 15911	41068	Bobbin winder stop latch
1416	Wood screw for No. 41085	41076	Bobbin winder, complete, consisting of Nos. 62; 82; 359; 364; 366; 5564; 5565; 5567; 5568; 5569; 41063; 41065; 41068
1417	Wood screw for No. 46565	41085	Bobbin winder, table model, complete, consisting of Nos. 237; 363; 2536; 40618; 40621, complete; 41076, complete
1533	Nut for No. 737	46565	Thread unwinder, complete, consisting of Nos. 153; 273; 26110; 26179; 30743; 35461; 46566, complete; 46570; 46571; 46694
2536	Washer for No. 237	46566	Thread guide, complete, consisting of Nos. 46567; 46568; 46569
5005	Tension disc	46567	Thread guide wire
5125	Tension spring	46568	Thread guide position cup
5564	Bobbin winder frame	46569	Thread guide rod for No. 46573
5565	Bobbin winder frame base	46570	Spool rest
5567	Bobbin winder frame spring	46571	Spool rest rod
5568	Bobbin winder stop latch trip lever for Nos. 5564; 5569	46694	Spool pin washer (foam rubber) for Nos. 26179
5569	Bobbin winder thumb lever for No. 5568		
10107	Position pin for No. 5005		
10196	Friction washer for No. 8005 (optional)		
10817	Thread lubricator, complete, consisting of Nos. 89; 91; 10818; 10819; 10820; 10821; 10822; 25637		
10818	Oil pad holder		
10819	Hinge leaf for No. 10817		
10820	Oil pad for No. 10818		
10821	Hinge leaf for No. 10817		
10822	Hinge pin for No. 10821		
15909	Stud, threaded, upper, for No. 15911		
15910	Stud, threaded, lower, for No. 15911		
15911	Belt guard bracket		
15912	Belt guard		

Organizational Parts for Foot-Operated Presser Bar Lifter (Models A & B)

700150	Fastening screw for No. 31559	15673	Chain for Nos. 10737; 31560
700152	Fastening screw for No. 30135	16328	Slip washer for No. 1051
367	Fastening screw for No. 30246	30135	Set collar for No. 31559
386	Fastening screw for No. 10733	30246	Hinge stud for No. 10737
1051	Chain suspension screw for No. 7328	31251	Treadle, narrow, for No. 31560
1417	Wood screw for No. 31560	31559	Chain suspension stud for No. 31560
7328	Chain suspension hook for No. 1051	31560	Treadle, narrow, complete, consisting of Nos. 700150; 700152; 30135; 31251; 31559
10733	Lifting lever lifting bracket for No. 10737		
★ 10737	Lifting lever		

Organizational Parts for Foot-Operated Presser Bar Lifter (Model C)

58	Fastening screw for No. 10617	17530	Lifting lever connection, complete, for No. 14675, consisting of No. 17531 Connection No. 20346 Ball joint
700150	Fastening screw for No. 31559	30135	Set collar for No. 31559
700152	Fastening screw for No. 30135	30246	Hinge stud for No. 14675
263	Hinge screw for No. 17530	31251	Treadle, narrow, for No. 31560
367	Fastening screw for No. 30246	31559	Chain suspension stud for No. 31560
1417	Wood screw for No. 31560	31560	Treadle, narrow, complete, consisting of Nos. 700150; 700152; 30135; 31251; 31559
10617	Arm cover, rear		
14675	Connection lever for No. 17530		
15673	Chain for Nos. 14675; 31560		

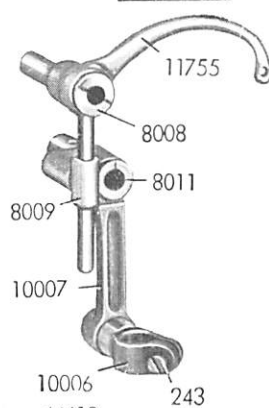


**Organizational Parts
PFAFF 341-4
Obsolete Parts
PFAFF 341**

9119



61005

9367 vollst.13778 vollst.

13772



10809



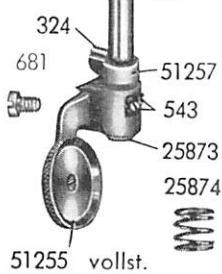
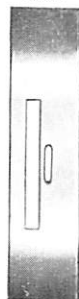
10167



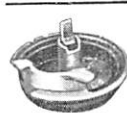
10178



529

51255 vollst.10006
44619

44618

10157 vollst.10159 vollst.

390

928

10166

50



58



73



82



175



672



10963



9 626



785



336



509



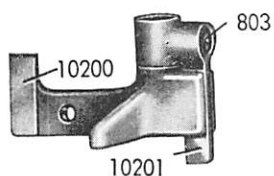
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2044



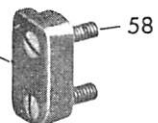
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10106



8020

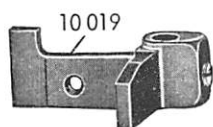
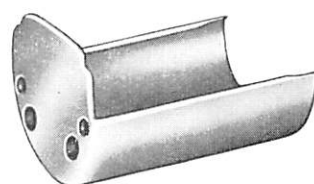


58

8019



13520



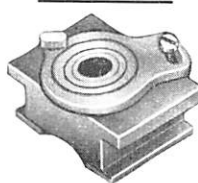
2279



9707



25872

13783 vollst.

13781



10945



10197



13780



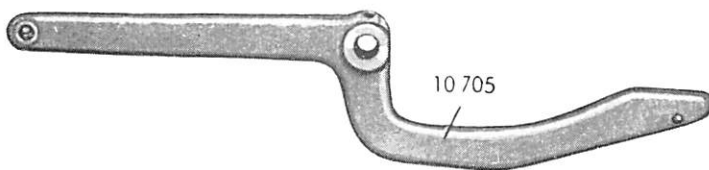
8035



2148

41 736 vollst.

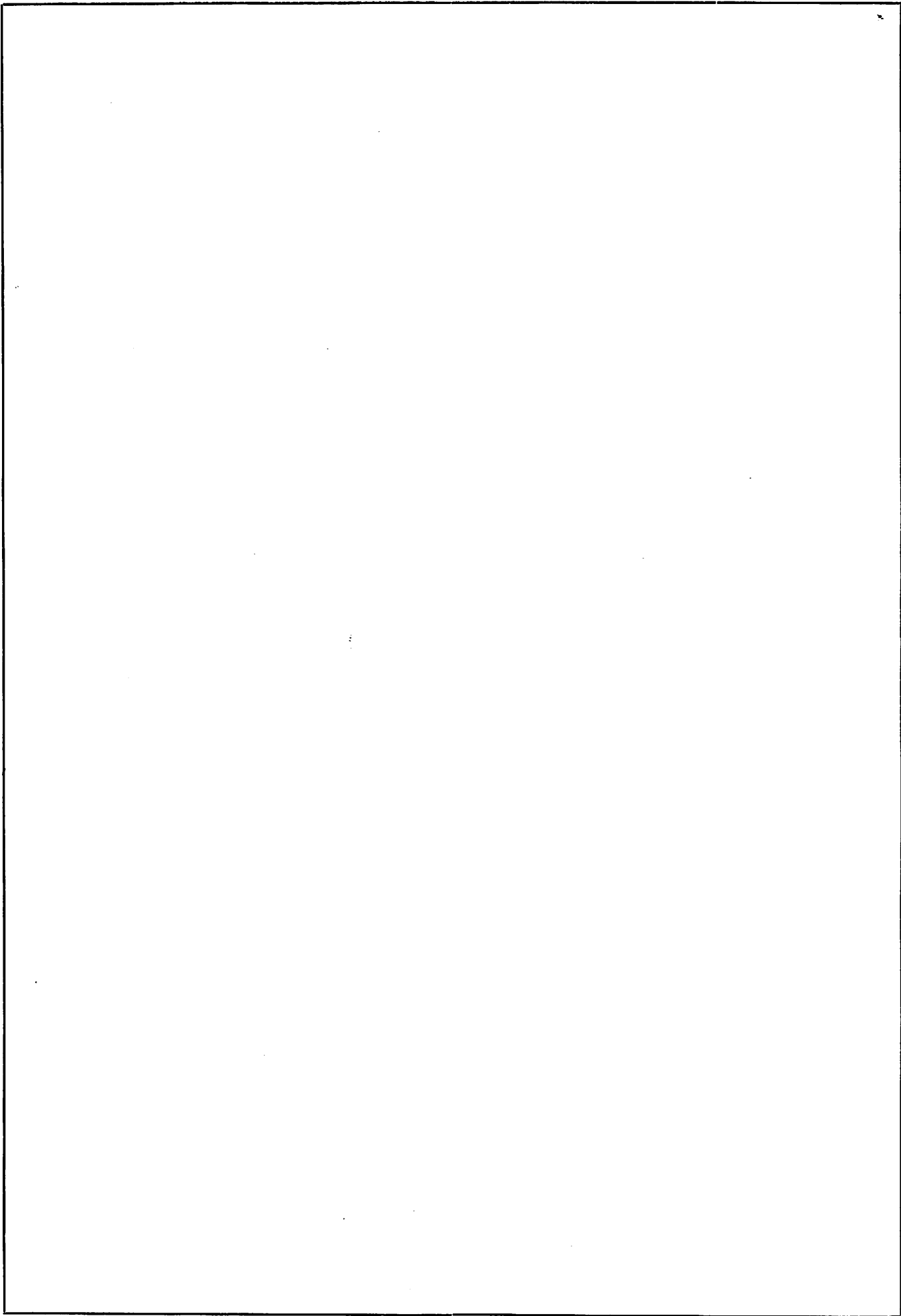
10 705

51157 vollst.

243	Binding screw for No. 10006	10166	Tension spring for No. 10158
324	Stop screw for No. 51257	10167	Hook washer for No. 13778
390	Fastening screw for No. 10166	10178	Hook gib
529	Fastening screw for No. 10178	10809	Spacer, .016", for No. 51257
543	Stop screw for No. 51257 and fastening screw for No. 25873		or:
681	Fastening screw for No. 51255		No. 10810 Spacer, .024"
928	Regulating screw for No. 10166		No. 10811 Spacer, .032"
8008	Hinge stud for No. 11755		No. 10812 Spacer, .039"
8009	Driving stud for No. 11755 (Models A & B)		No. 10813 Spacer, .048"
8011	Hinge stud for No. 10007	11755	Take-up lever (Models A & B; leather)
9119	Presser bar spring stop pin for No. 61005	13772	Hook for No. 13778
9367	Take-up lever (Models A & B; leather), complete, consisting of Nos. 243; 8008; 8009; 8011; 10006; 10007; 11755	13778	Hook, with bobbin case, complete, consisting of Nos. 529; 10157, complete; 10159, complete; 10167; 10178; 13772
* 9811	Presser bar	25873	Spring stop for No. 51257
10006	Needle bar connecting stud	25874	Pressure spring for No. 25873
10007	Needle bar connecting link	44618	Feed dog, sawtooth cut
10157	Bobbin case base, complete, consisting of No. 10070 Latch No. 10071 Hinge pin for No. 10070 No. 10072 Pressure spring for No. 10073 No. 10073 Plunger No. 10156 Bobbin case base	44619	Needle plate for No. 44618
10158	Bobbin case cap	* 51255	Roller presser, swing-type, 3/16" wide, compl., consisting of No. 1027 Set screw for No. 1931 No. 1665 Nut for No. 1027 No. 1931 Roller presser, large No. 46187 Bearing needles, 16 ea No. 51253 Roller presser arm (optional)
10159	Bobbin case cap, complete, consisting of Nos. 390; 928; 10158; 10166	* 51257	Roller presser arm bracket
		61005	Presser bar spring, inner

Obsolete Parts

50	Fastening screw for No. 9603 (cannot be replaced)	8019	Presser bar lifter, standard; for high lift: No. 10139 (replaced by Nos. 10734; 10735)
58	Fastening screw for No. 8020 (replaced by No. 568)	8020	Lifting bracket guide for Nos. 10019; 10200 (replaced by No. 10731)
58	Fastening screw for No. 9634 (replaced by No. 64)	8035	Oil cup, rear, for No. 8004 (replaced by No. 18359)
73	Fastening screw for No. 10823 (replaced by No. 699)	9626	Feed regulator index plate (cannot be replaced)
82	Fastening screw for No. 7371 (cannot be replaced)	9707	Arm cover, front (replaced by No. 9715)
82	Fastening screw for No. 13767 (replaced by No. 86)	10019	Presser bar lifting bracket, standard; for high lift: No. 10170 (replaced by No. 19846)
169	Fastening screw for No. 13520 (cannot be replaced)	10106	Tension release plunger, standard, for No. 9328; for high lift: No. 10171 (replaced by No. 8711)
175	Fastening screw for No. 9626 (replaced by No. 715)	10197	Oil cup, front, for No. 10195 (cannot be replaced)
336	Needle set screw (cannot be replaced)	10200	Presser bar lifting bracket, standard; for high lift: No. 10208 (replaced by No. 19846)
398	Fastening screw for No. 9622 (replaced by No. 456)	10201	Presser bar guide collar for No. 10200 (cannot be replaced)
407	Fastening screw for No. 46571 (cannot be replaced)	10705	Lifting lever (replaced by No. 10737)
509	Fastening screw for No. 13757 (replaced by No. 687)	10945	Set collar for No. 13504 (replaced by No. 19853)
672	End screw, front, for No. 10002 (cannot be replaced)	10963	Presser bar (replaced by No. 9811)
785	Fastening screw for No. 10945 (cannot be replaced)	13520	Cylinder arm cap (replaced by Nos. 13518; 13539)
803	Fastening screw for No. 10201 (cannot be replaced)	13780	Spacer for No. 13779 (replaced by No. 14024)
2044	Positioning pin for No. 9645 (cannot be replaced)	13781	Hook bearing bushing (cannot be replaced)
2148	Spring washer for No. 2279 (replaced by No. 6155)	13783	Hook saddle, complete (replaced by No. 13831)
2279	Positioning pin for No. 2504 (cannot be replaced)	25872	Roller presser arm bracket (replaced by No. 51257)
6601	Slide block for No. 1809 (to be used only with needle bar frames with .386"-wide slide block slot)	41736	Roller presser, complete (replaced by No. 51157)
7371	Tension spring for No. 10705 (cannot be replaced)	51157	Roller presser, complete (replaced by No. 51255)



Numerical Index

341	1	341	2	341	3	341	4	341	5	341	6
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	19 I		152 I		366 I		568 I		1417 IV		6525 I
	50 II		152 II		366 IV		568 III		1512 II		6526 I
	+ 50 V		700152 IV		367 IV		569 II		1522 I		+ 6601 V
	58 II		153 IV		386 IV		570 III		1533 IV		6623 II
	58 IV		+ 169 V		388 I		571 III		1538 II		6759 II
	+ 58 V		172 I		390 III		624 III		1593 II		7328 IV
	59 II		173 III		390 V		666 I		1809 II		+ 7371 V
	62 I		+ 175 V		+ 398 V		672 II		1974 II		8004 II
	62 IV		237 I		405 II		+ 672 V		+ 2044 V		8005 II
	64 II		237 IV		406 II		680 II		+ 2148 V		8008 I
	64 III		239 I		407 III		681 V		+ 2279 V		8008 V
	68 III		239 III		+ 407 V		687 II		2504 II		8009 I
	70 II		243 I		410 III		687 III		2536 IV		8009 V
	73 I		243 V		412 I		689 II		3100 I		8011 I
	73 II		257 II		422 III		689 III		4005 I		8011 V
	73 III		263 III		456 II		699 I		4006 I		+ 8019 V
	+ 73 V		263 IV		469 I		715 II		4531 I		+ 8020 V
	82 I		273 IV		507 I		737 IV		5005 IV		8021 I
	82 IV		700288 I		+ 509 V		741 II		5068 II		+ 8035 V
	+ 82 V		317 III		510 I		+ 785 V		5070 II		8040 II
	86 III		321 II		510 II		+ 803 V		5125 IV		8058 II
	89 I		323 II		511 II		885 II		5564 IV		8059 II
	89 IV		324 V		522 II		889 IV		5565 IV		8064 I
	91 II		335 IV		524 I		928 III		5567 IV		8199 I
	91 IV		+ 336 V		529 III		928 V		5568 IV		8281 II
	150 I		340 II		529 V		1032 IV		5569 IV		8711 I
	150 II		359 IV		543 V		1051 IV		5604 II		9005 II
	150 III		363 IV		565 II		701319 I		6155 II		9118 I
	700150 IV		364 IV		567 III		1416 IV		6505 I		9119 I

+ = Obsolete Parts

Numerical Index

341 7	341 8	341 9	341 10	341 11	341 12
Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.
9119 V	9634 II	10067 II	10186 I	11755 V	13829 III
9302 II	9635 II	10079 III	10195 II	13503 III	13831 III
9325 I	9644 II	10104 I	10196 II	13504 III	14001 III
9327 II	9645 II	+10106 V	10196 IV	13513 III	14002 III
9328 I	9646 II	10107 I	+ 10197 V	13514 III	14003 III
9333 II	9648 II	10107 IV	+ 10200 V	13518 III	14004 III
9353 II	9650 II	10115 I	+ 10201 V	+ 13520 V	14005 III
9354 II	+ 9707 V	10116 I	710484 I	13539 III	14006 III
9355 II	9715 II	10127 II	10617 IV	13726 II	14007 III
9365 I	9811 V	10128 II	+ 10705 V	13756 III	14008 III
9367 V	10001 II	10129 II	10728 I	13757 III	14010 II
9391 I	10002 II	10133 II	10729 I	13766 III	14011 II
9393 I	10006 I	10137 I	10730 I	13767 III	14021 III
9394 I	10006 V	10157 III	10731 I	13769 III	14024 III
9602 II	10007 I	10157 V	10732 I	13770 III	14165 III
9603 II	10007 V	10158 III	10733 IV	13771 III	14166 III
9604 II	10008 I	10158 V	10734 I	13772 V	14167 III
9605 II	10009 I	10159 III	10737 IV	13776 III	14190 III
9606 II	10014 II	10159 V	10809 V	13778 V	14192 III
9609 II	10015 II	10166 III	10817 IV	13779 III	14200 III
9610 II	10017 II	10166 V	10818 IV	+ 13780 V	14612 III
9612 II	+ 10019 V	10167 III	10819 IV	+ 13781 V	14675 IV
9616 II	10022 II	10167 V	10820 IV	+ 13783 V	14709 II
9617 II	10023 I	10175 I	10821 IV	13790 III	15044 III
9618 II	10026 I	10178 III	10822 IV	13791 III	15659 II
9621 II	10031 II	10178 V	10823 I	13793 III	15673 IV
9622 II	10045 II	10181 I	+ 10945 V	13795 III	15909 IV
9624 II	10046 III	10183 I	+ 10963 V	13819 III	15910 IV
+ 9626 V	10056 III	10185 I	11511 III	13828 III	15911 IV

+ = Obsolete Parts

Numerical Index

341 13	341 14	341 15	341 16	341 17	341 18
Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.
15912 IV	40618 IV				
15913 IV	40619 IV				
16328 IV	40621 IV				
17530 IV	40623 IV				
18358 II	41063 IV				
18359 II	41065 IV				
19846 I	41068 IV				
19853 III	41076 IV				
23505 I	41085 IV				
25637 IV	44618 V				
+ 25872 V	44619 V				
25873 V	+ 41736 V				
25874 V	46565 IV				
25976 IV	46566 IV				
26110 IV	46567 IV				
26179 IV	46568 IV				
29093 II	46569 IV				
29140 II	46570 IV				
29601 IV	46571 IV				
30135 IV	46694 IV				
30246 IV	46864 I				
30743 IV	+ 51157 V				
31251 IV	51255 V				
31559 IV	51257 V				
31560 IV	61005 V				
35461 IV	105447 I				
40332 III					
40333 III					
40349 I					

+ = Obsolete Parts

PFAFF®

341

Part Number Change

Section

IV/1

To be filed with page: 20

Change No.: T 16585

Date: Nov. 3, 1959

Old Parts

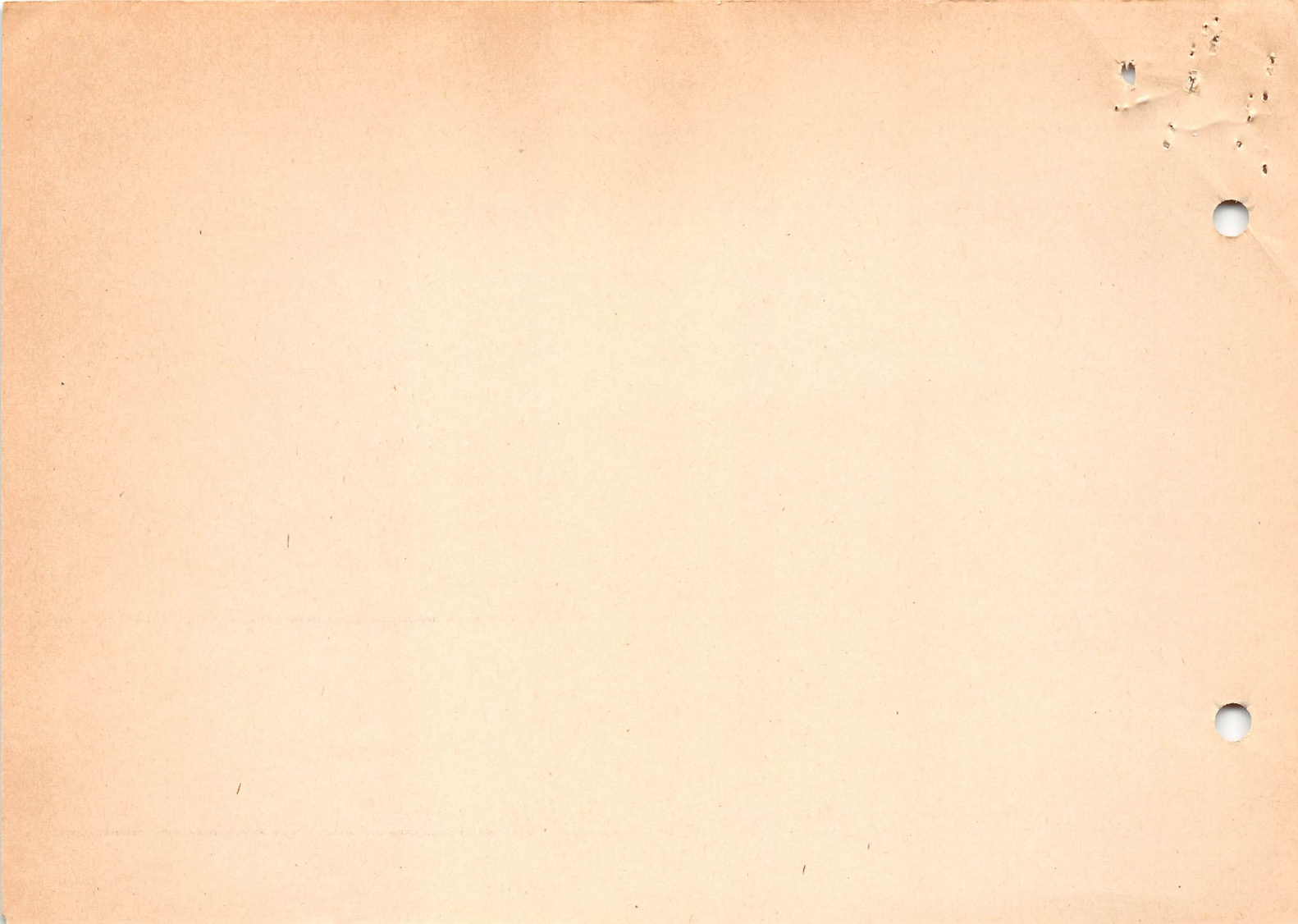
New Parts

19606 Torsion spring
for No. 10737

Remarks:

Please correct the numerical index accordingly.

·Nr. 1/engl.



PFAFF

341

Part Number Change

Section

III/1

To be filed with page:

17

Change No.: T 18023

Date:

June 22, 1960

Old Parts11511 Hook drive shaft
bushing, rear**New Parts**14209 Hook drive shaft
bushing, rear**Remarks:**

No. 11511 can be replaced by No. 14209.

Please correct the numerical index accordingly.

No. 2 / engl.

PFAFF

341

Part Number Change

Section

IV/2

To be filed with page: 21

Change No.: T 20016

Date: Jul. 26, 1960

Old Parts

91 Fastening screw
for No. 10818
10818 Oil pad holder

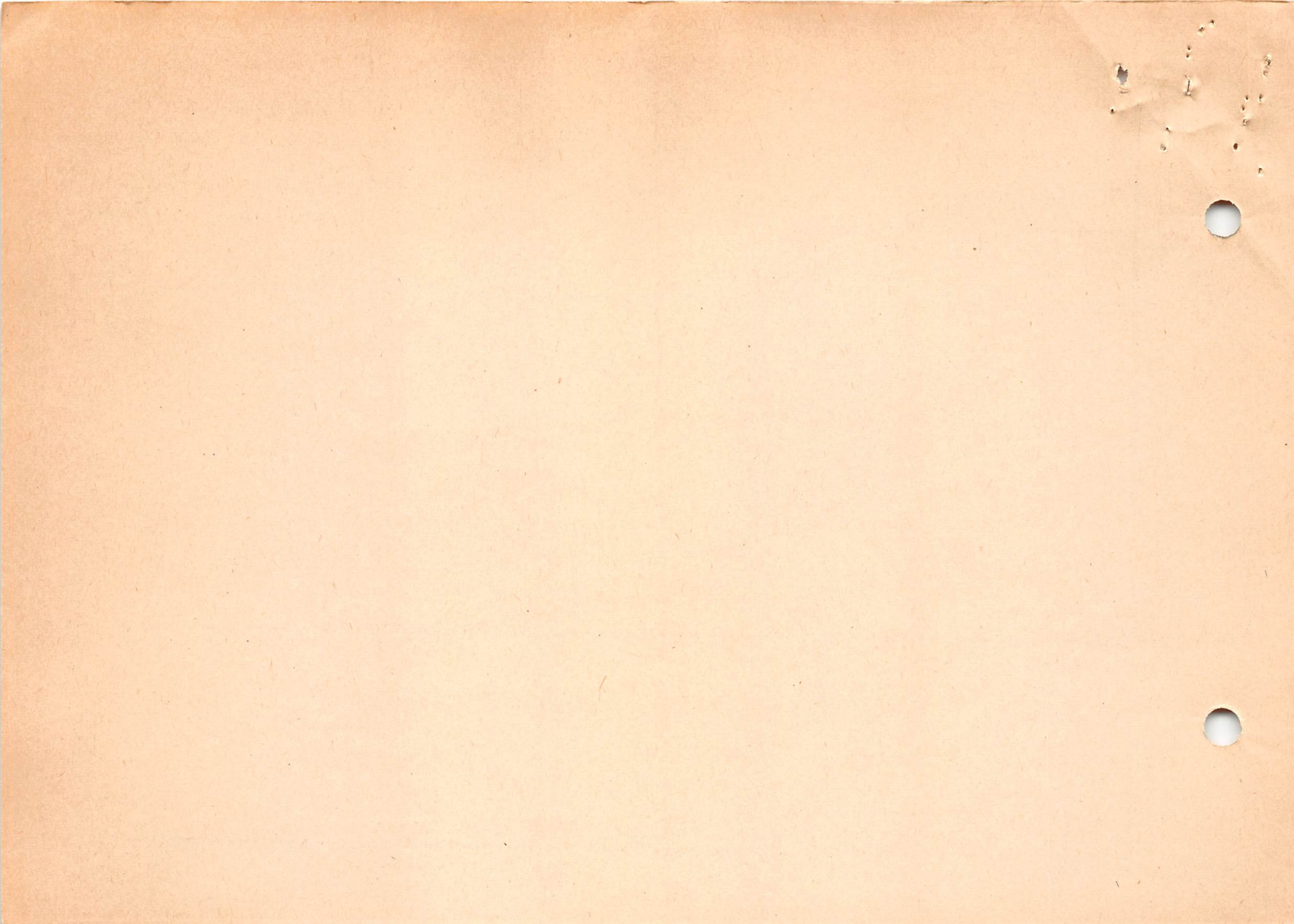
New Parts

Remarks:

No. 91 and No. 10818 will no longer be required.

Please correct the numerical index accordingly.

No. 3 / engl.



PFAFF
341

Part Number Change

Section
III/2

To be filed with page:

17

Change No.: T 16911

Date: Nov. 19, 59

Old Parts

13828 Hook saddle
13829 Hook bearing bushing

New Parts

14714 Hook saddle with
hook bearing bushing

Remarks:

Parts No. 13828 and No. 13829 must be exchanged only as a unit.

Please make the following adjustment under No. 13831, Hook saddle, complete: Cross out Nos. 13828 and 13829 and add No. 14714.

Please correct the numerical index accordingly.

No. 4 / engl.

PFAFF**Part Number Change**

Section

341

I/1

To be filed with page:

9

Change No.:

T 20529

Date:

Nov. 10, 1960

Old Parts

New Parts

388 Fastening screw
for No. 10115'70000388 Fastening screw
for No. 10115**Remarks:**

No. 388 cannot be replaced by No. 70000388.

Please correct the numerical index accordingly.

No. 5 / engl.

PFAFF

341

Part Number Change

Section

IV/3

To be filed with page:

21

Change No.:

T 21108

Date:

July 13, 1961

Old Parts

19606 Torsion spring for
No. 10737

New Parts

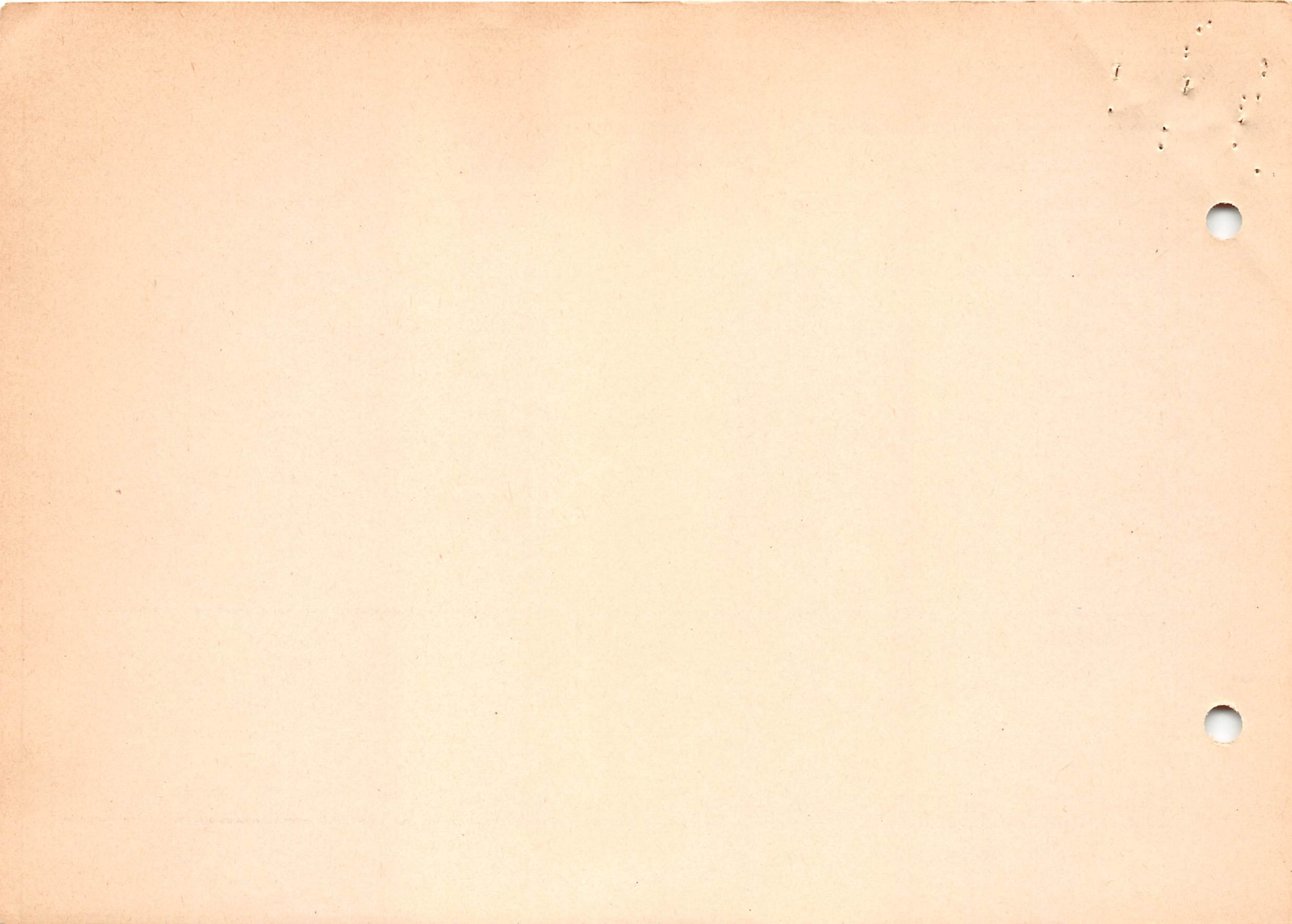
14786 Torsion spring for
No. 14675

Remarks:

Part No. 14786 can be replaced by part No. 19606, but the torsion spring should henceforth be attached to No. 14675.

Please correct the numerical index accordingly.

No. 6 / engl.



PFAFF

341

Part Number Change

Section

IV/4

To be filed with page:

21

Change No.:

T 21326

Date:

Oct. 18, 1961

Old Parts

New Parts

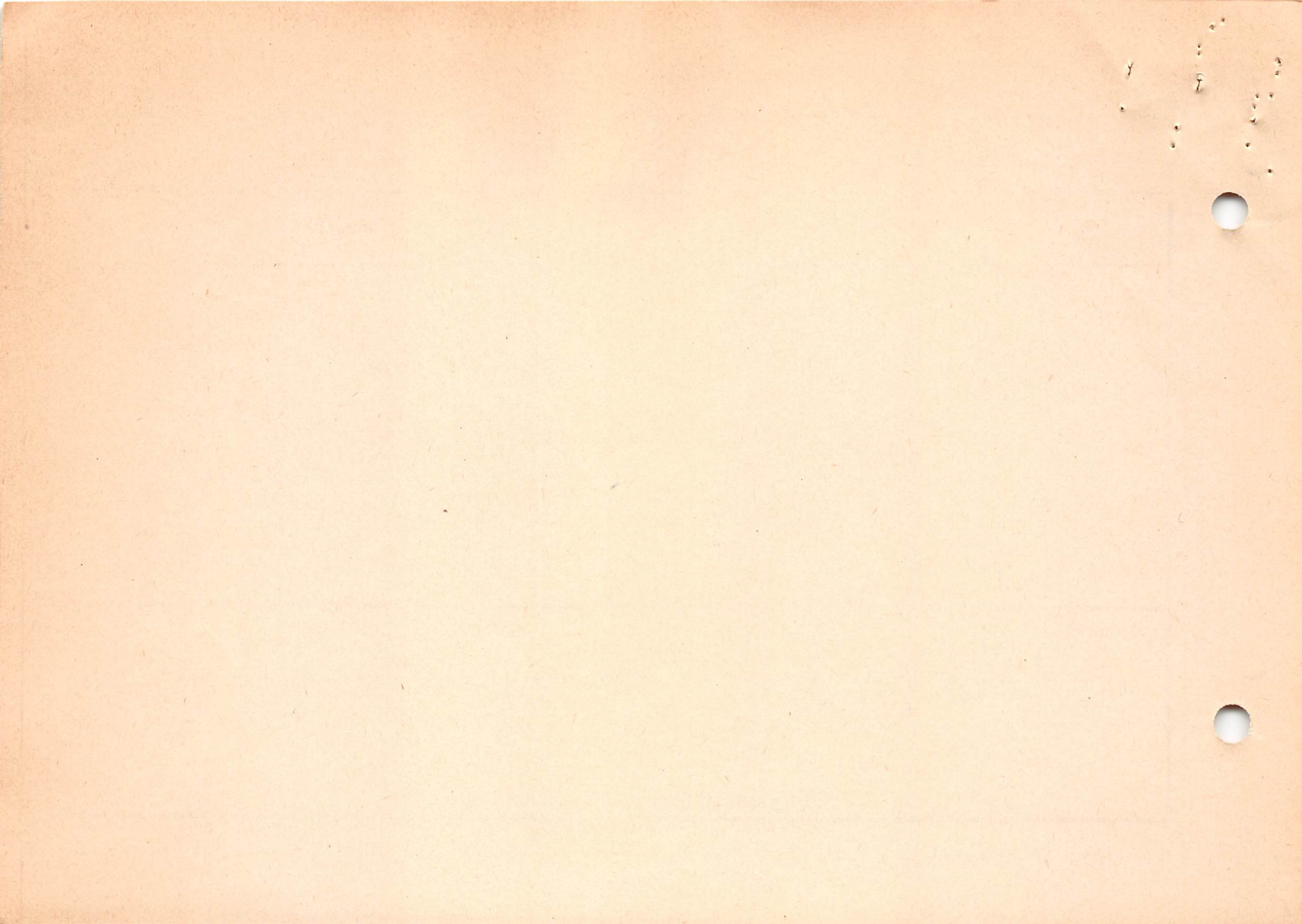
19677 Lifting lever link
assembly, complete,
consisting of Nos.
263; ~~367~~; 10617;
14675; 14786; 17530
complete; 30246

Remarks:

An assembly part number has been introduced for the lifting
lever link assembly.

Please correct the numerical index accordingly.

No. 7 / engl.



PFAFF

341

Part Number Change

Section

II/1

To be filed with page: 13

Change No.: T 21066

Date: 30. 6. 62

Old Parts

10195 Arm shaft bushing, front,
with oil wick No. 10198

New Parts

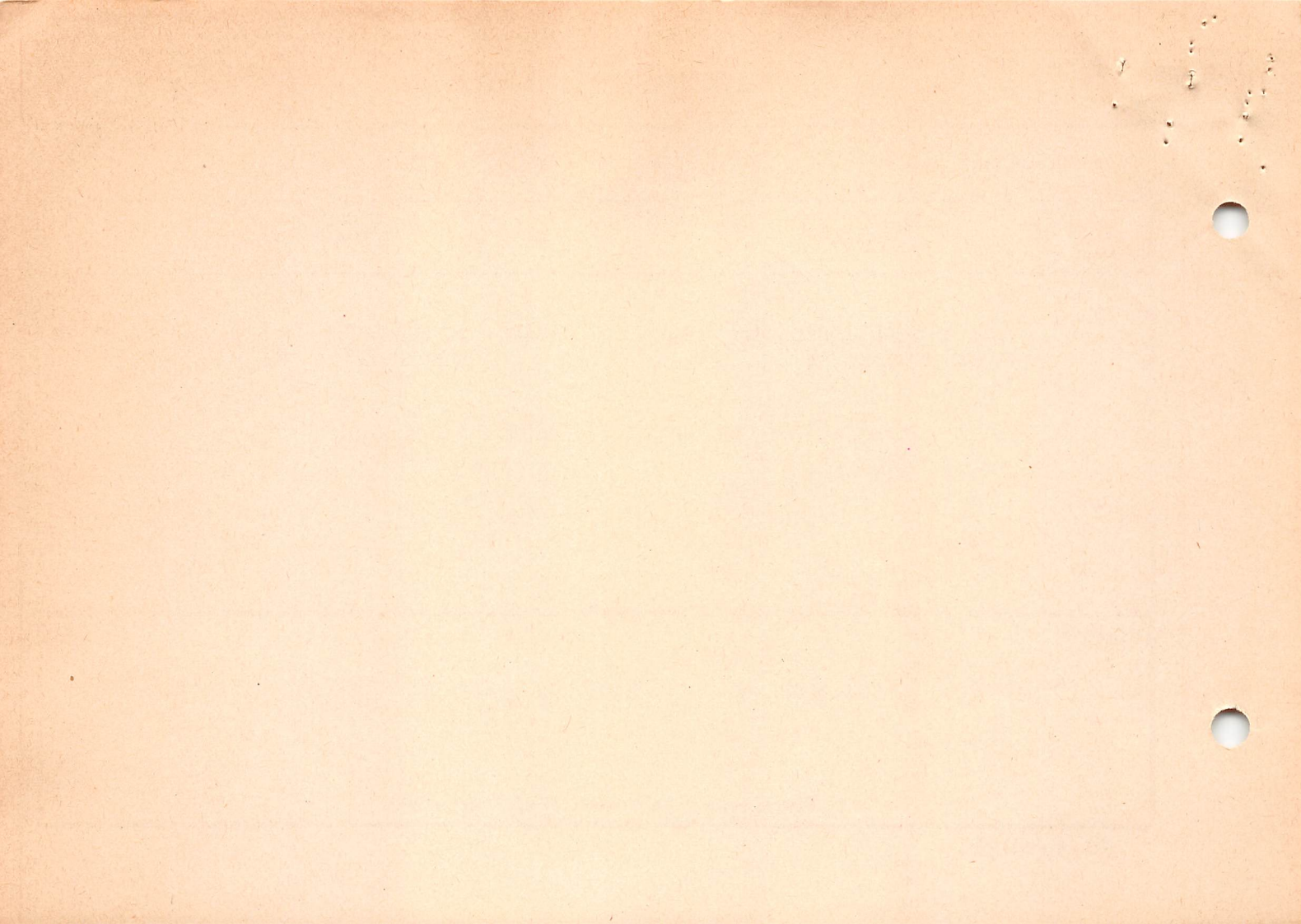
8003 Arm shaft bushing, front,
with oil pad No. 12199

Remarks:

Part No. 10195 can be replaced by part No. 8003.

Please correct the numerical index accordingly.

No.8/engl.



PFAFF

341

Part Number ChangeSection
III/3

To be filed with page:

17

Change No.:

1-22500

Date:

Nov. 19, 63

Old Parts

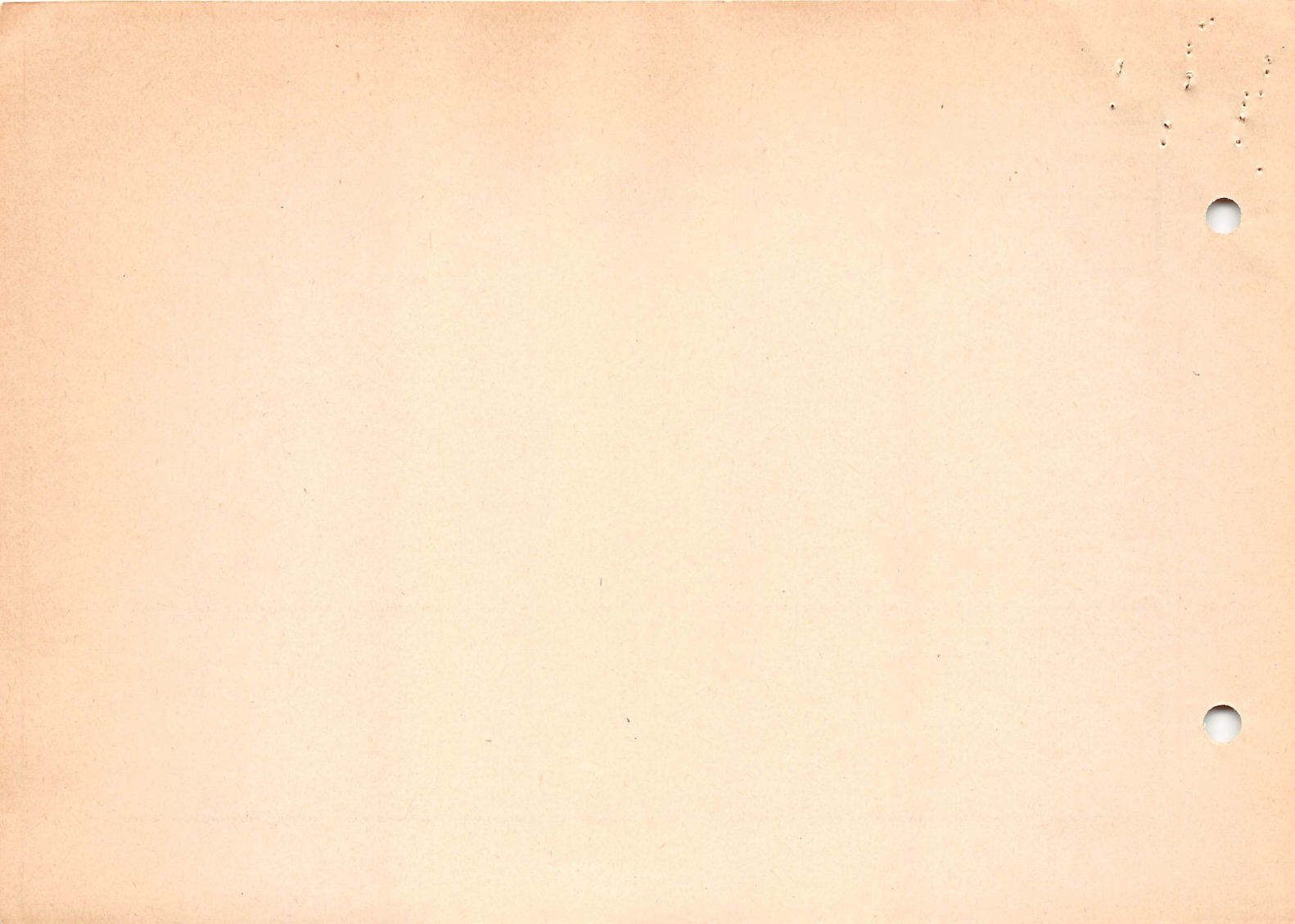
13766 Position bracket for
No. 13828

New Parts

13766 Position bracket, front,
for No. 14714
13723 Position bracket, rear,
for No. 14714
14031 Gasket (rubber) for
Nos. 13518, 13539

Remarks:

Please correct the numerical index accordingly.



PFAFF

Part Number Change

Section

II/2

341

To be filed with page: 13

Change No.: AV 52/65

Date: Nov. 22, 65

Old Parts

New Parts

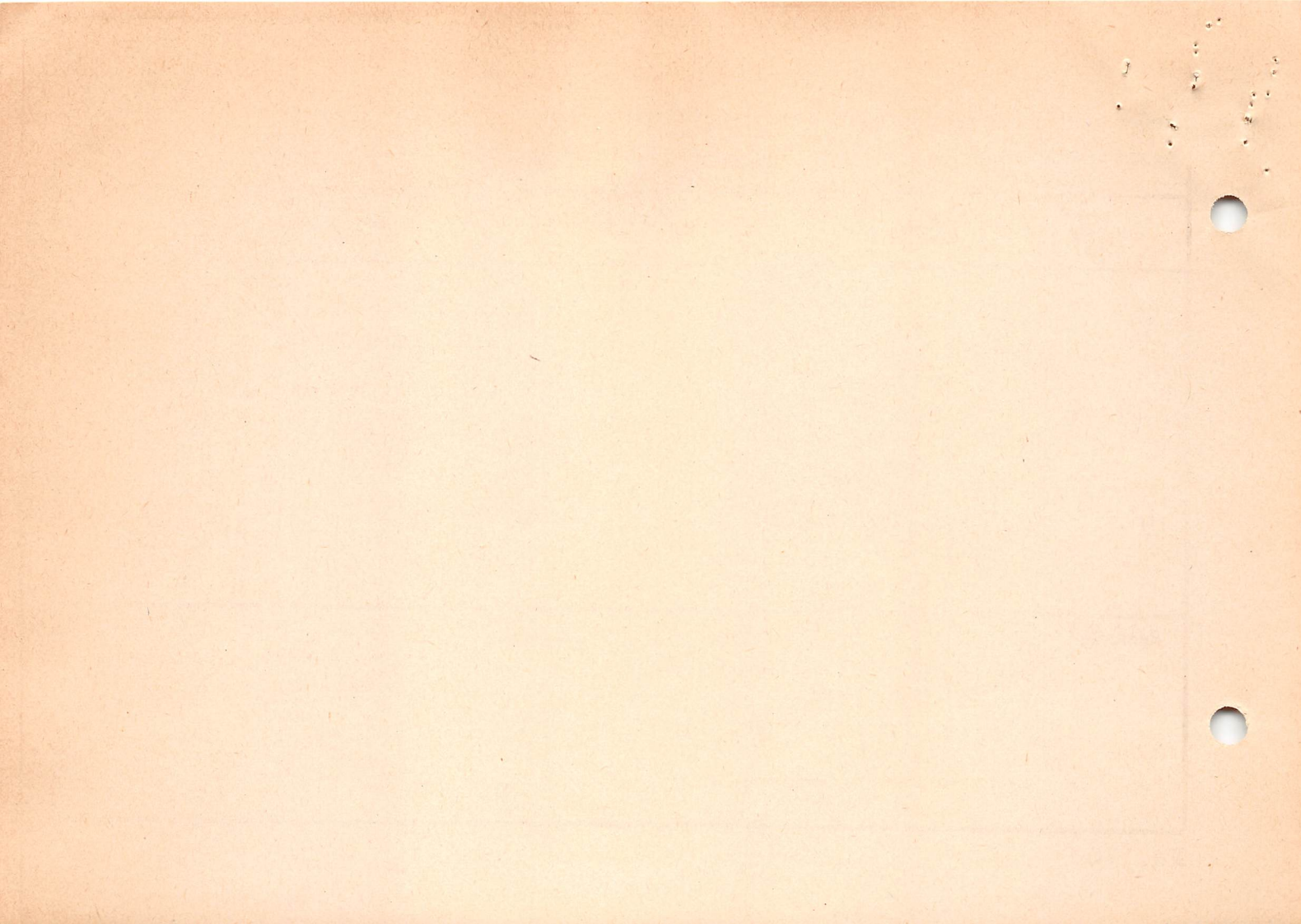
1974 Positioning pin for
No. 9645

91-014 710-01

Needle bar frame shaft, complete,
consisting of Nos. 13-065 199-05;
91-001 809-05; 91-009 644-05;
91-009 645-05; 91-014 709-05

13-065 199-05 Positioning pin for
No. 91-009 645-05

Remarks: Parts Nos. 91-001 809-05; 91-009 644-05; 91-009 645-05
cannot be exchanged singly, but must always be replaced
as a unit. Hence, if replacement is required, order
assembly No. 91-014 710-01, complete.





Part Number Change

Section II/3
341

To be filed with page: 13

Change No.: 1-21 585
1-26 395

Date: Aug. 31, 1967

Old Parts

9715 Arm cover, front

91 Fastening screw
(outside thread dia. = 2.6 mm)
for No. 9715

New Parts

91-010 755-35 Arm cover, front

91-000 089-25 Fastening screw
(outside thread dia. = 3.7 mm)
for No. 91-010 755-35

Remarks: The old parts cannot be replaced by the new ones.

